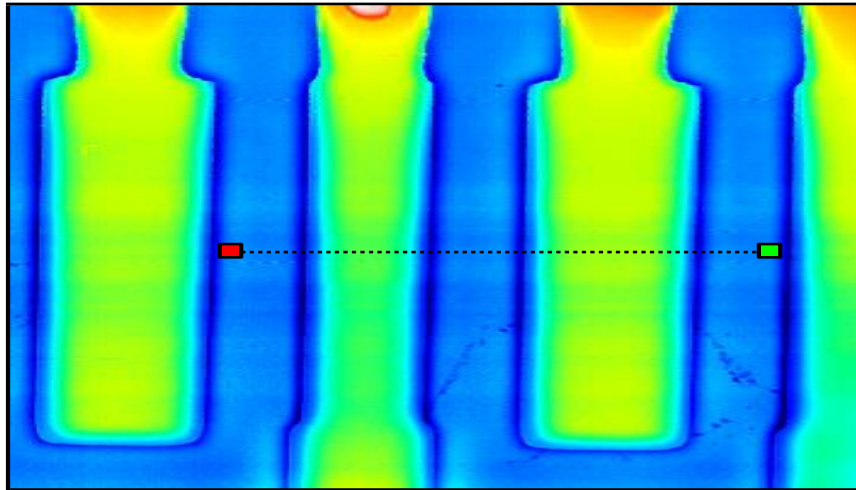


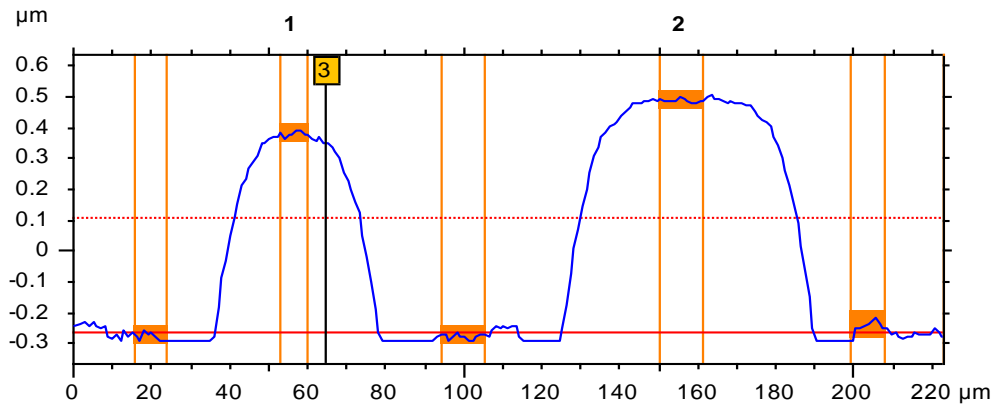
Confocal Displacement Sensor

Measuring examples

Gold contact pads of an Infra-red sensor

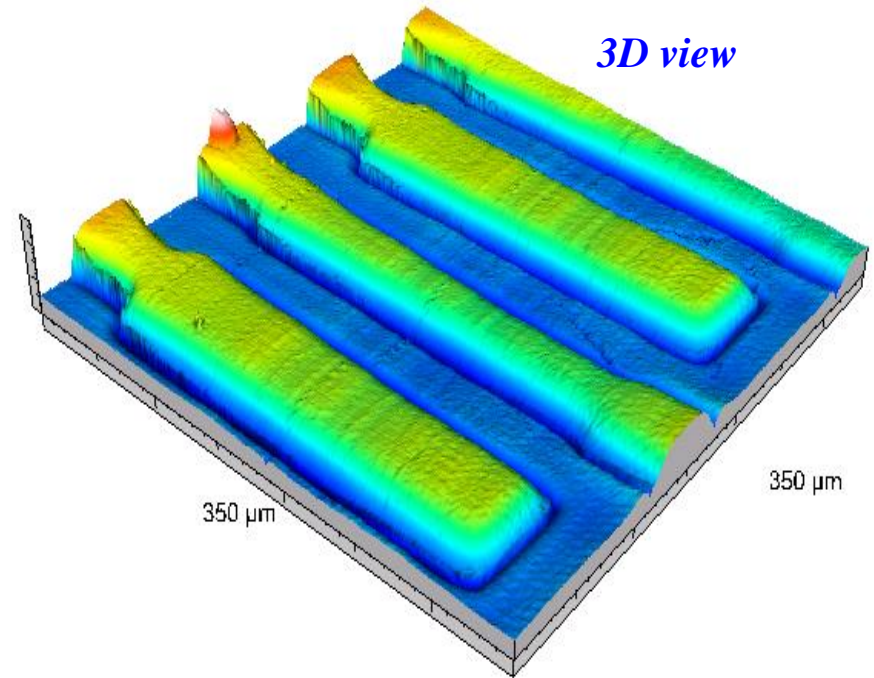


Extracted profile

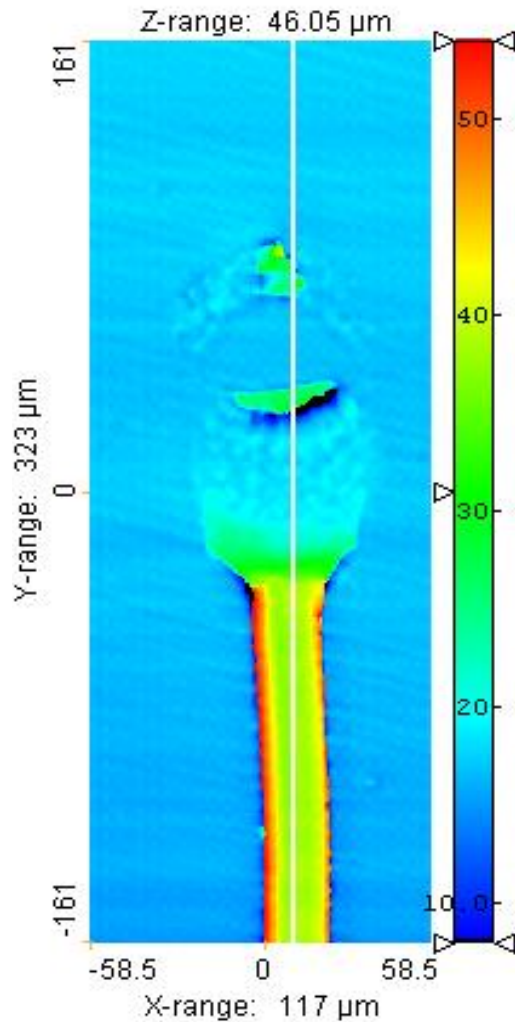


| | | |
|----------------|----------|----------|
| | 1 | 2 |
| Maximum height | 0.656 μm | 0.767 μm |
| Mean height | 0.645 μm | 0.753 μm |

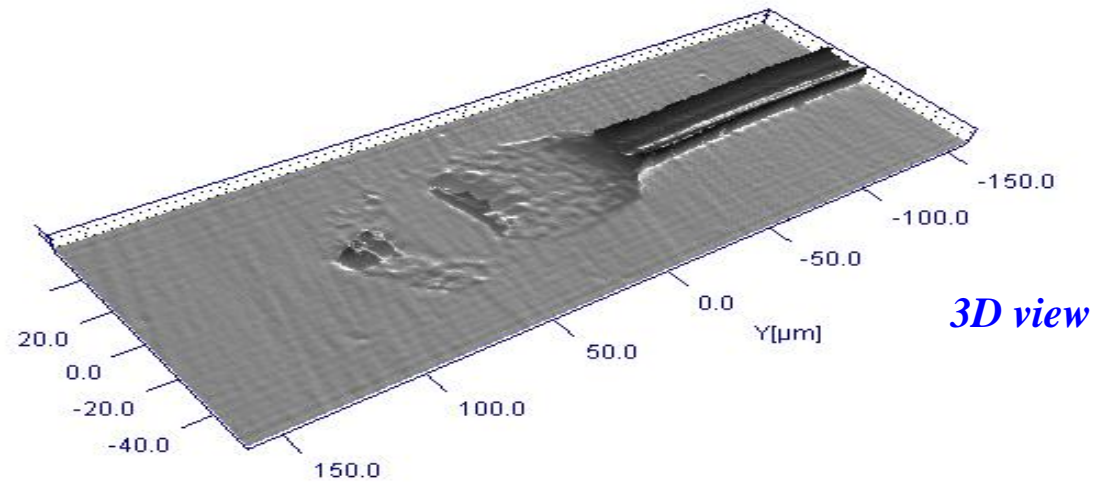
Extracted profile from the surface



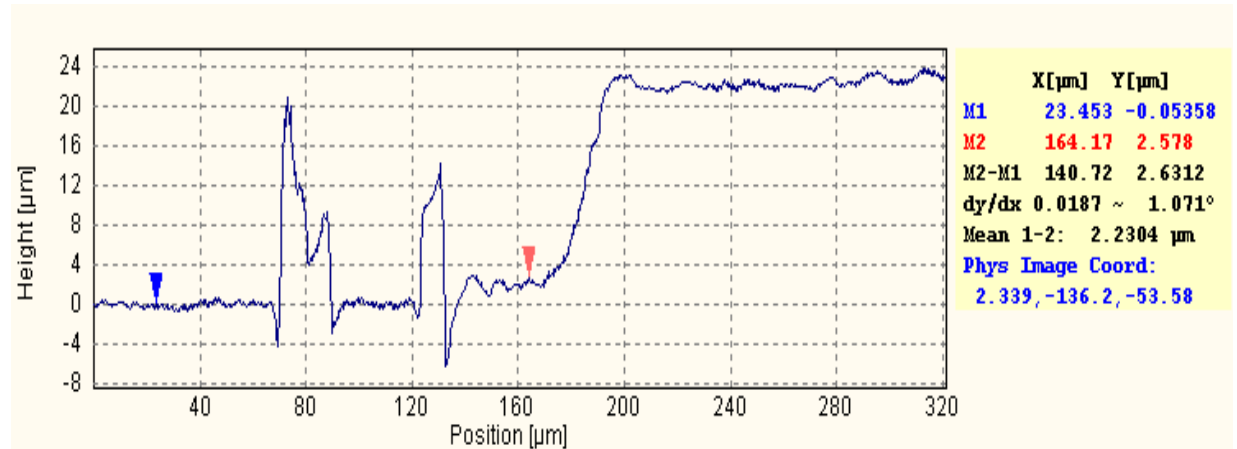
Topography of bonding wire in microelectronics



Altitude measurement



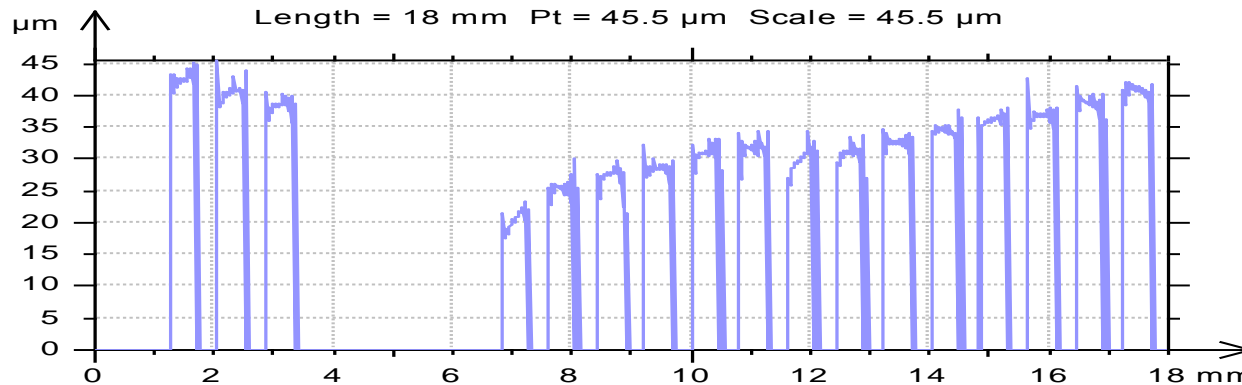
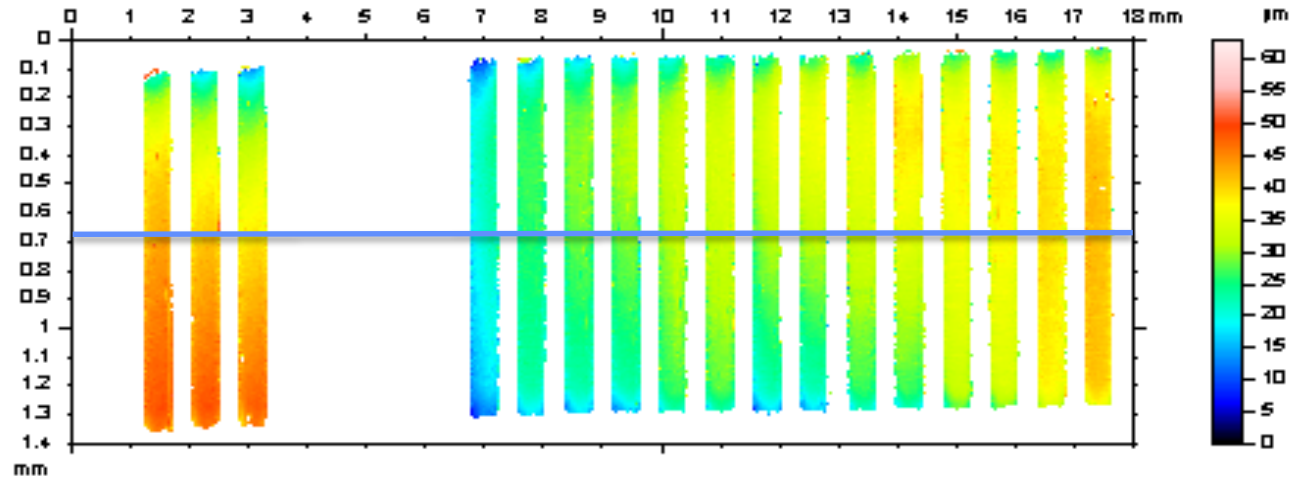
3D view



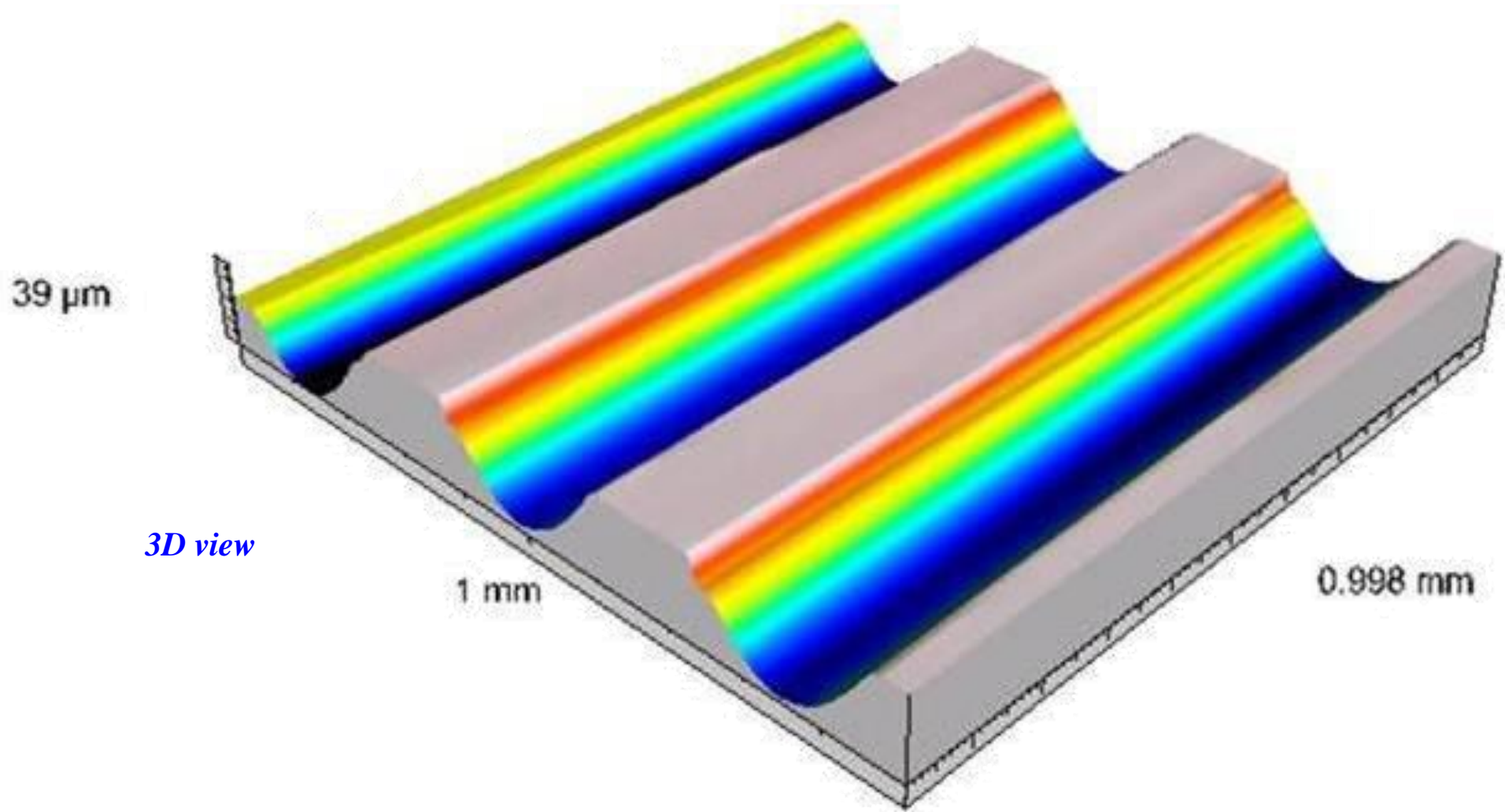
Extracted profile from the surface

Mobile phone electrical connectors

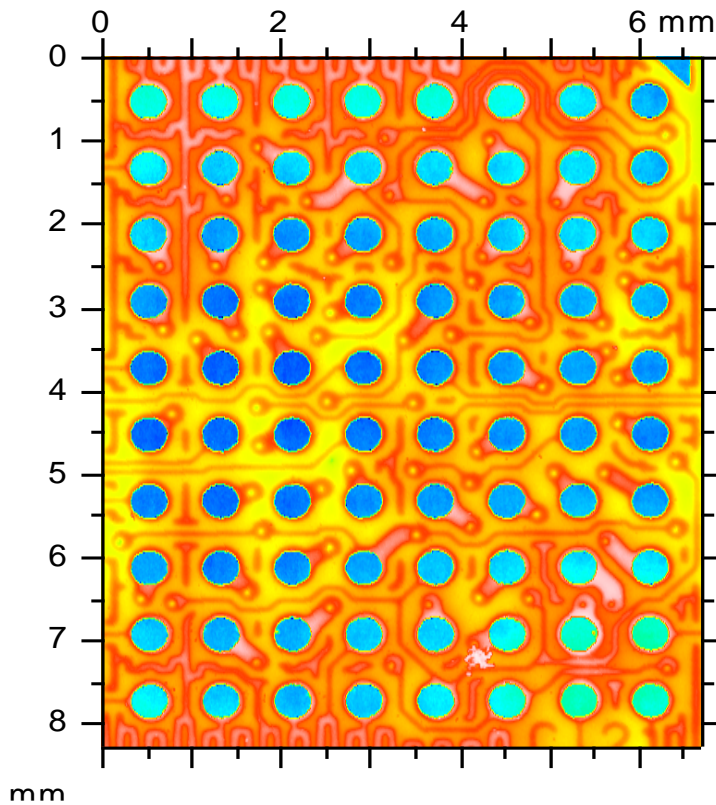
Flatness and roughness analysis



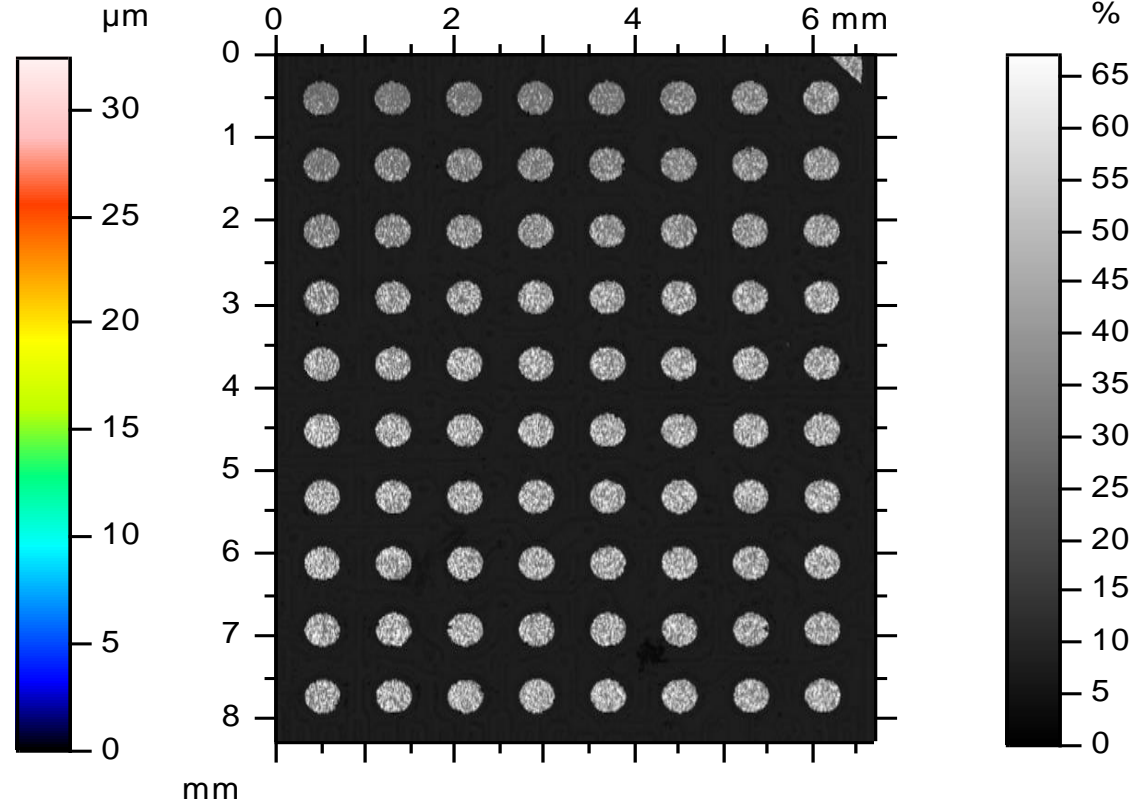
Micro-channels: cooling fluid in silica channels



Gold contacts in epoxy PCB board

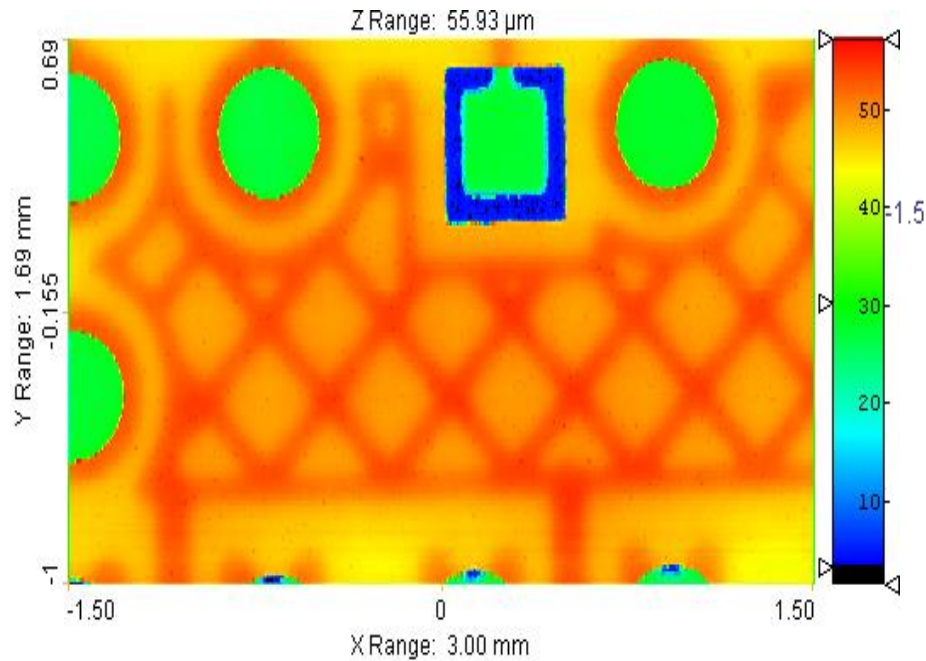


Altitude measurement

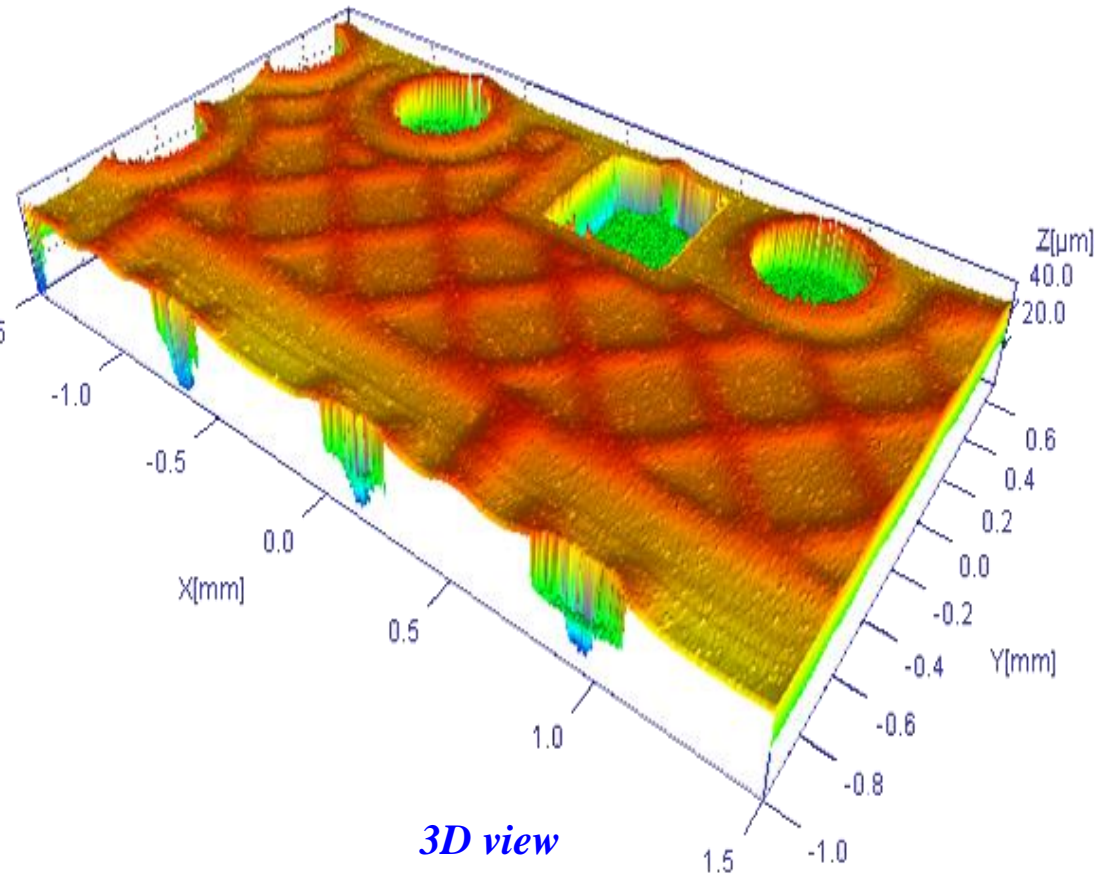


Intensity measurement

Topography of printed circuit board with coating

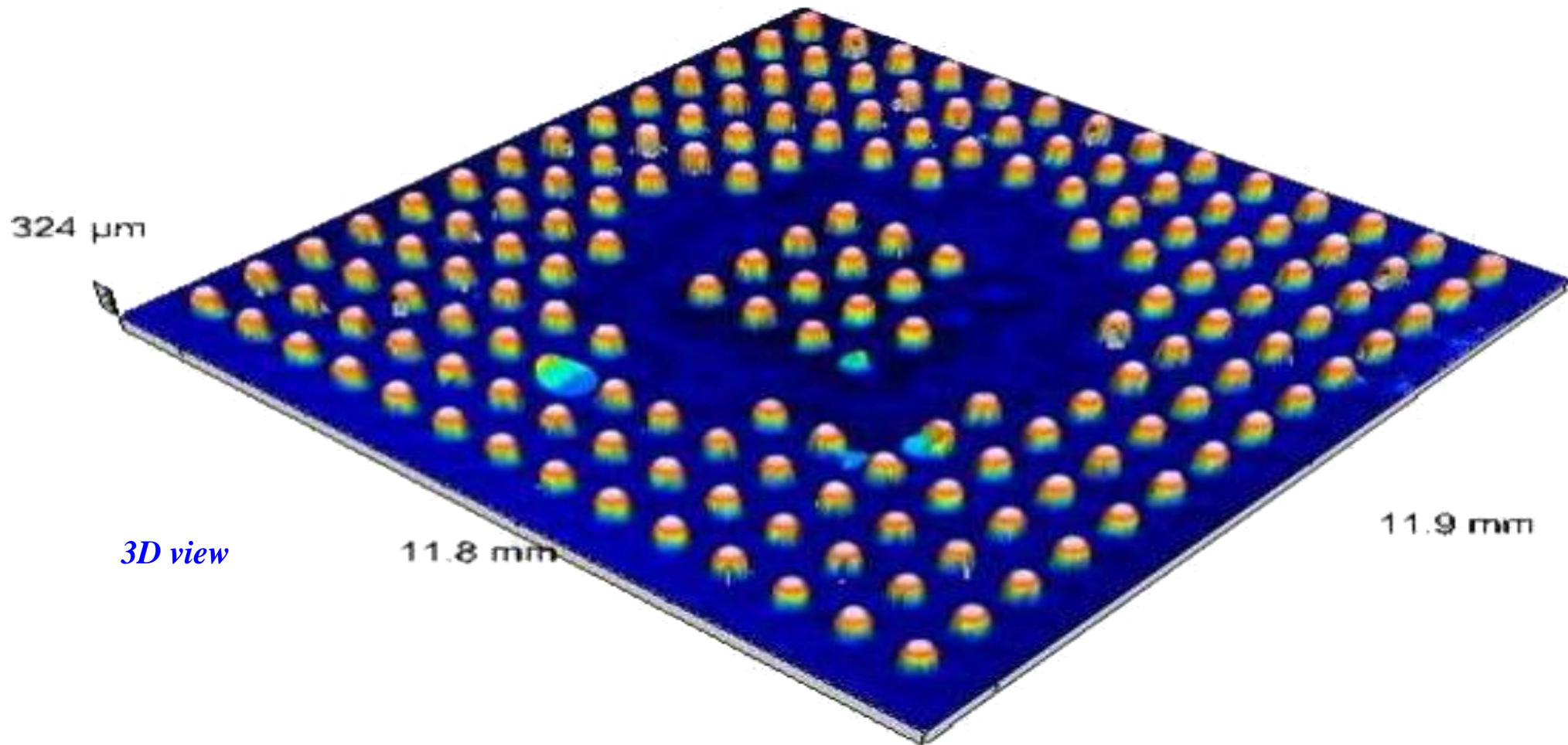


Altitude measurement

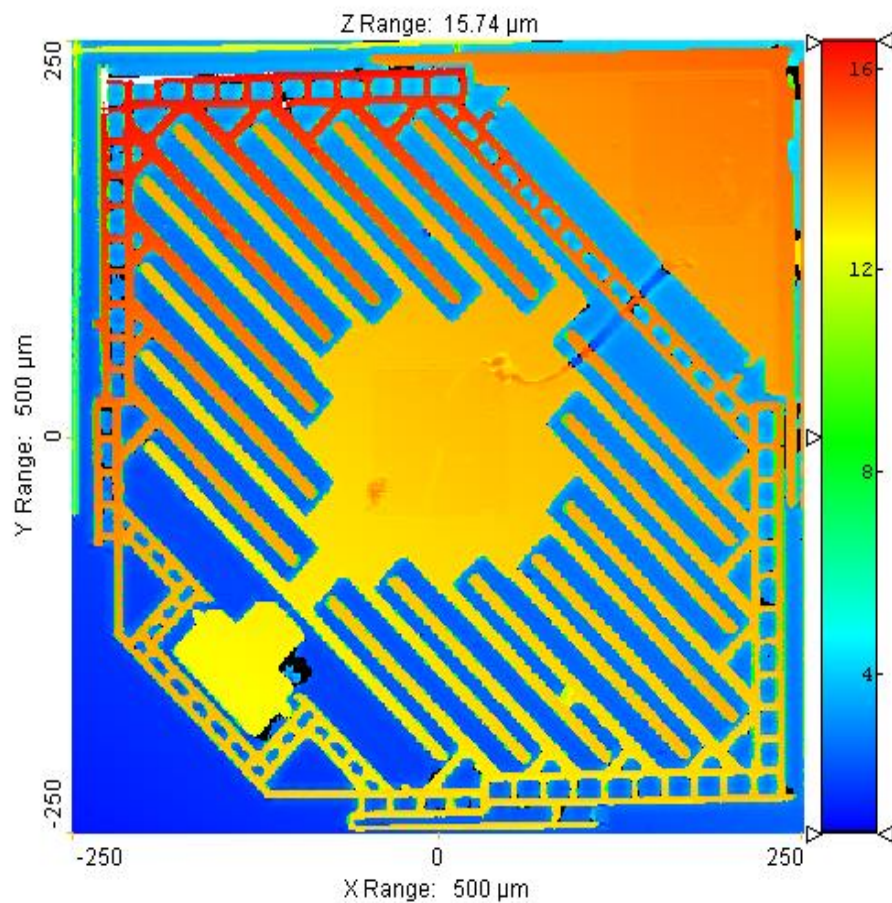


3D view

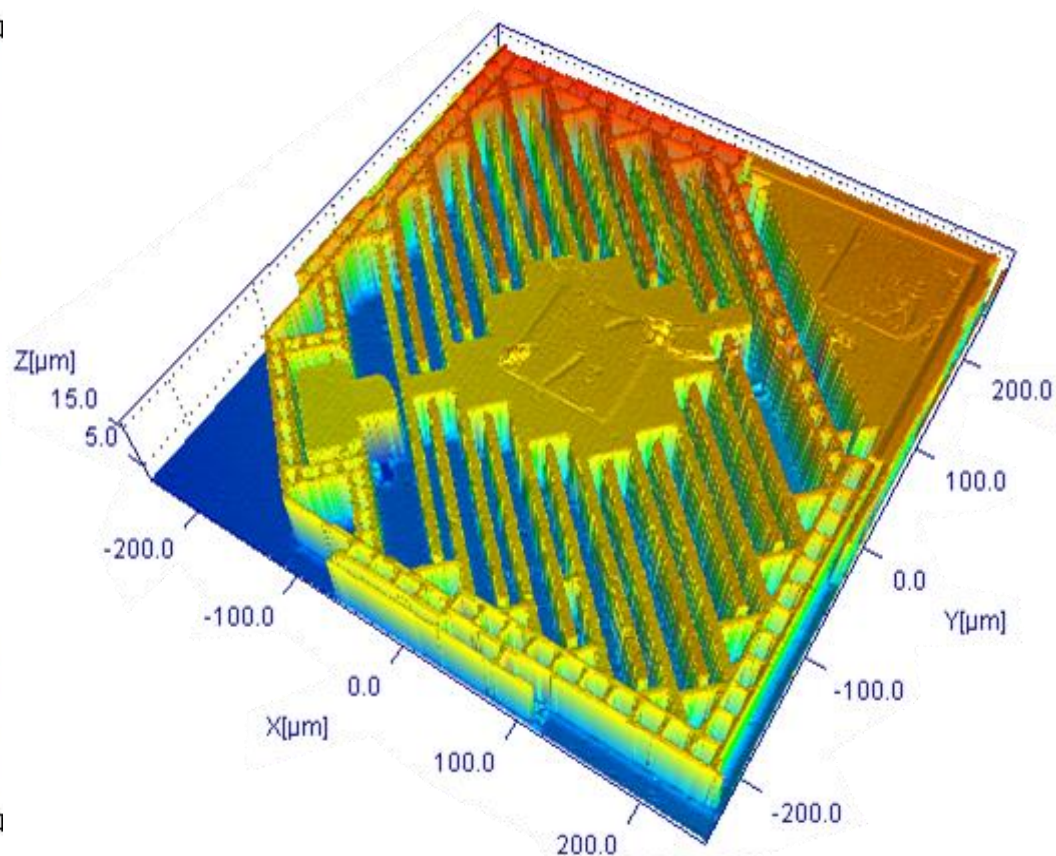
Ball grid array (BGA)



MEMS

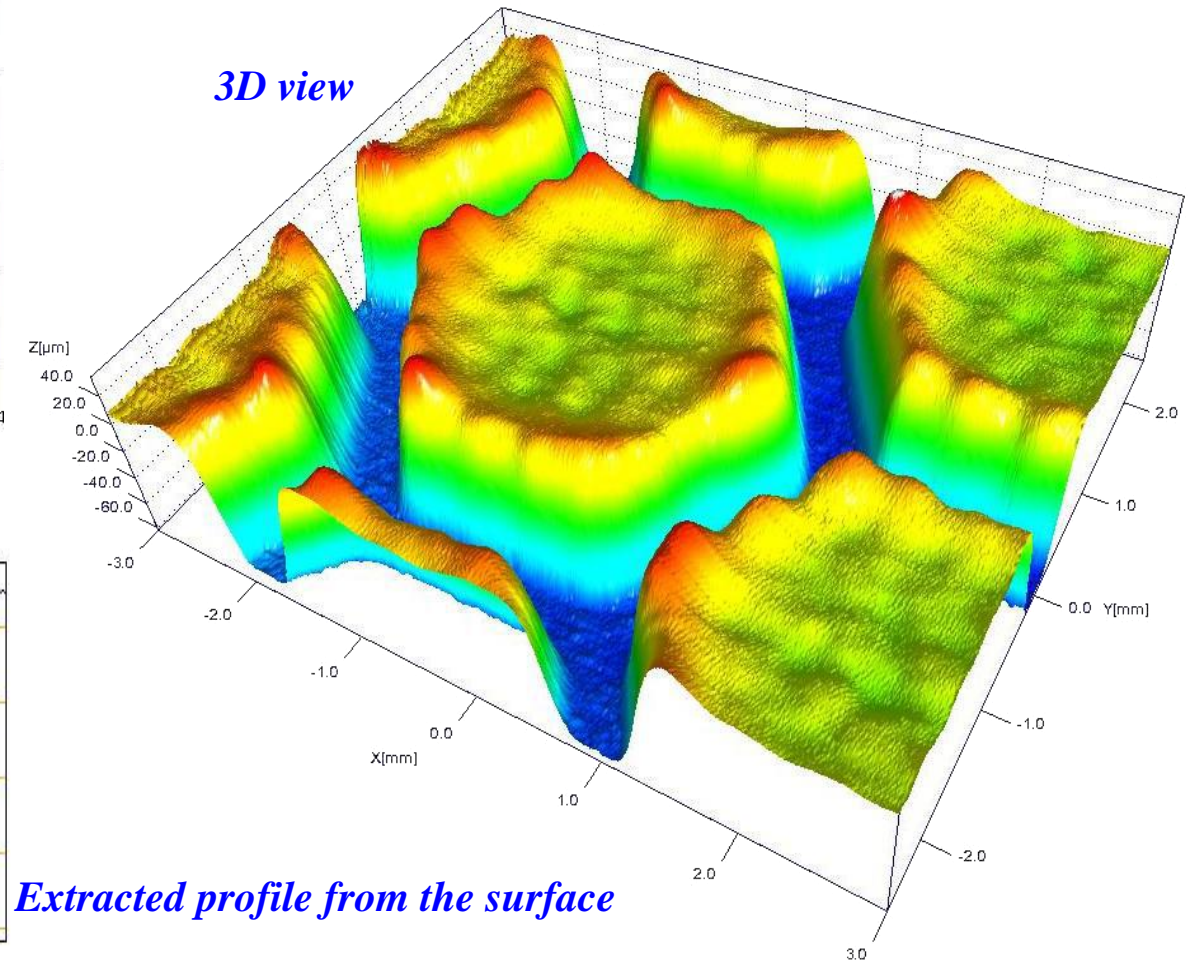
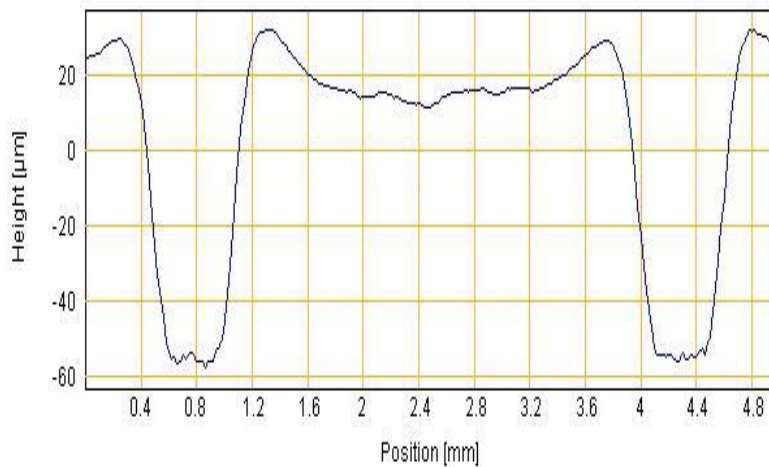
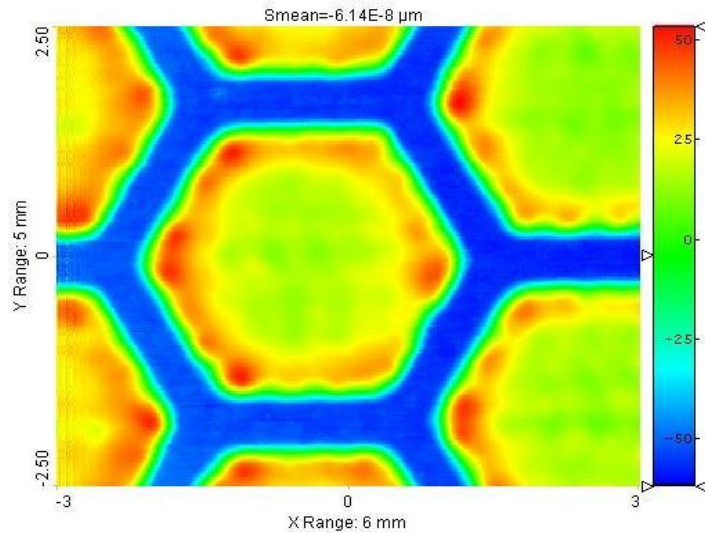


Altitude measurement

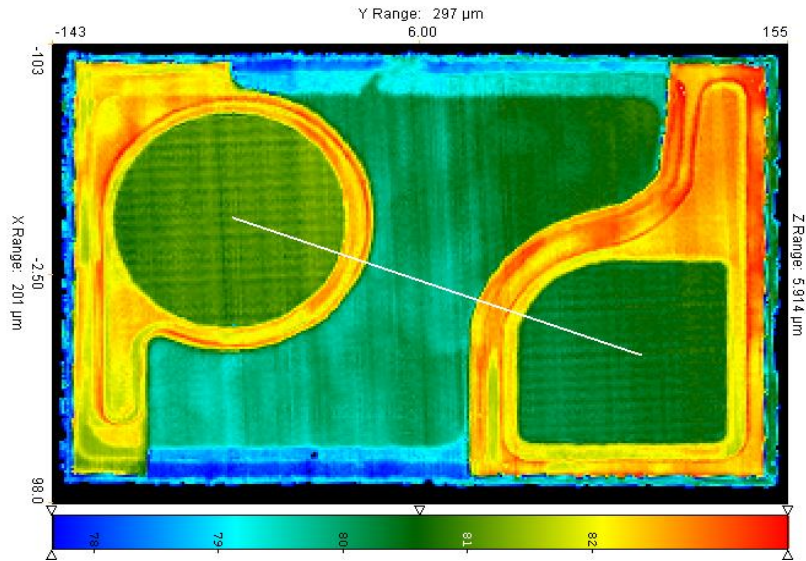


3D view

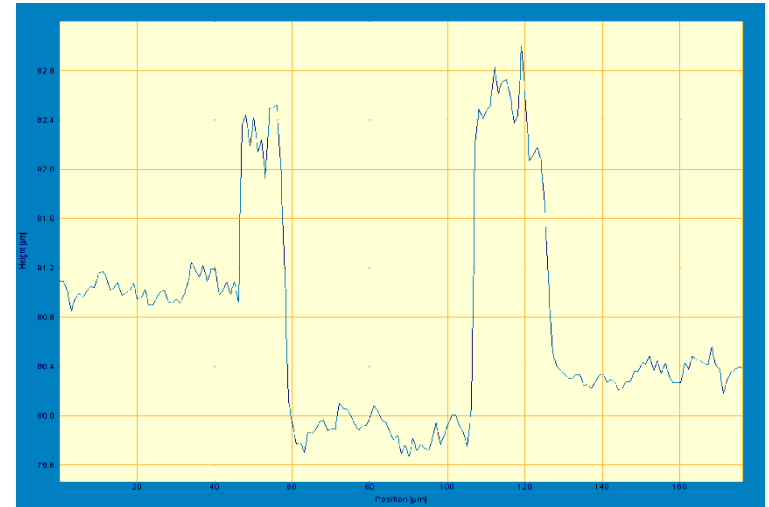
Solder paste



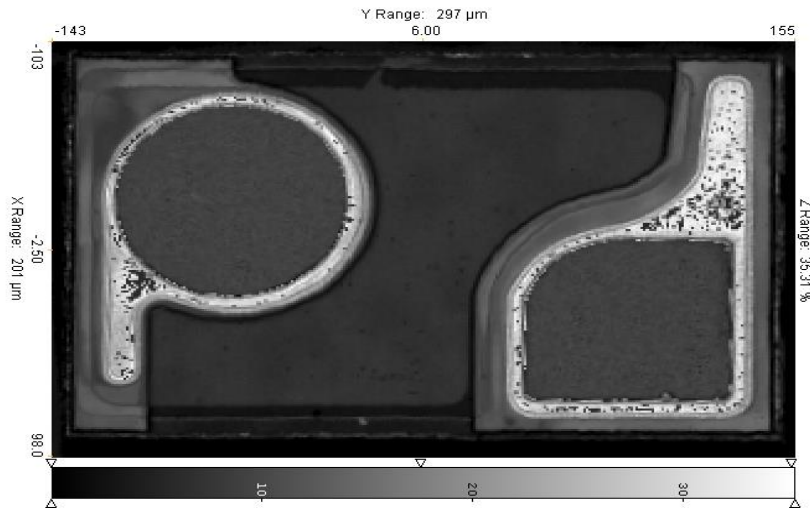
LED chip 3D microtopography



Altitude measurement

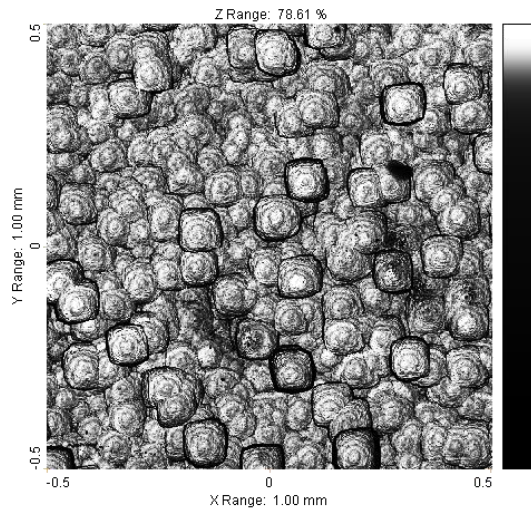


Extracted profile from the surface



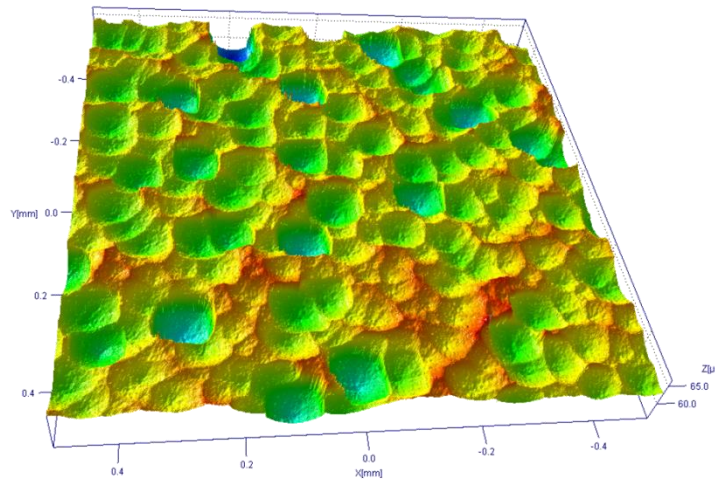
Intensity measurement

Photo Voltaic wafer surface topography

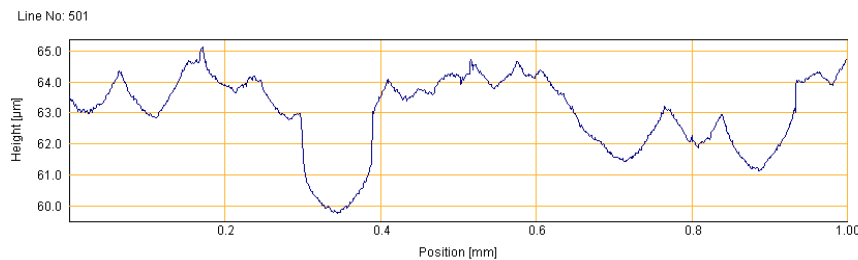
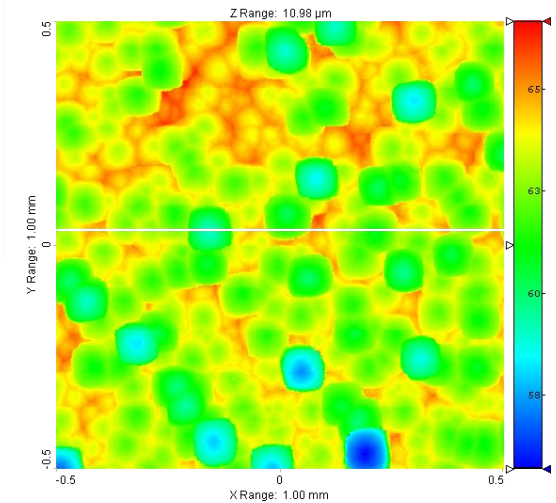


Intensity image

*Microtopography
perspective view*

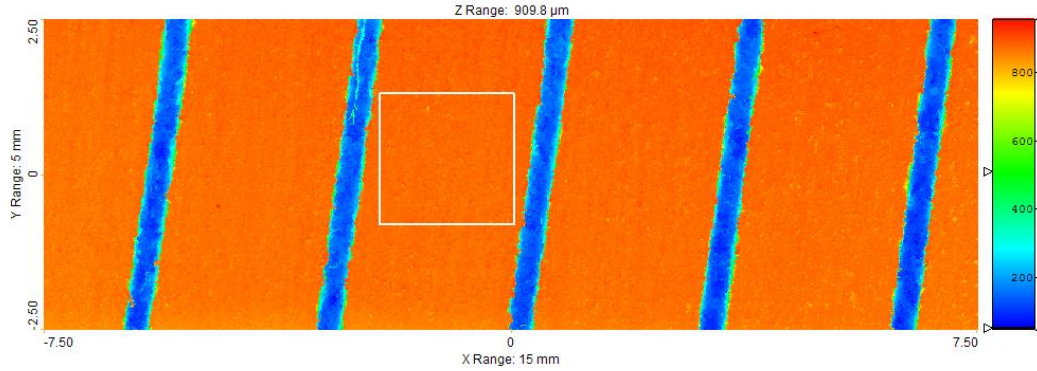


Microtopography

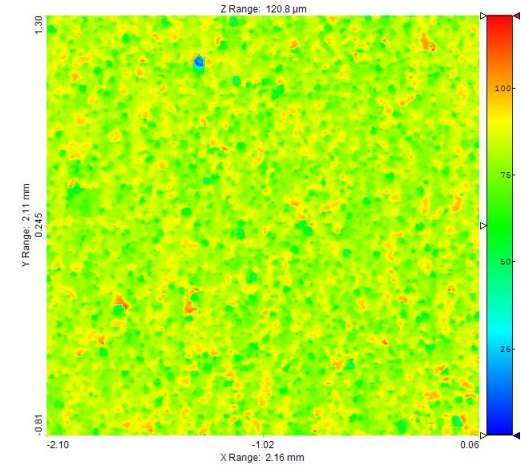


Extracted profile

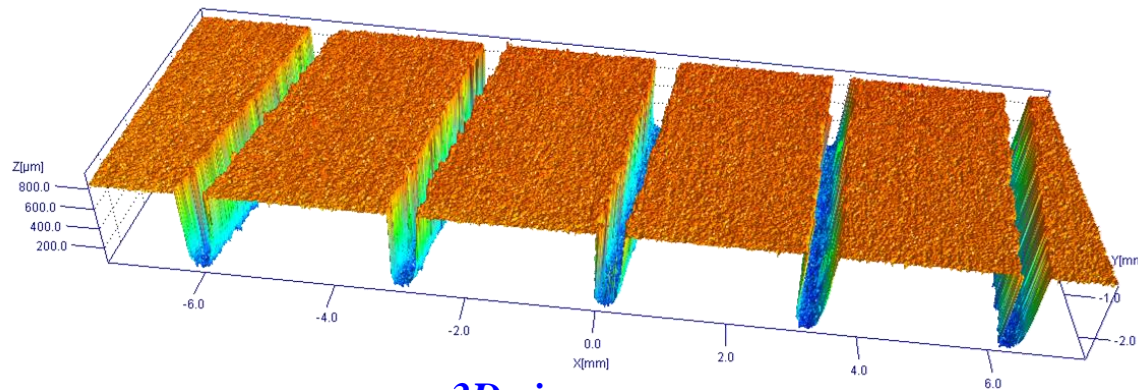
Polishing pad



Altitude measurement

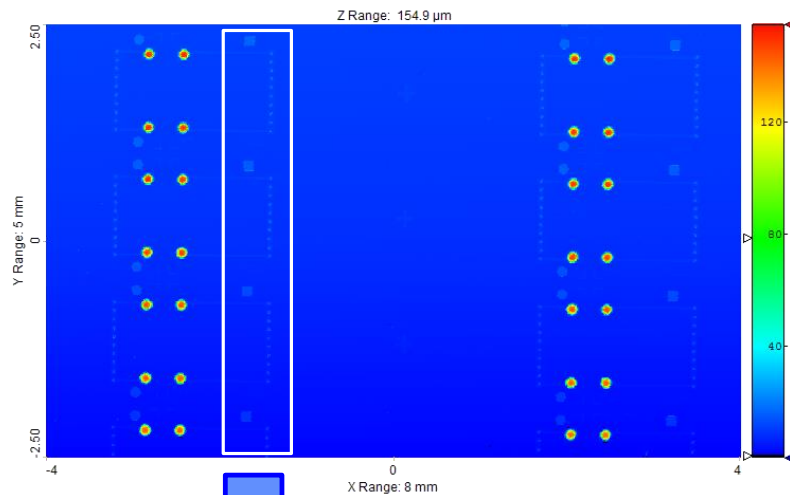


Extracted microtopography from the white rectangle

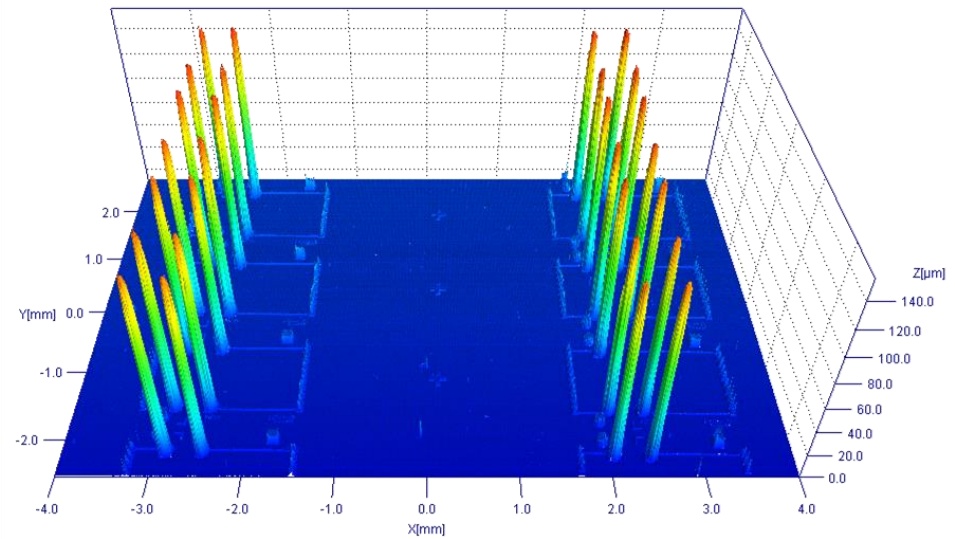


3D view

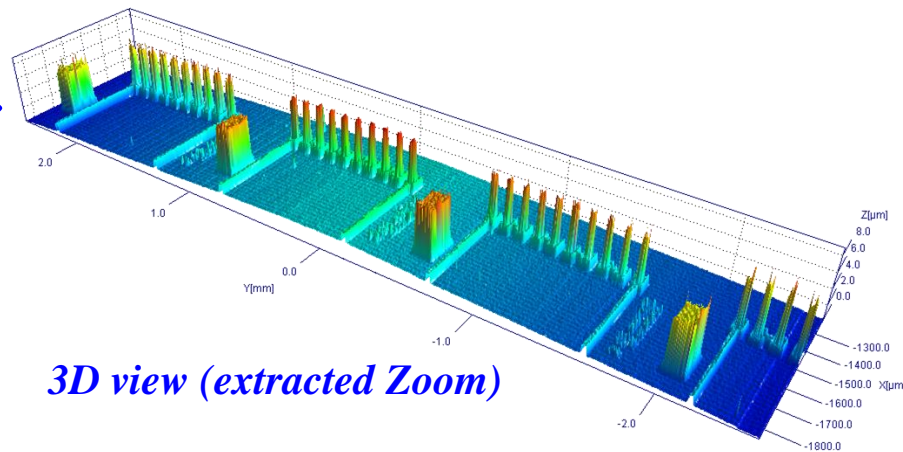
Micro bumps



Altitude measurement



3D view

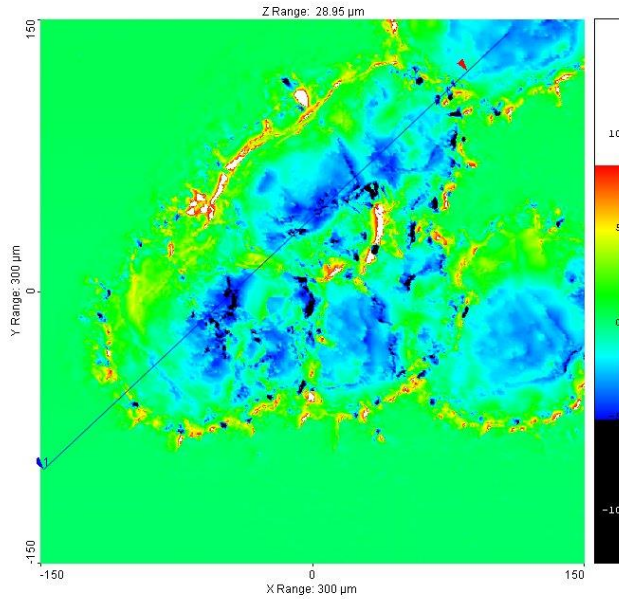


3D view (extracted Zoom)

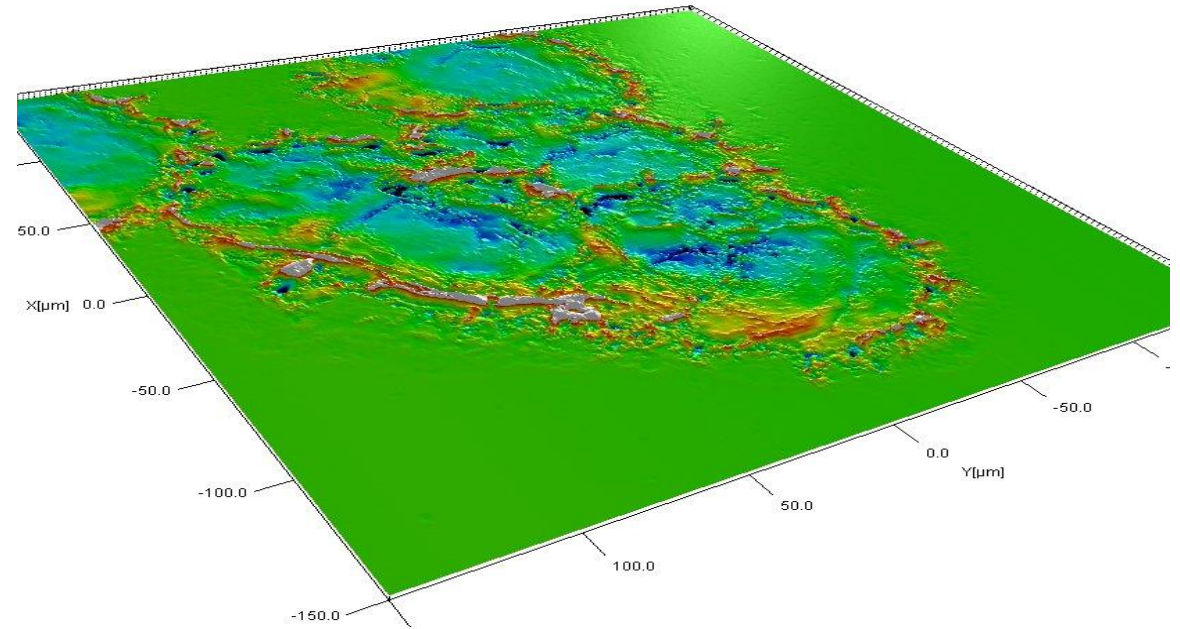
Laser impacts on PCB

Modular optical pen type : CL1+MG210

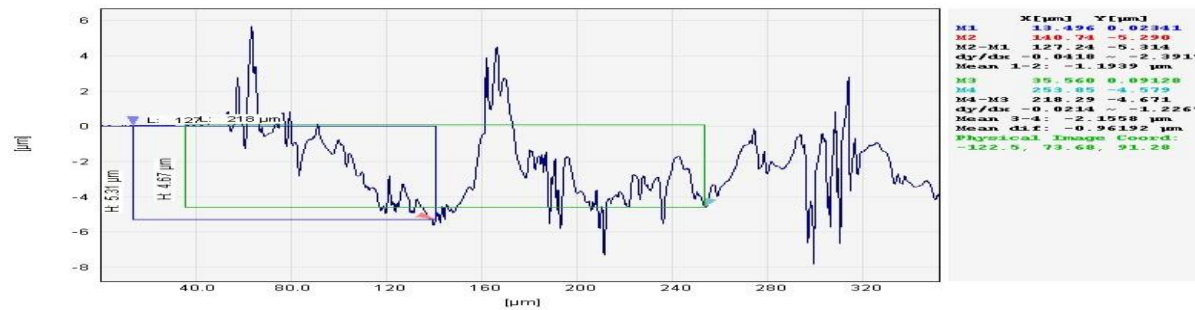
CL1MG210 0.3x0.3mm 0.2x0.2μm Altitude Median RMS Filter 15x15.sur



Altitude measurement



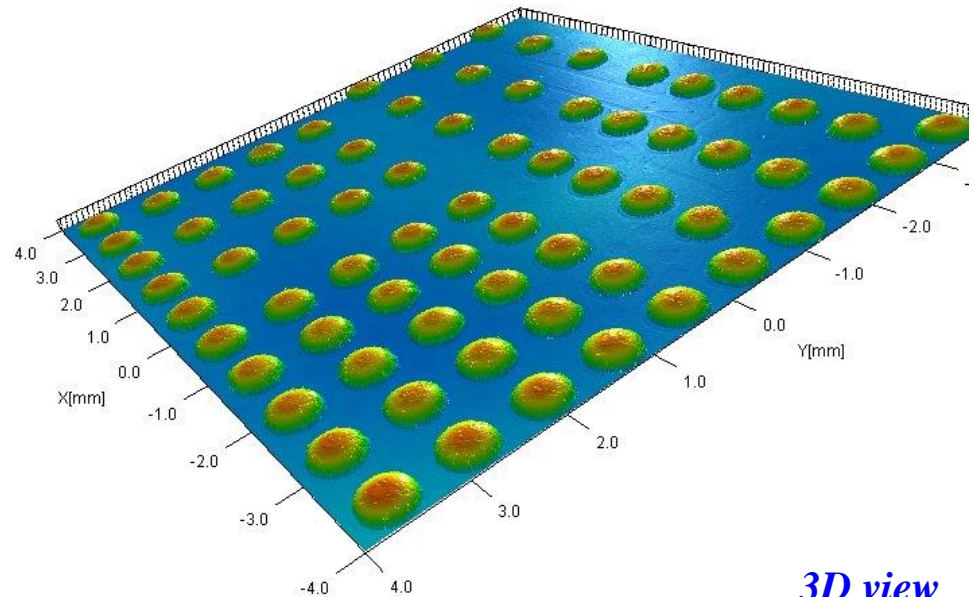
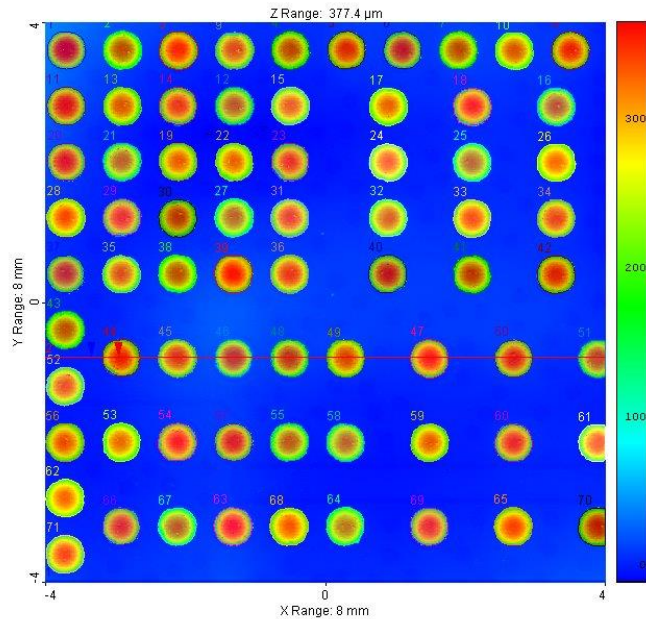
3D view



Micro bumps

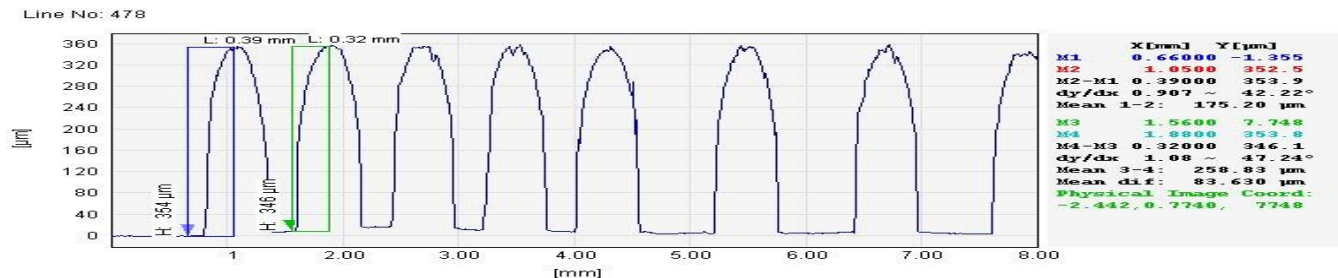
Modular optical pen type : CL2+MG210

cl3mg70 8x8mm 10x10µm altitude.sur



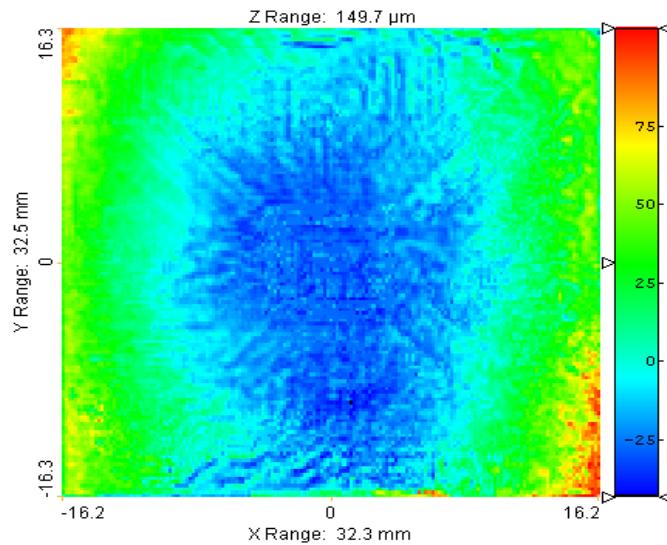
3D view

Altitude measurement

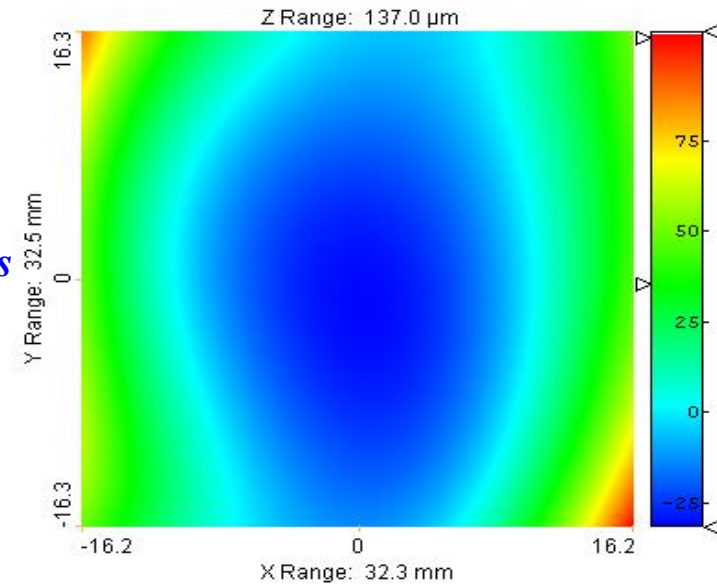


3D view (extracted Zoom)

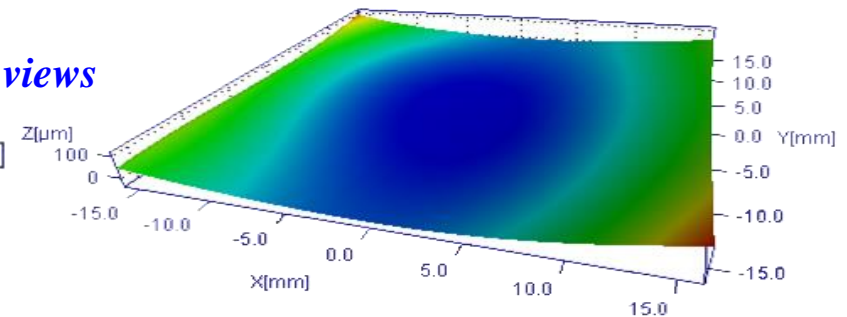
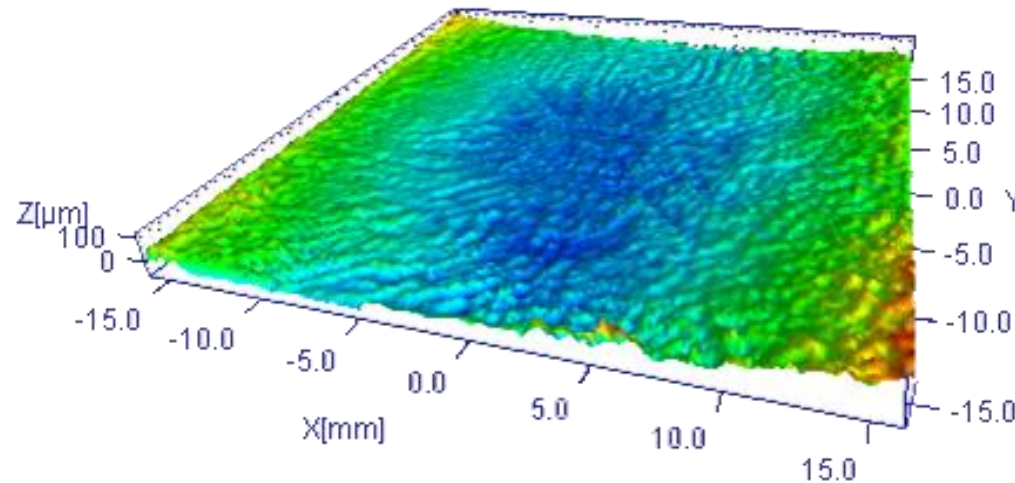
Warpage measurement of Printed Circuit Board



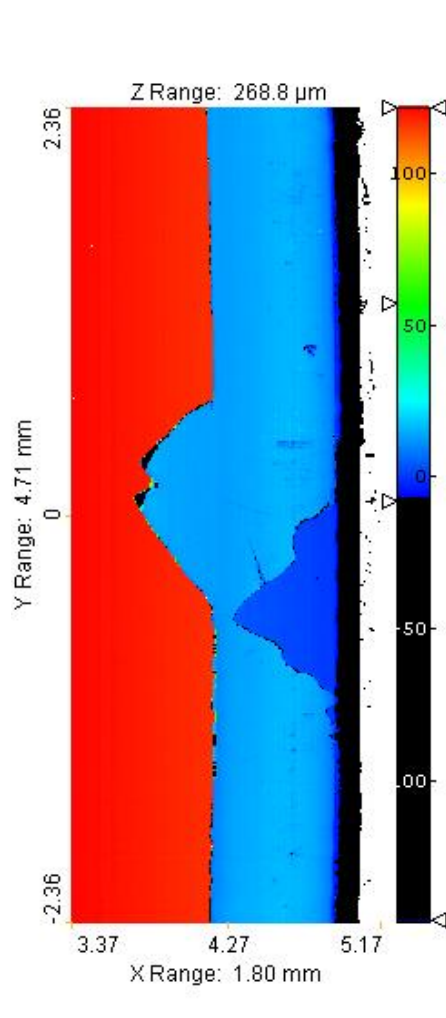
*Altitude
measurements*



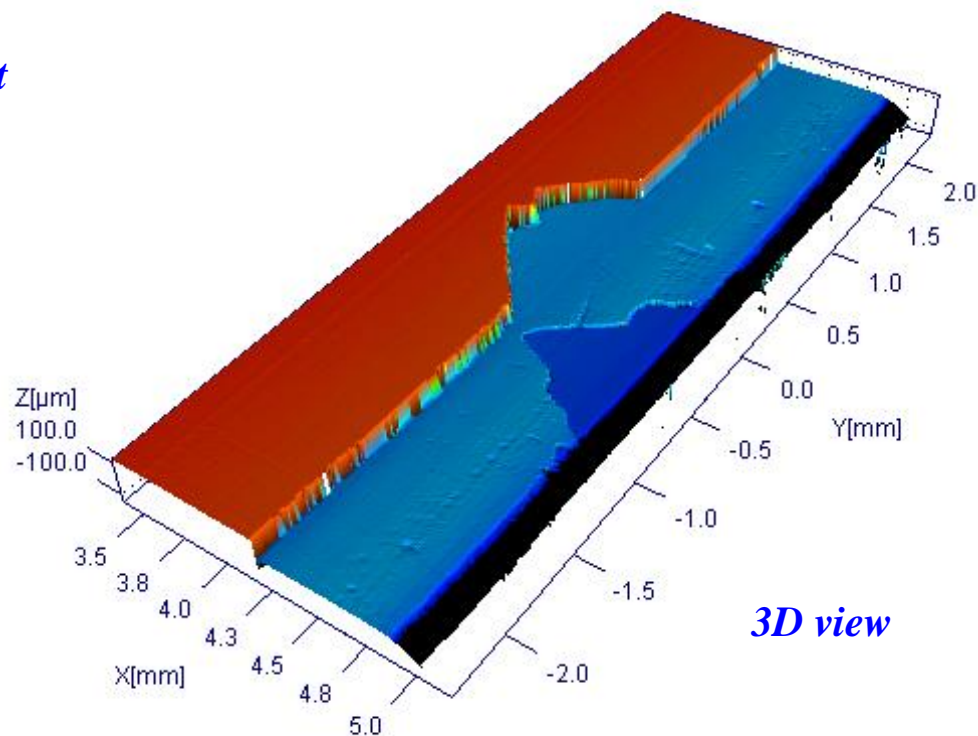
3D views



Top surface of wafer edge measurement



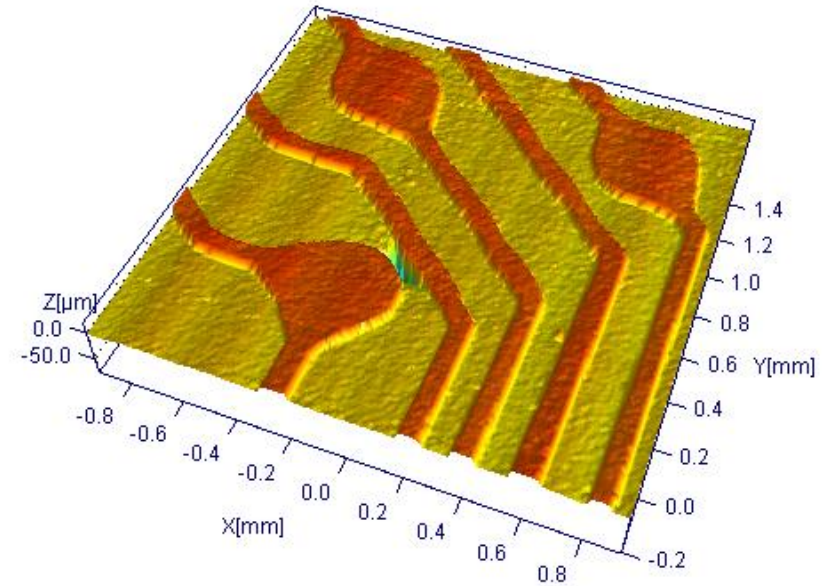
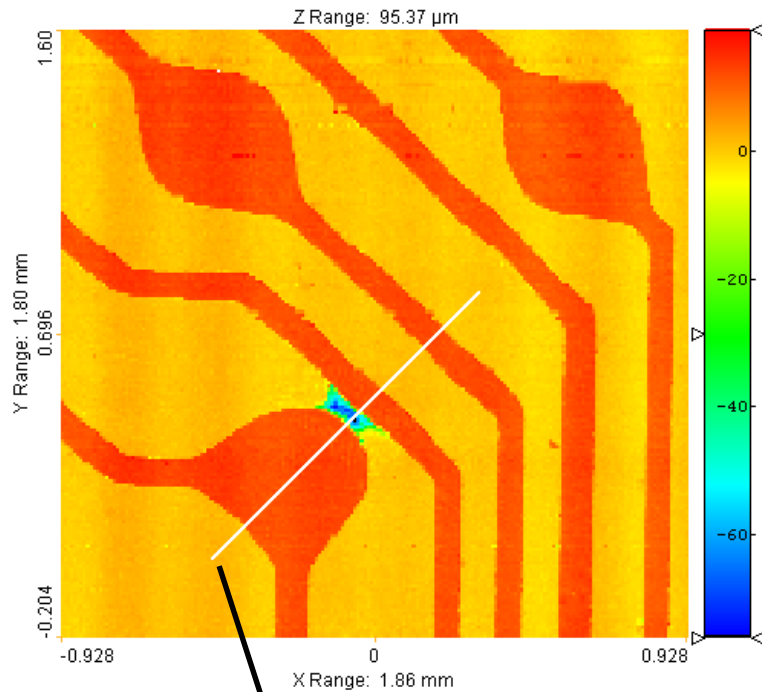
*Altitude
measurement*



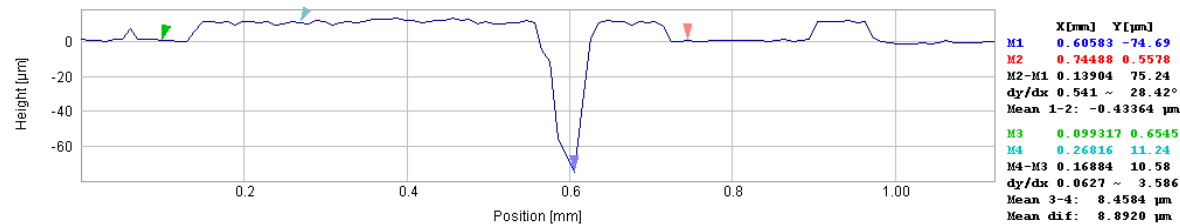
3D view

PCB defects measurement

*Altitude
measurement*

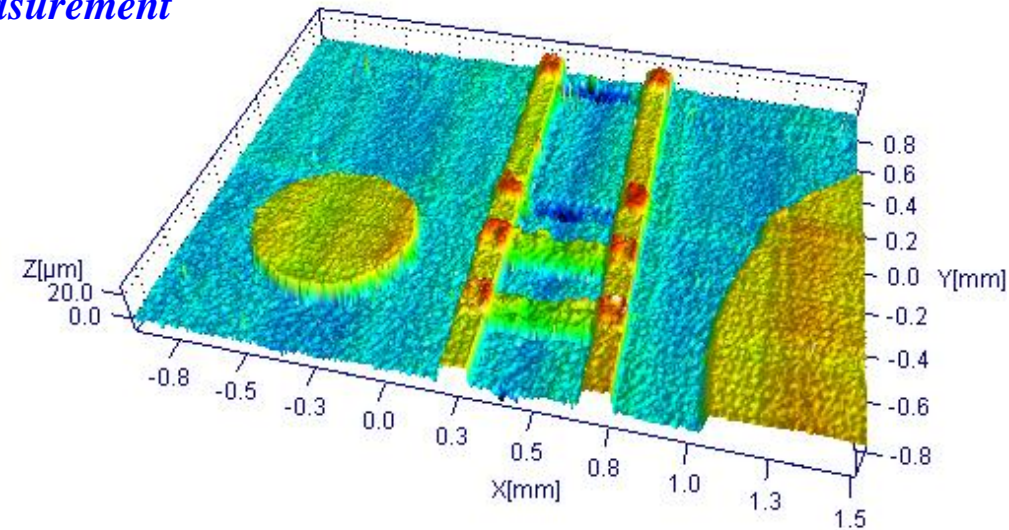
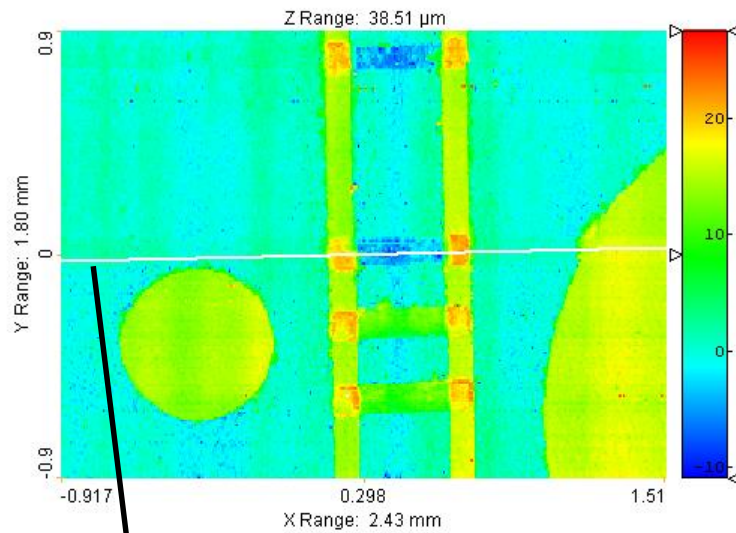


3D view

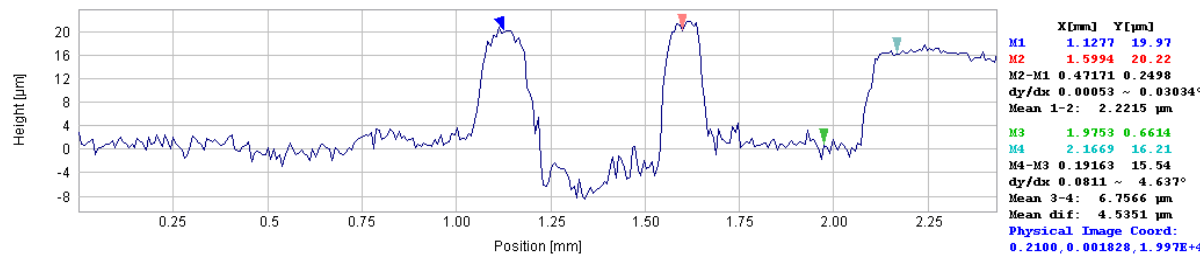


PCB defects measurement

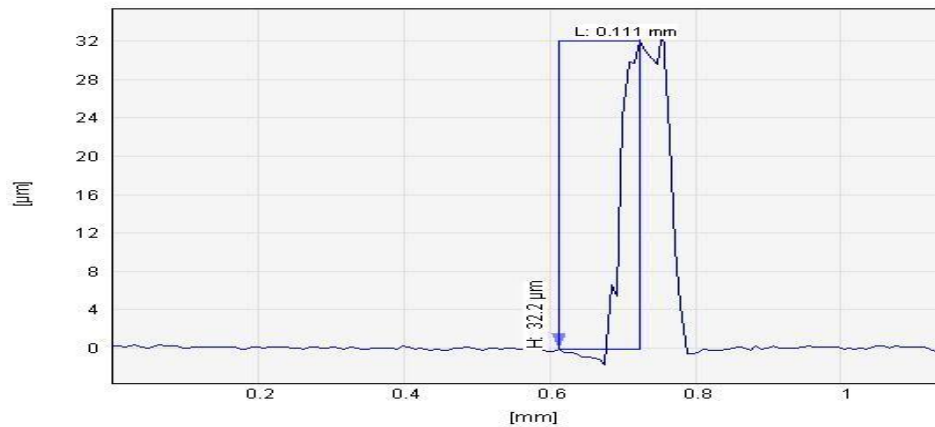
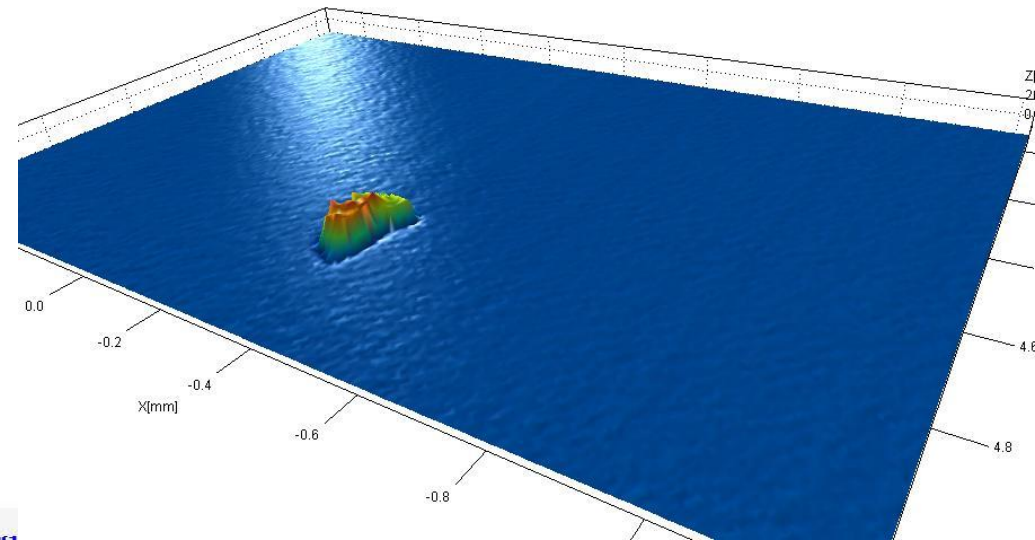
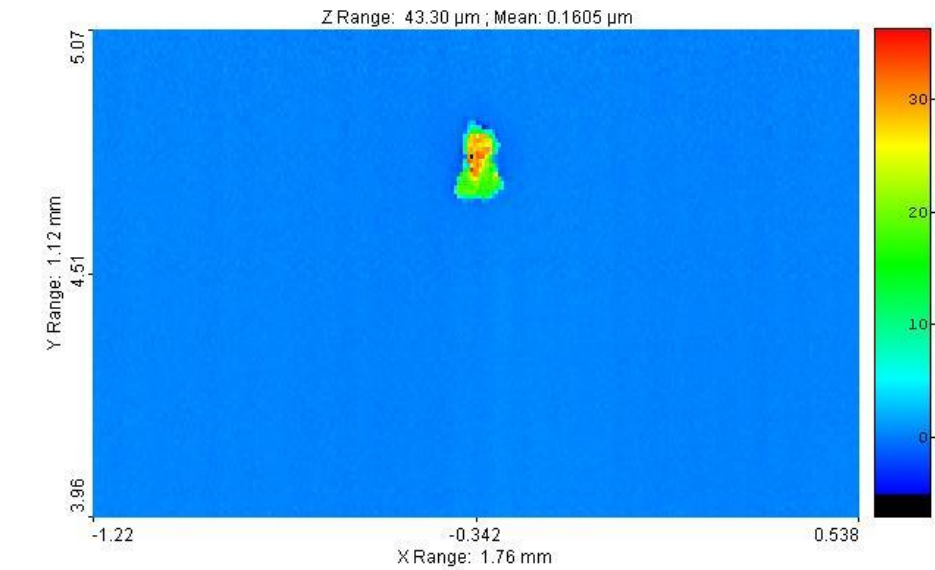
*Altitude
measurement*



3D view

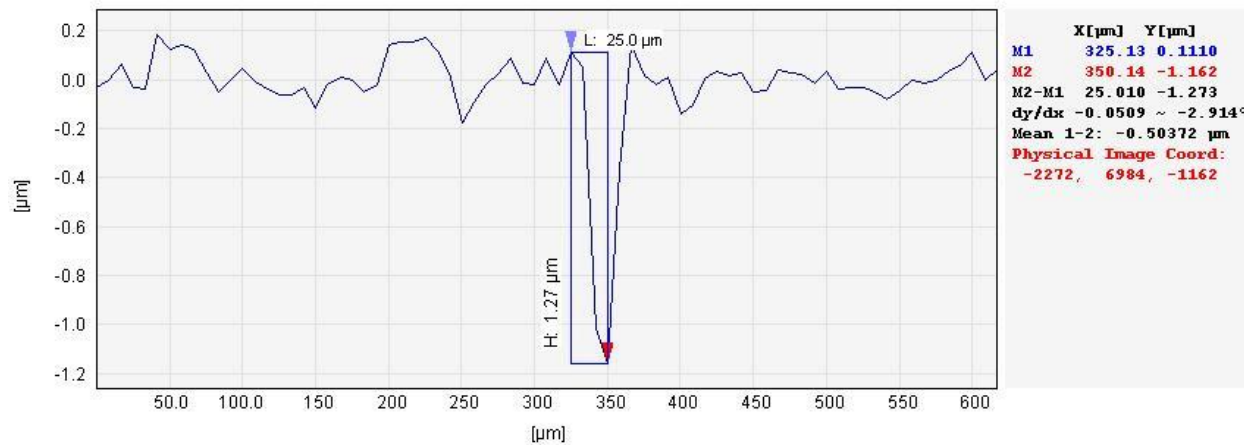
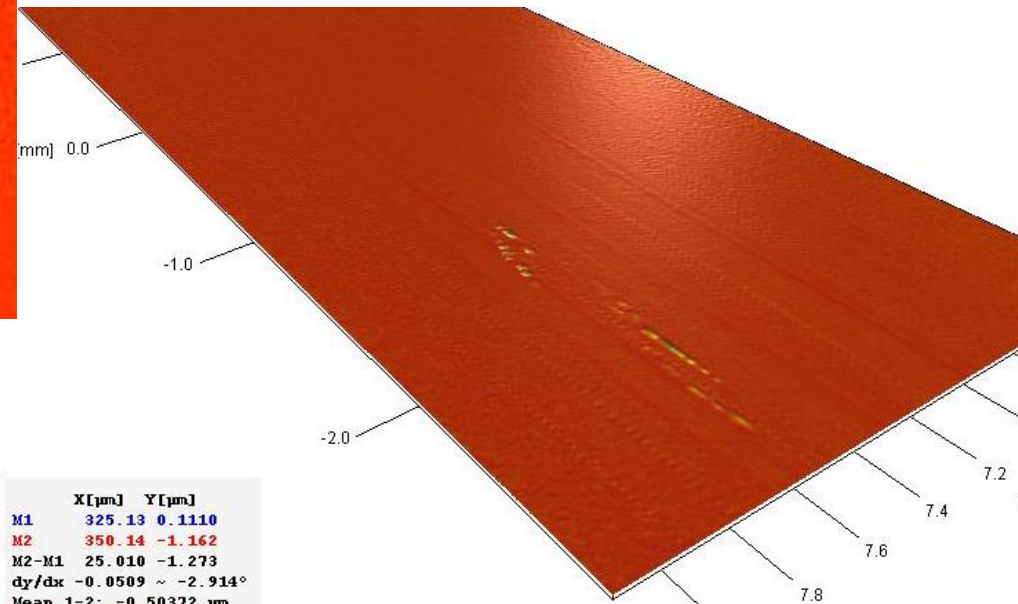
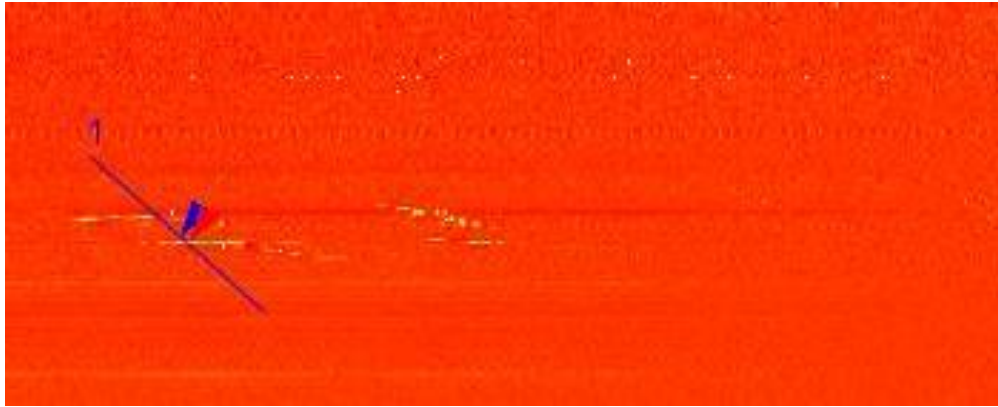


WAFER defects measurement

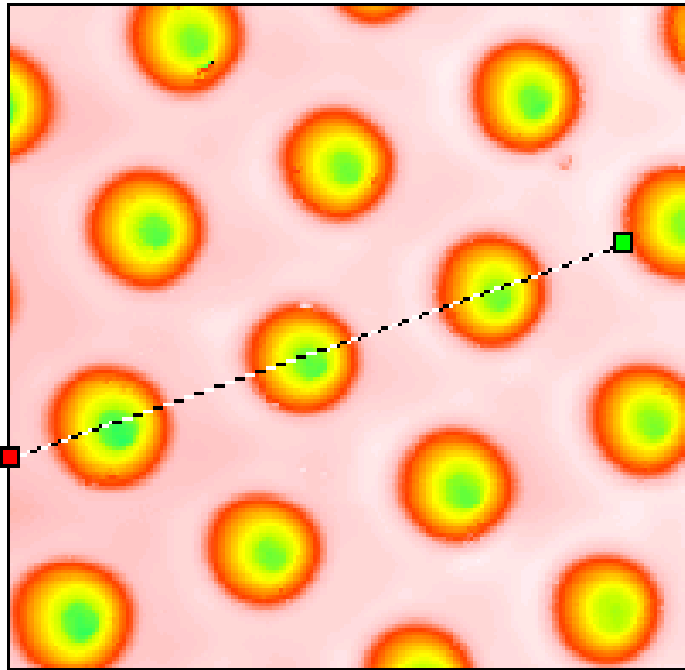


M1 0.0117 0.1711
M2 0.72420 32.01
M2-M1 0.11142 32.15
dy/dx 0.289 ~ 16.10°
Mean 1-2: 7.9962 μm
Physical Image Coord:
-0.3400, 4.246, 3.201E+4

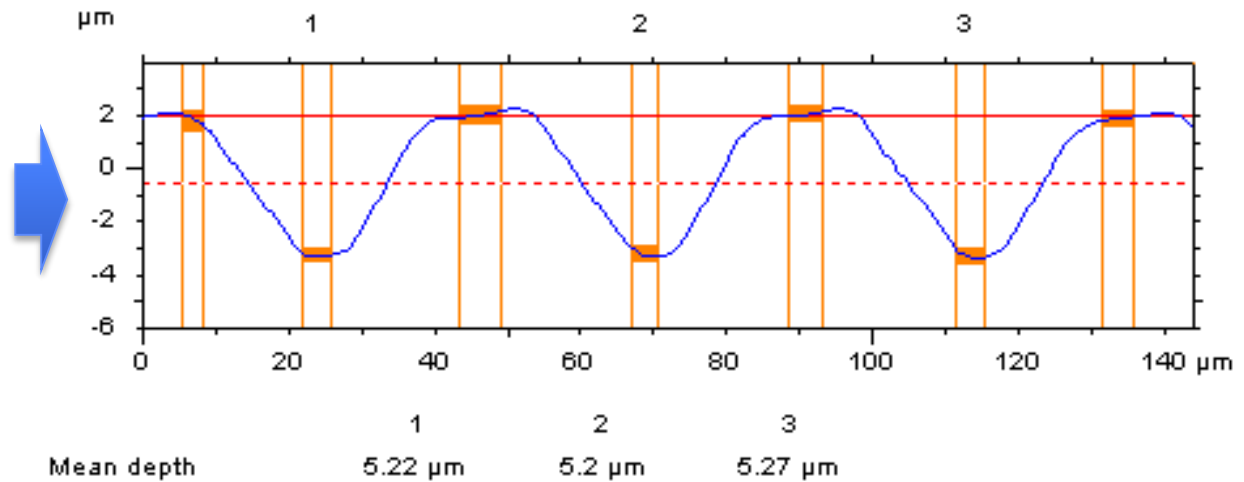
WAFER defects measurement



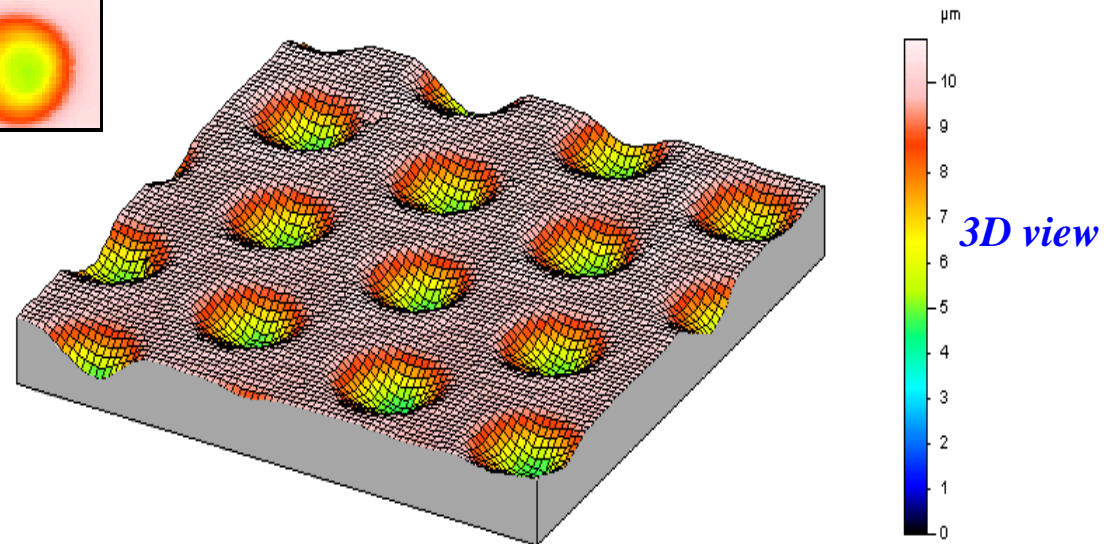
Microstructured metallic surface: shape and depth of holes



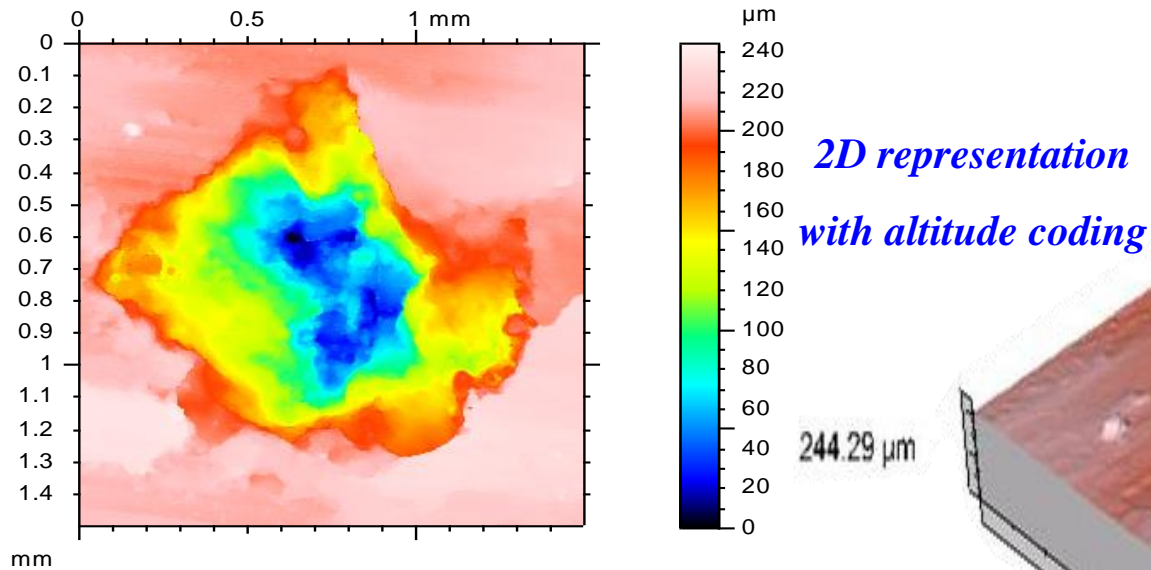
Extracted profile
Altitude measurement



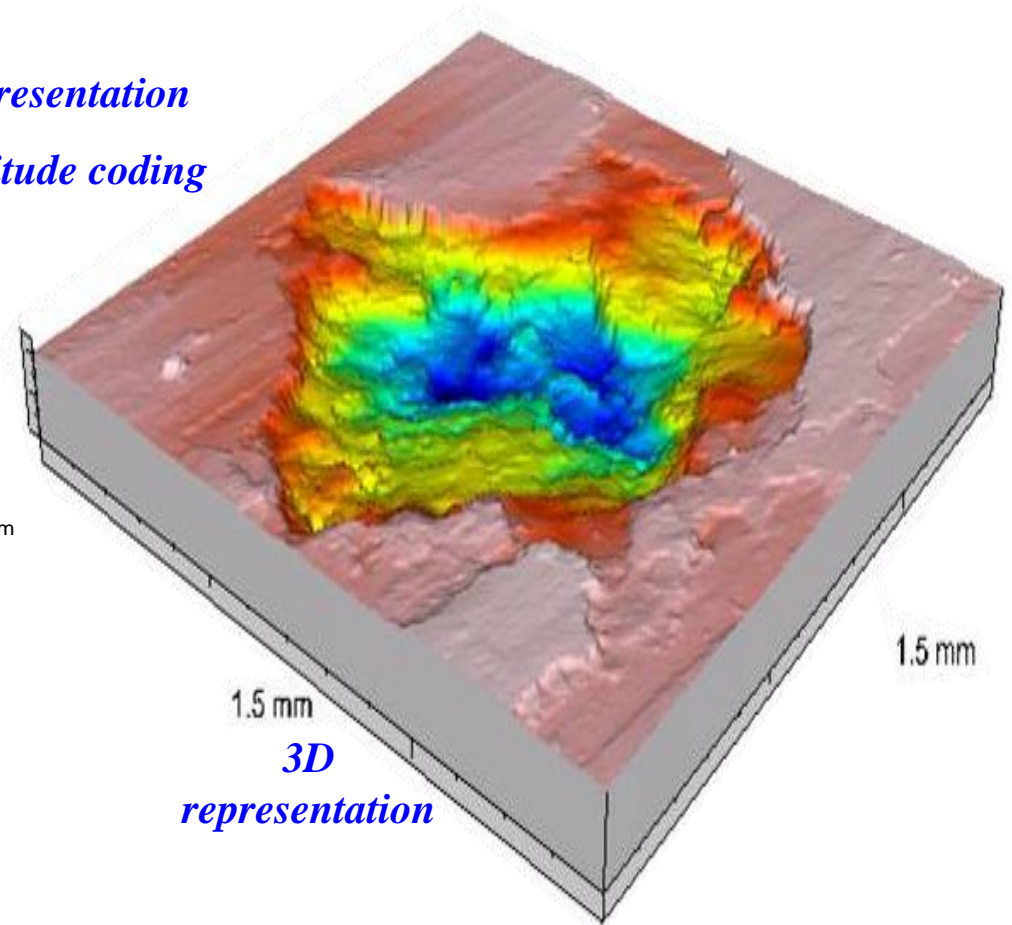
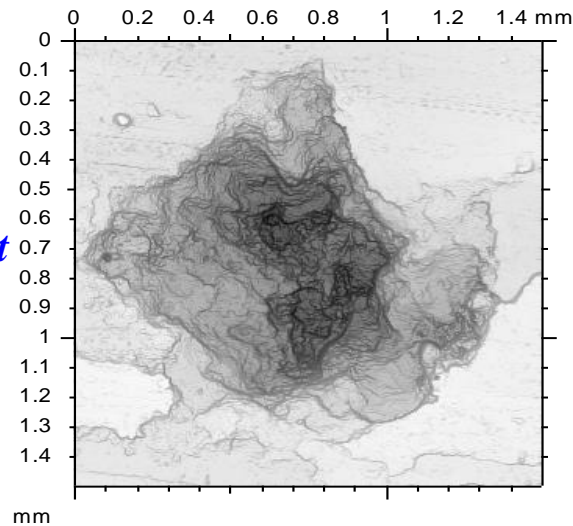
Extracted profile from the surface



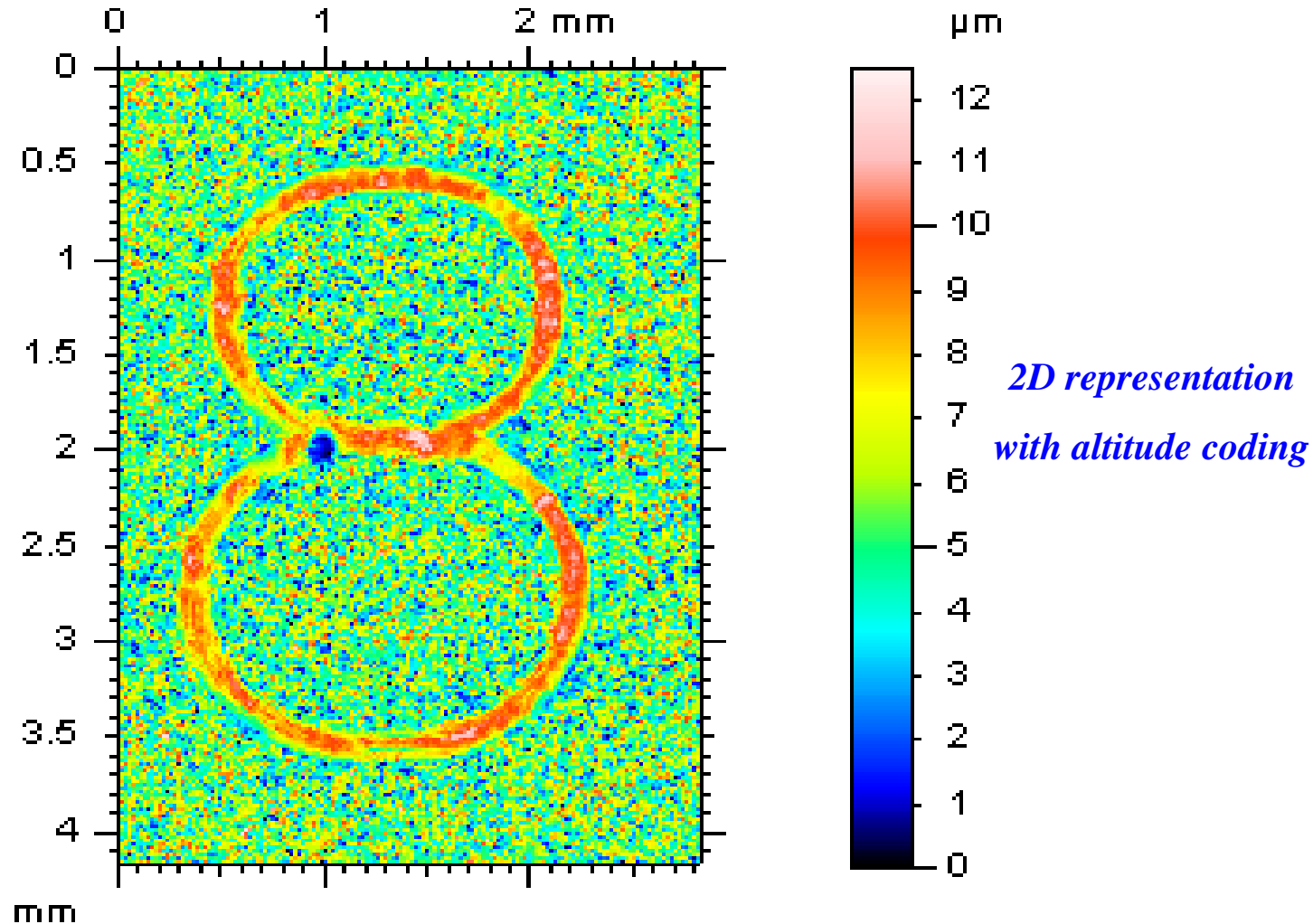
Porosity in brake lining material



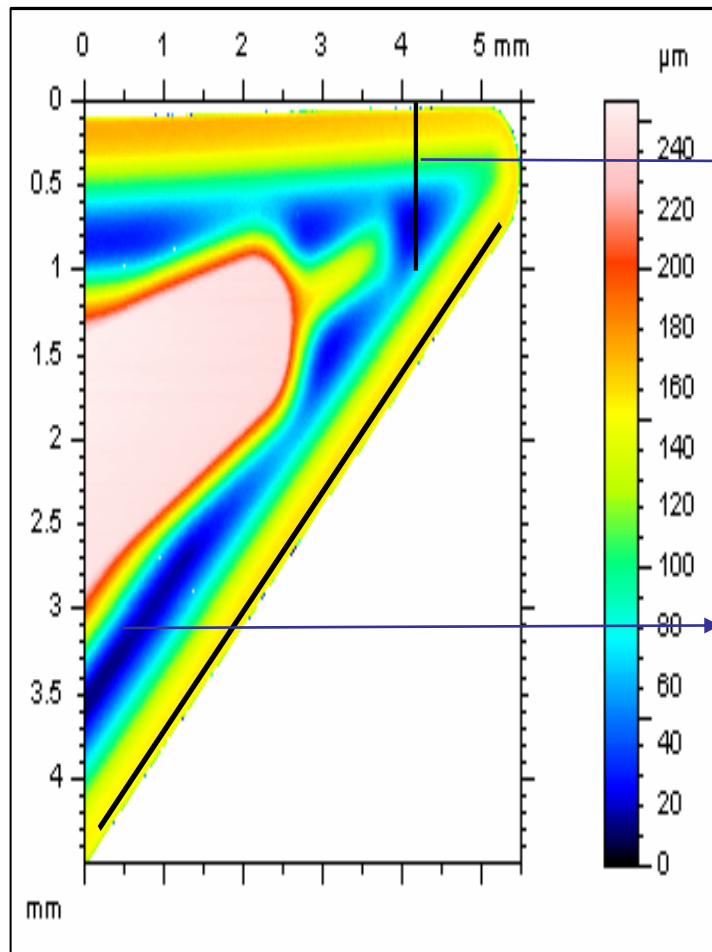
Intensity measurement



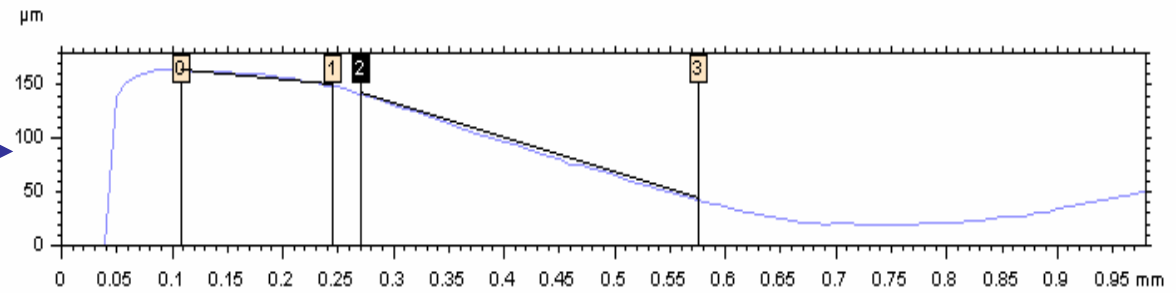
Laser engraving on a titanium part



Cutting tool edge



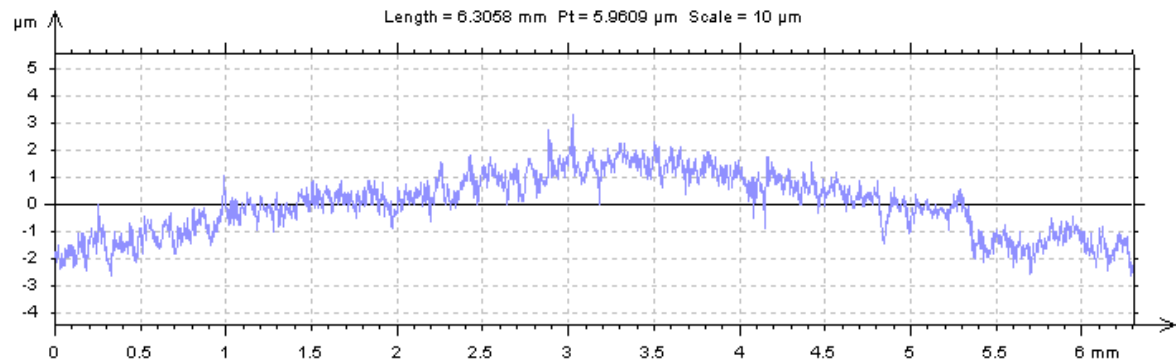
2D representation with altitude coding



Angle :
0-1
 -6.23°

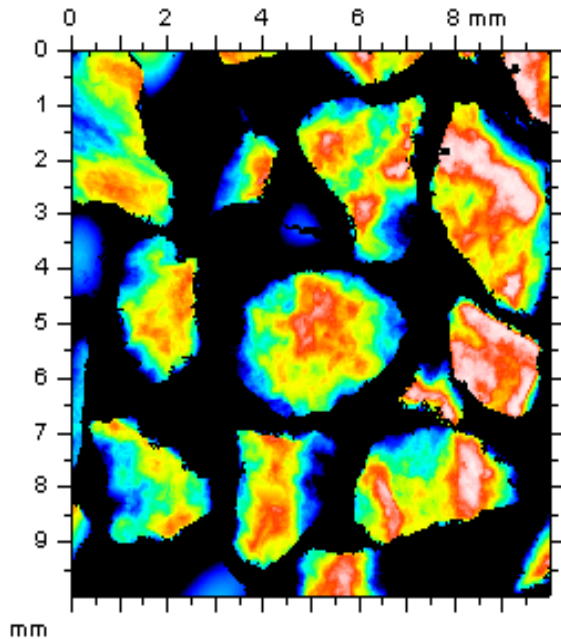
2-3
 -18°

Extracted profiles from the surface



Grains used in concrete manufacturing

Shape, texture and roughness analysis



Altitude view of multiple grains

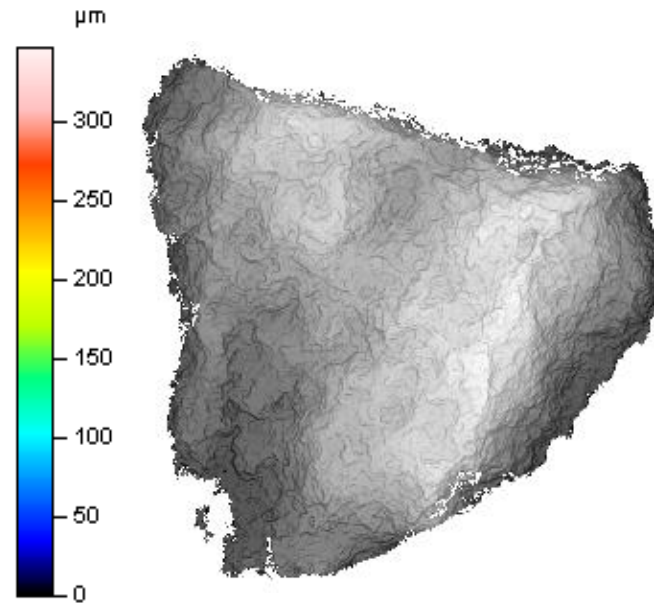
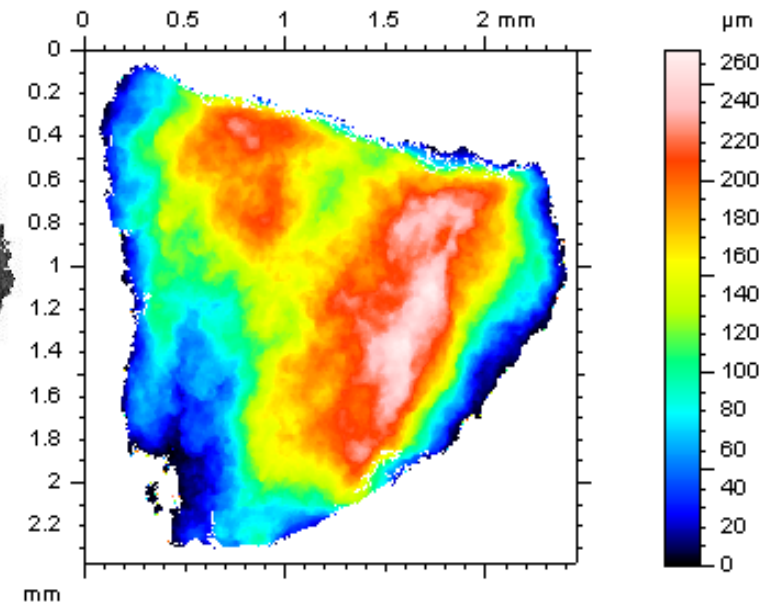
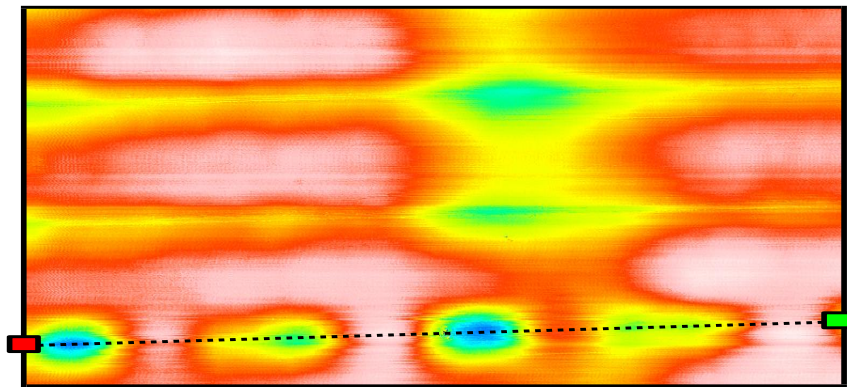


Photo simulation using 3D data



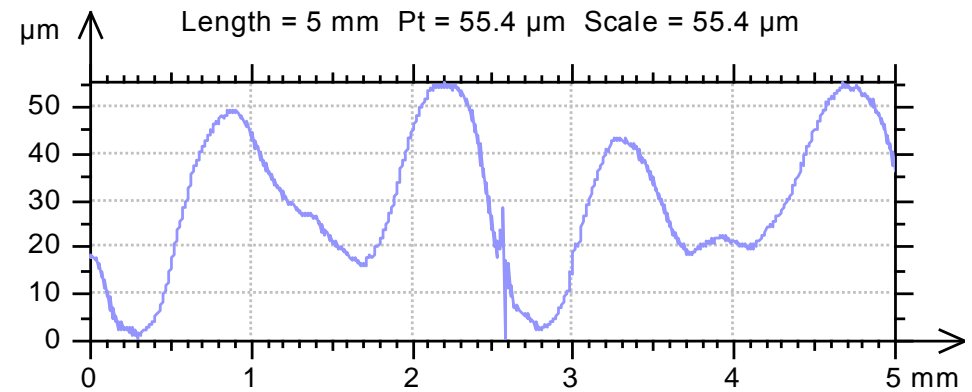
Altitude view of chalky grain

Aluminium recording media

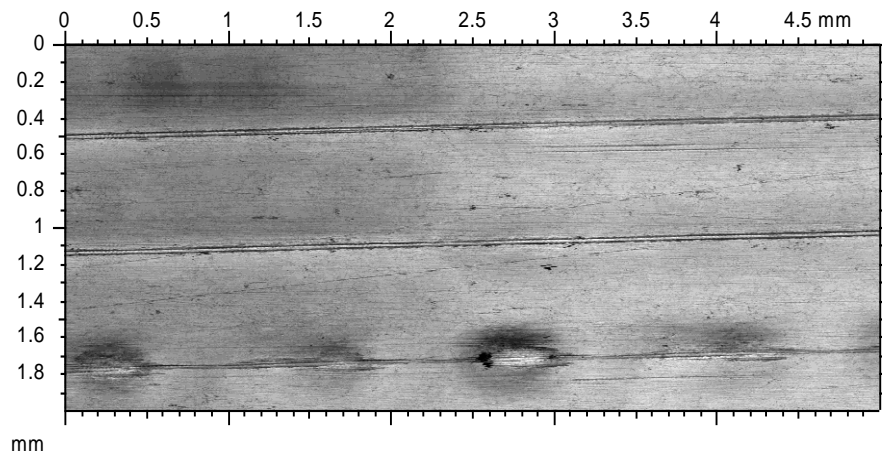


Extracted profile

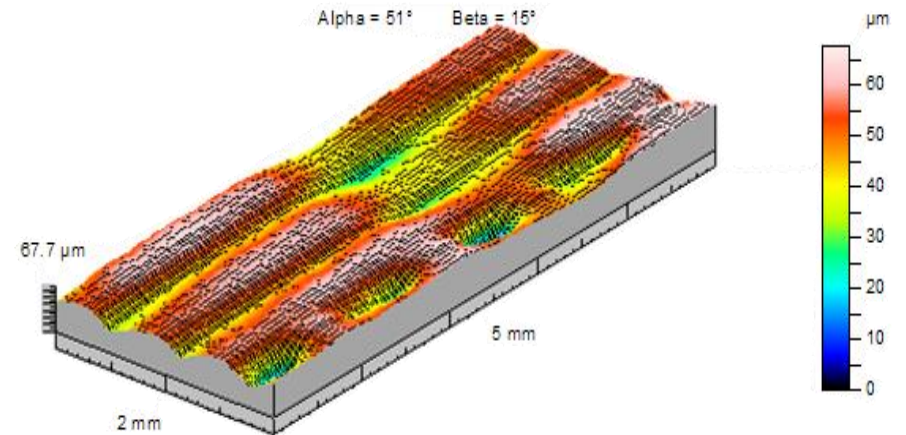
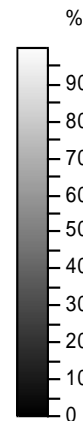
Altitude measurement



Extracted profile from the surface

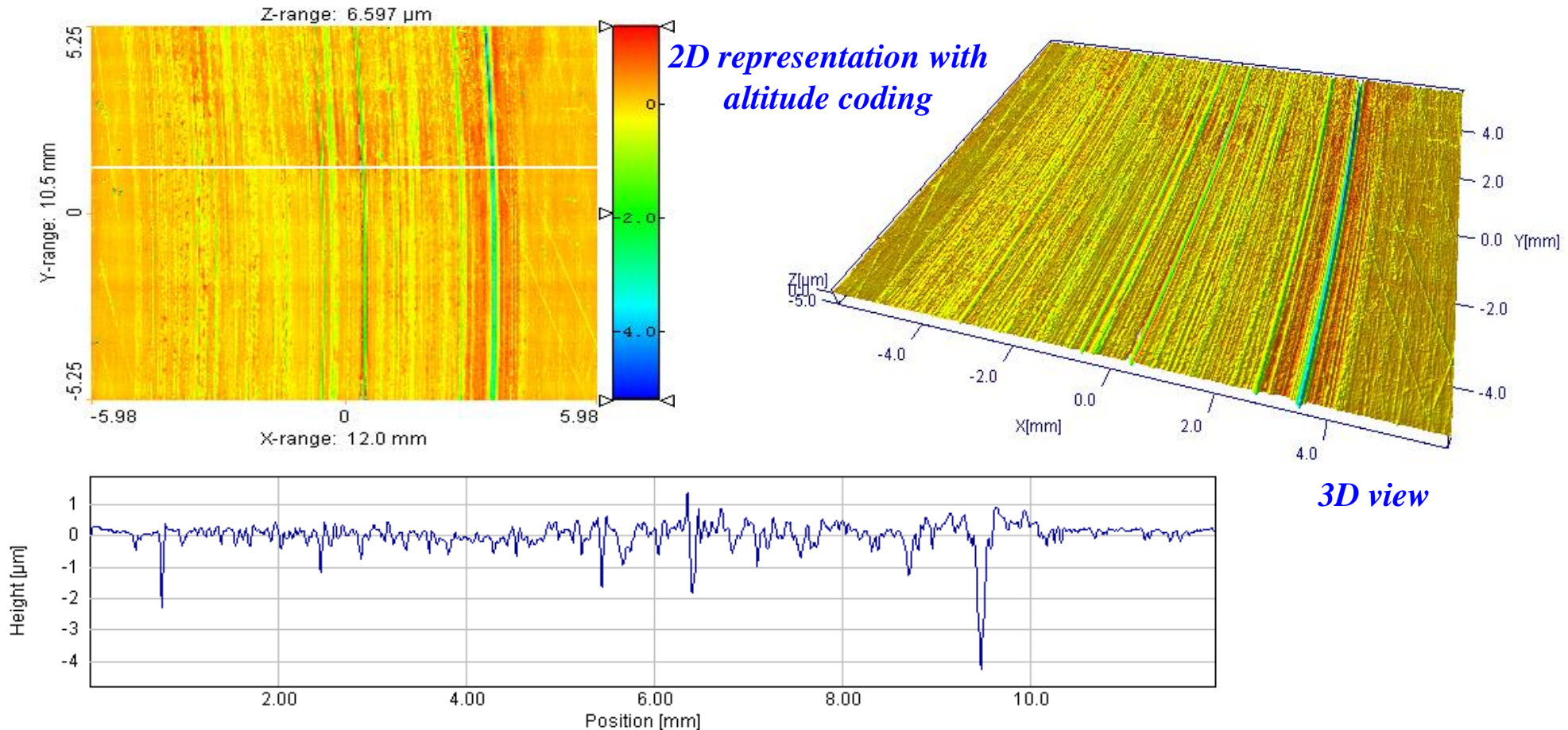


Intensity measurement



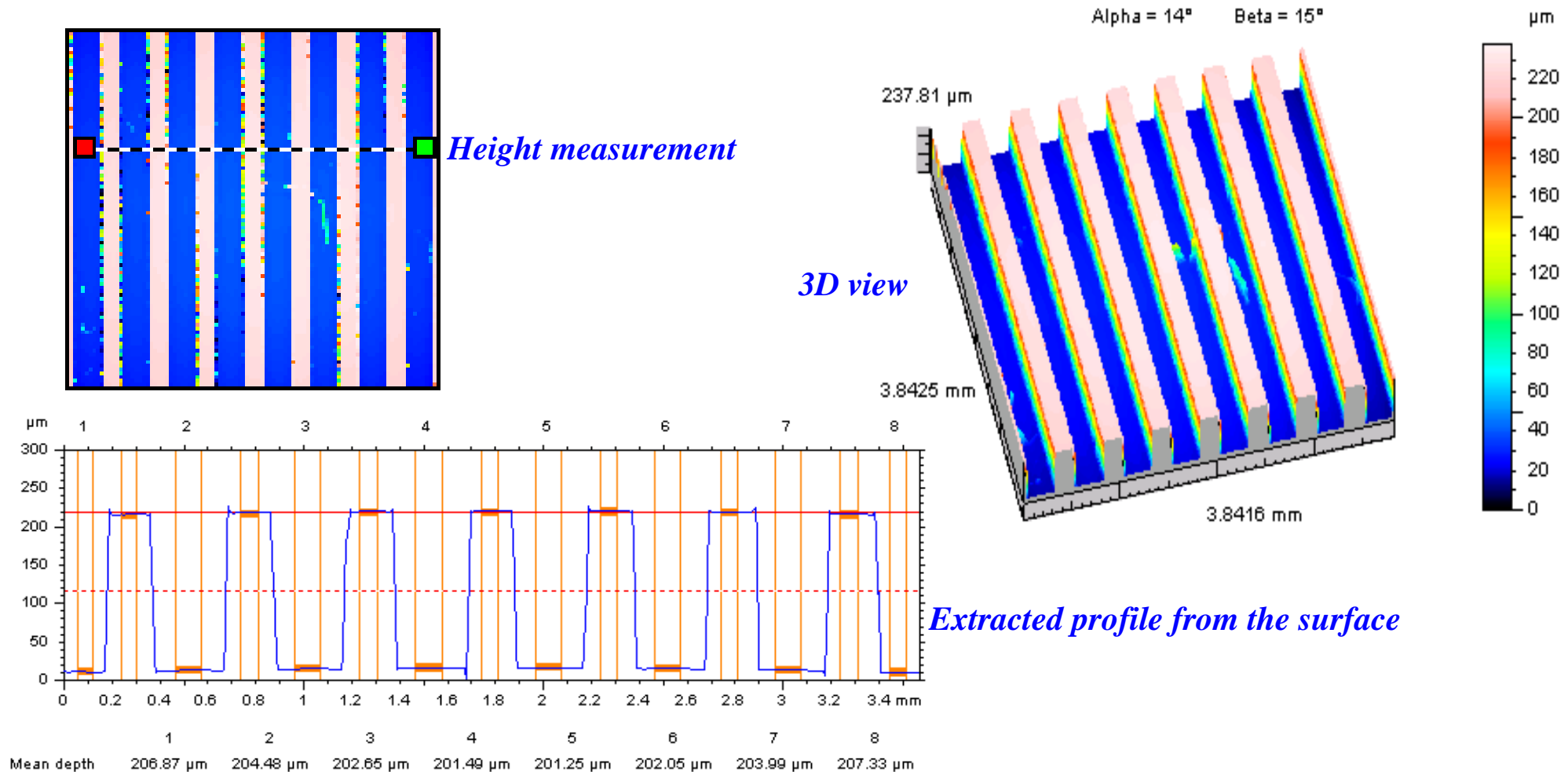
3D view

Tribology – scratches on a metallic part

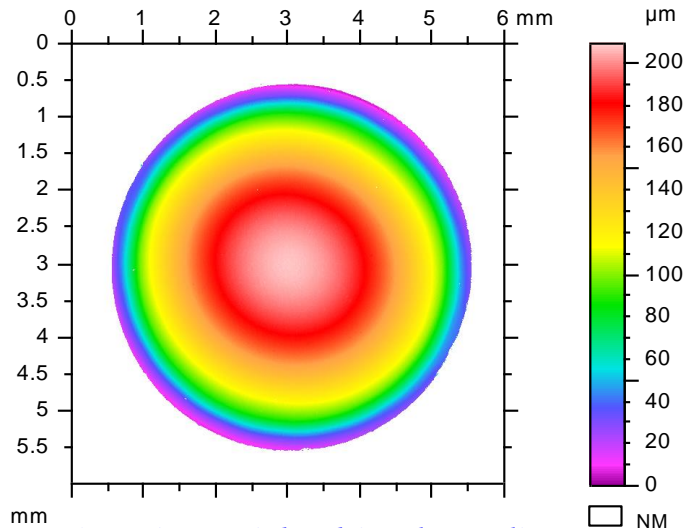


Extracted profile from the surface

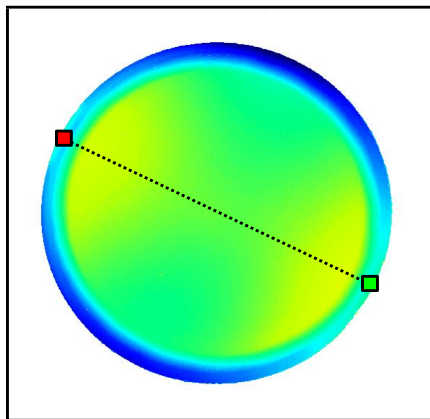
Microchannels in transparent polymer: measurement of channels depth



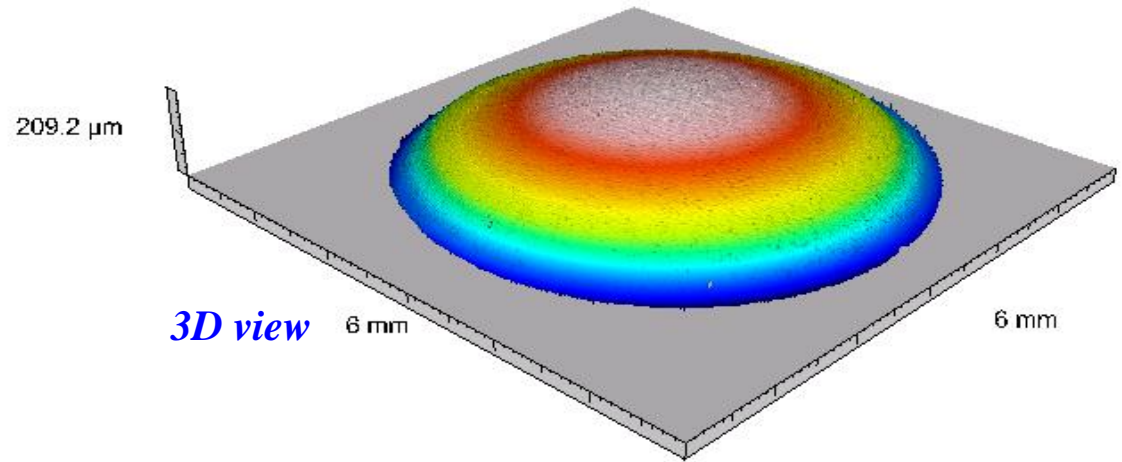
Metallic cap for sensitive keypad



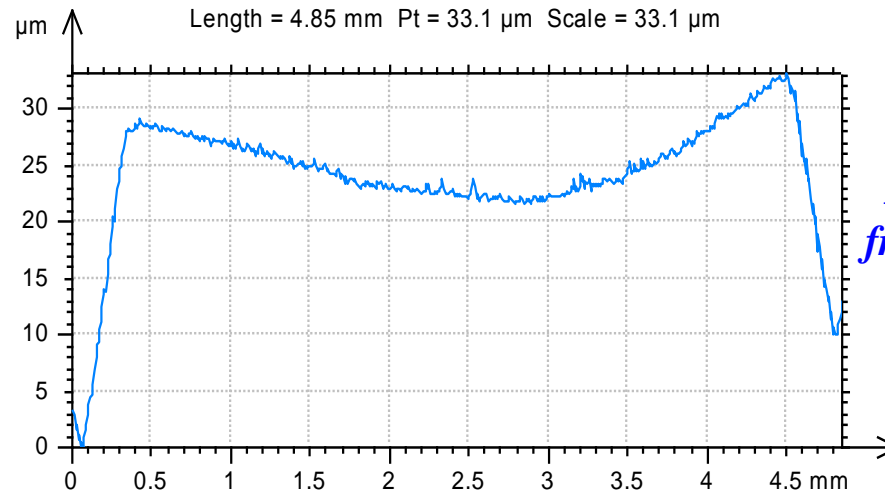
2D view with altitude coding



Difference after comparison with a spherical shape

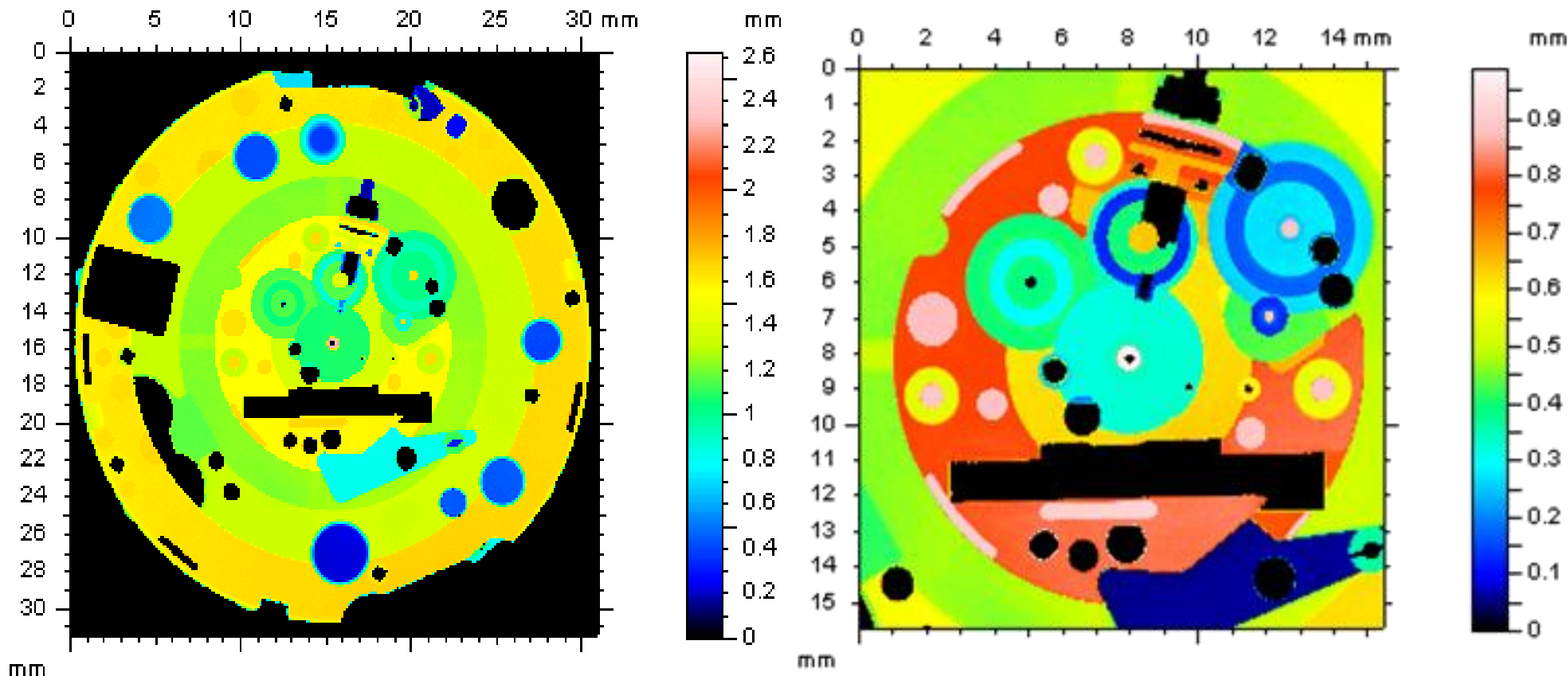


3D view



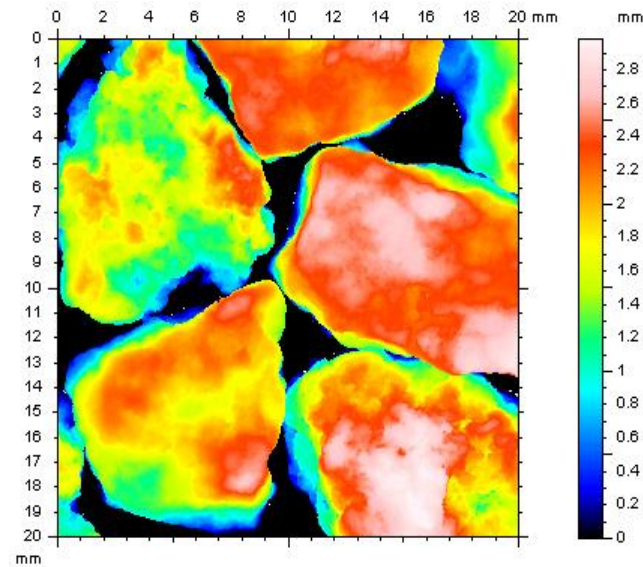
Extracted profile from the difference picture

Watch mechanism

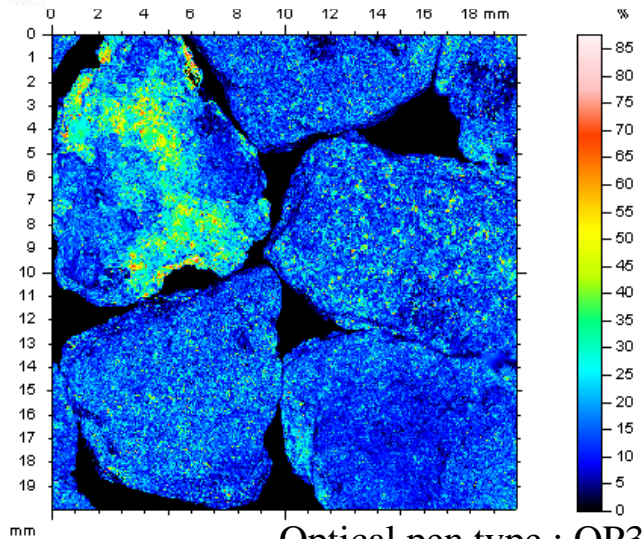


2D representations with altitude coding

Road Asphalt

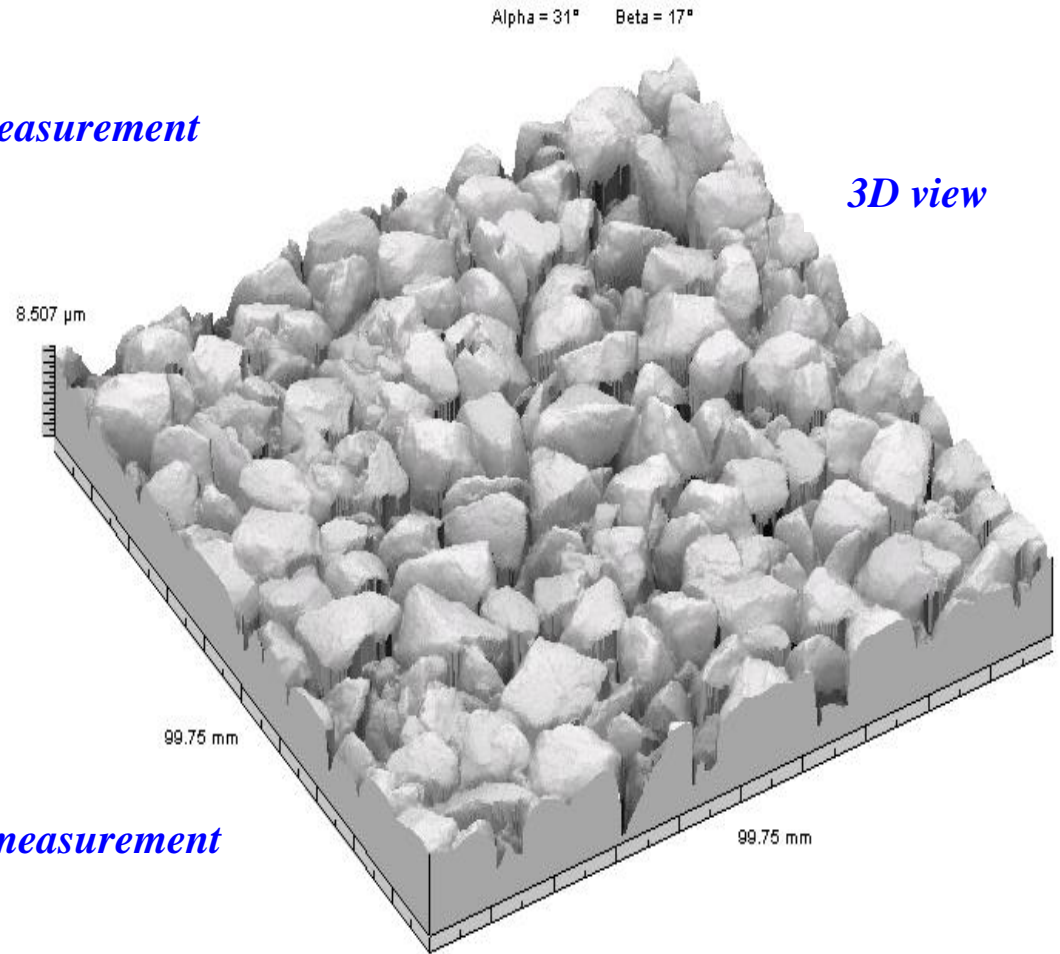


Altitude measurement



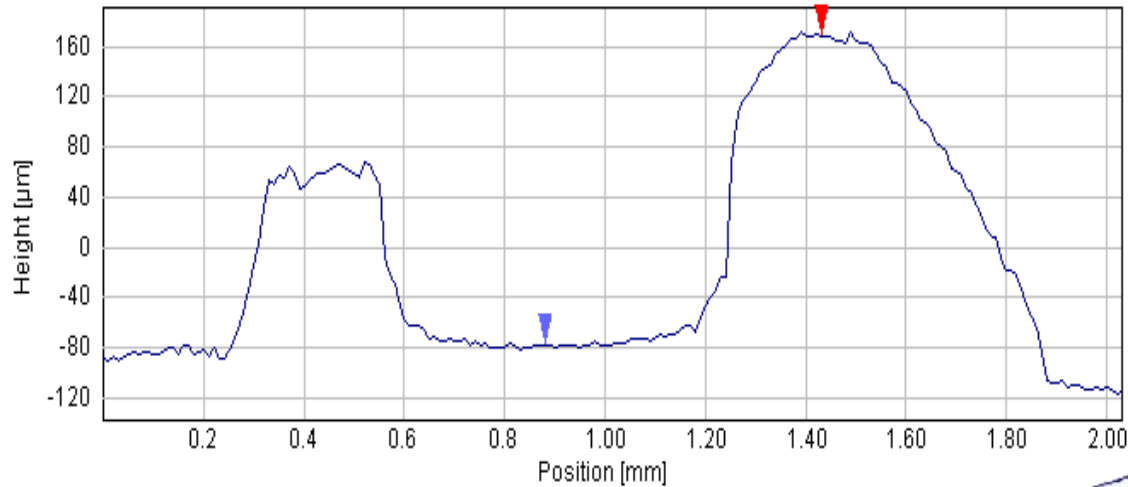
Intensity measurement

Optical pen type : OP3000



3D view

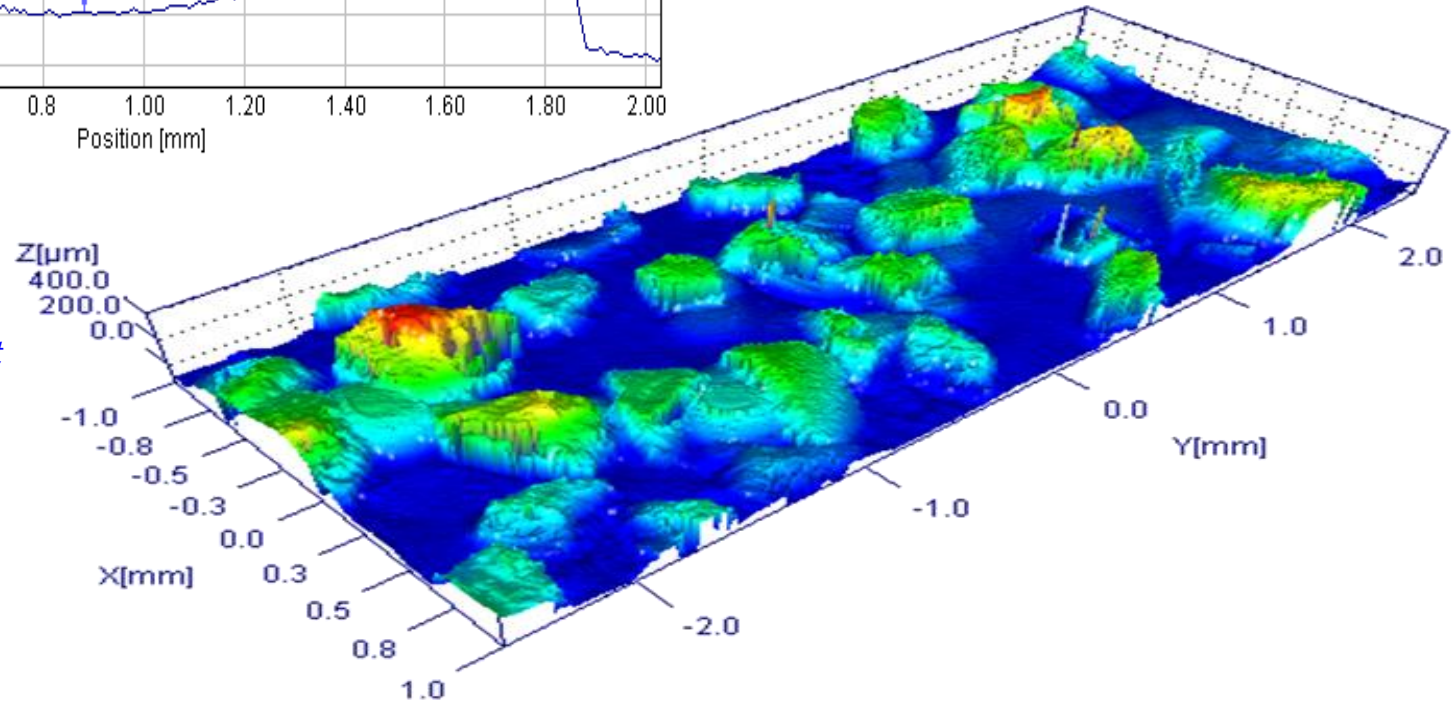
Diamond coated mill



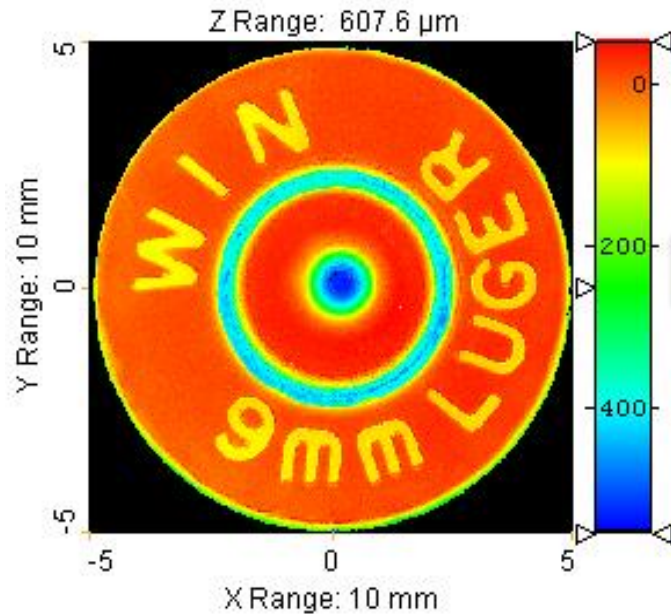
X[mm] Y[μm]
M1 0.88021 -77.24
M2 1.4303 167.8
M2-M1 0.55013 245.06
dy/dx 0.445 ~ 24.01°
Mean 1-2: 3.9766 μm
Phys Image Coord:
0.4148, 0.9130, 1.678E+5

*Extracted profile
from the analyzed
surface*

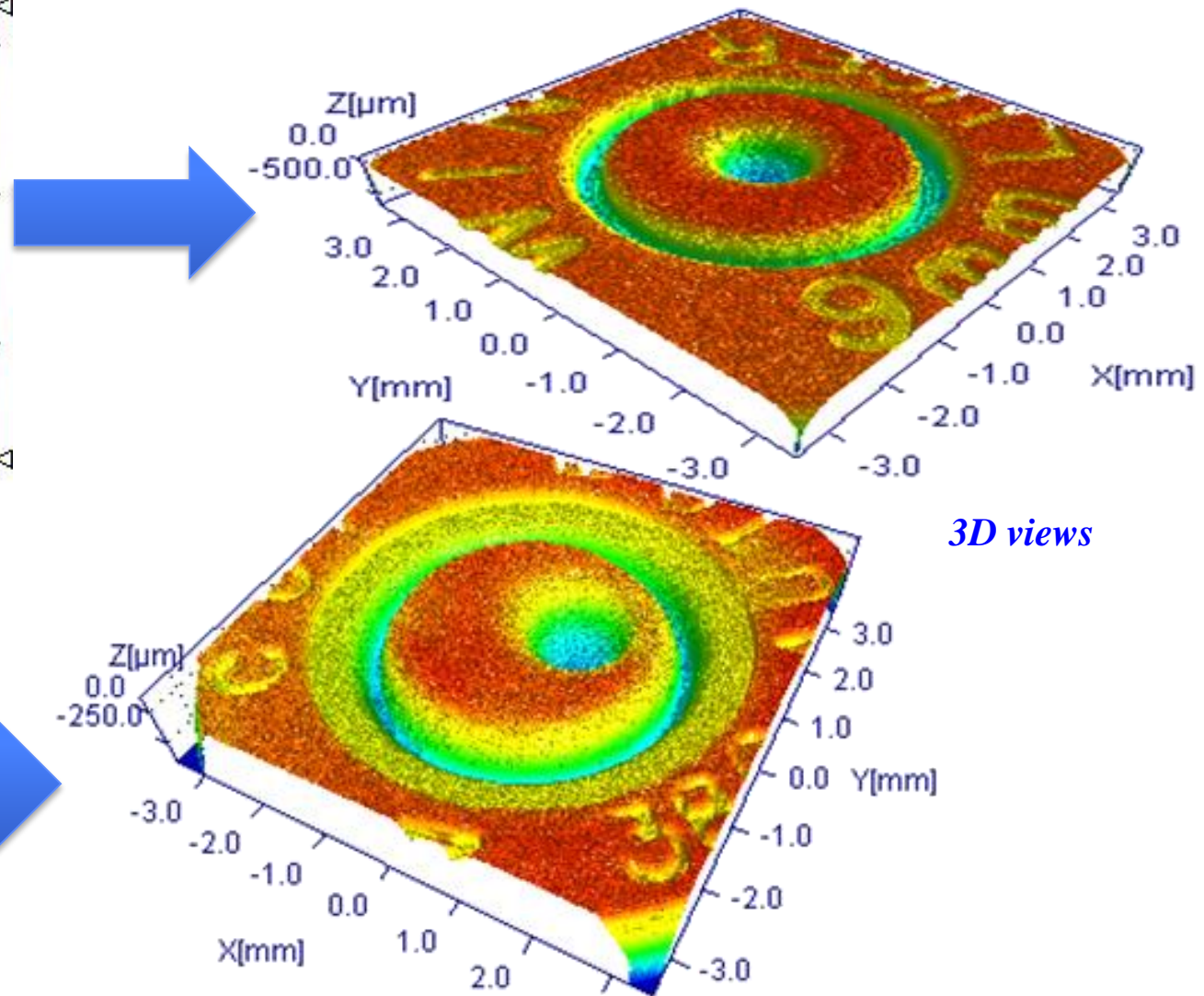
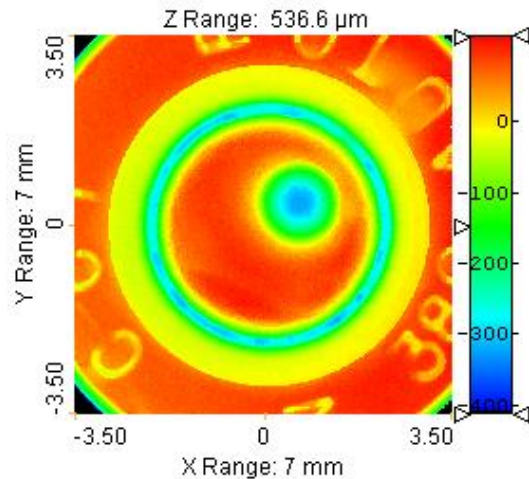
*Measurement
3D view*



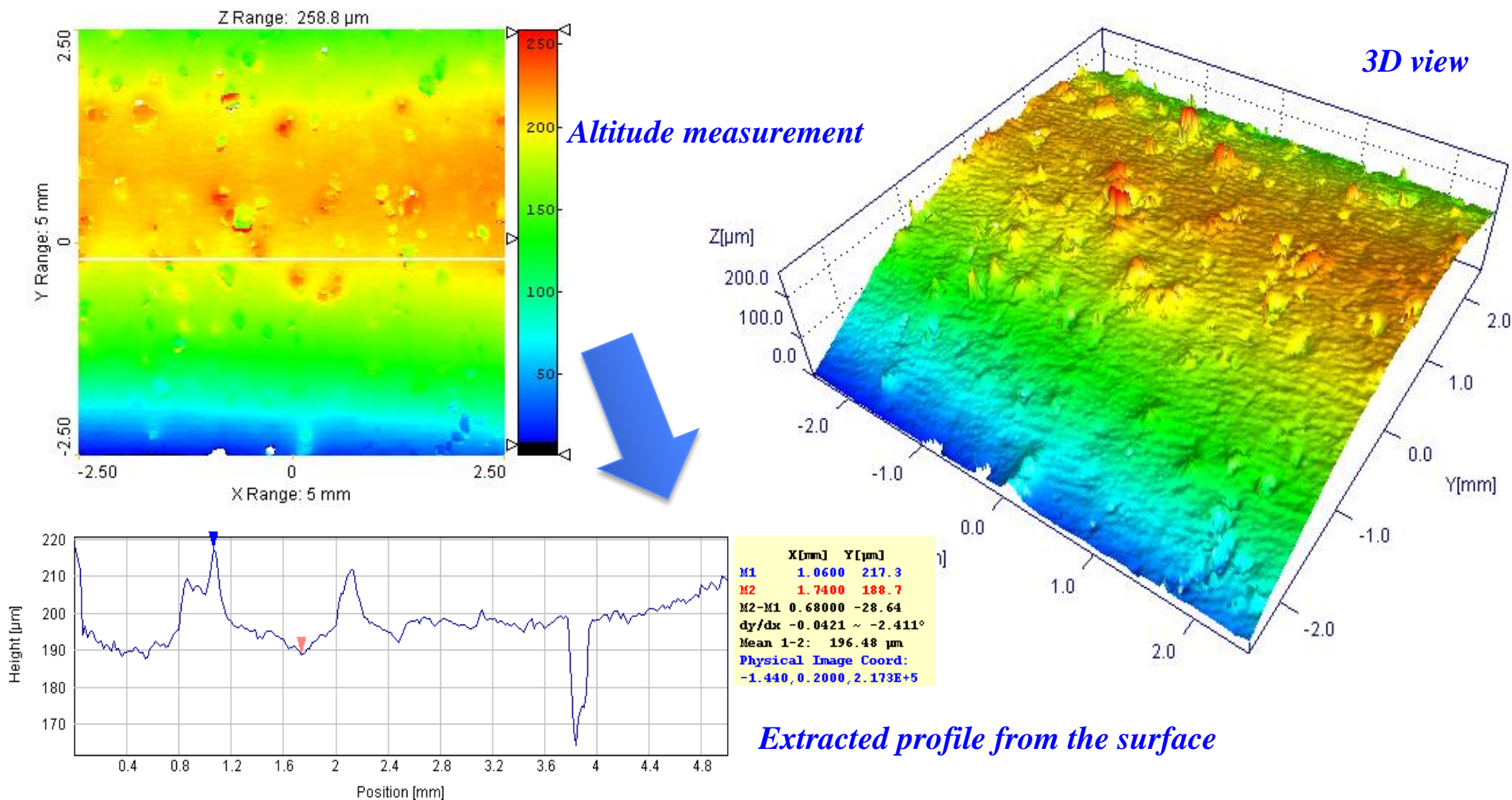
Measurements on a bullet cartridge



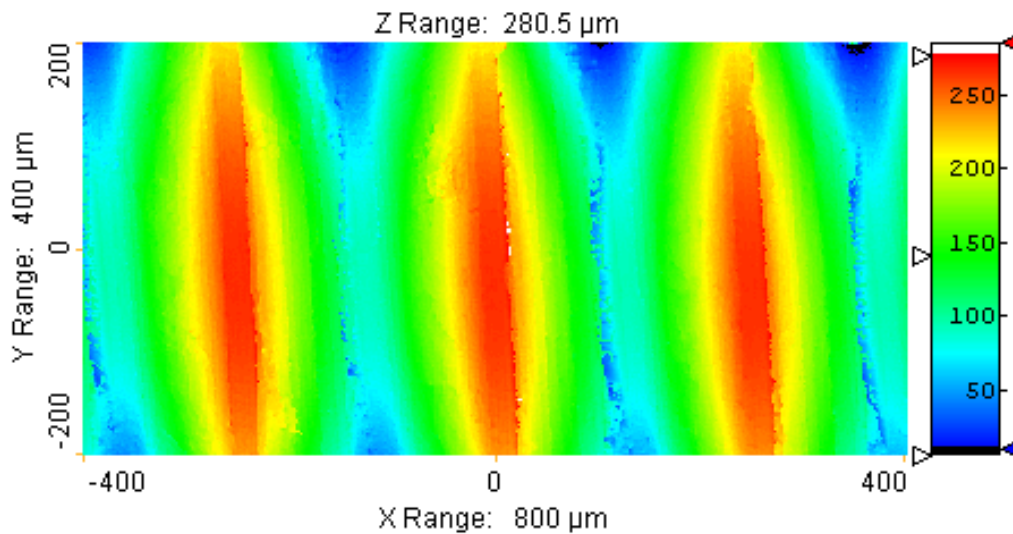
Altitude measurements



Surface microtopography of a driving roller



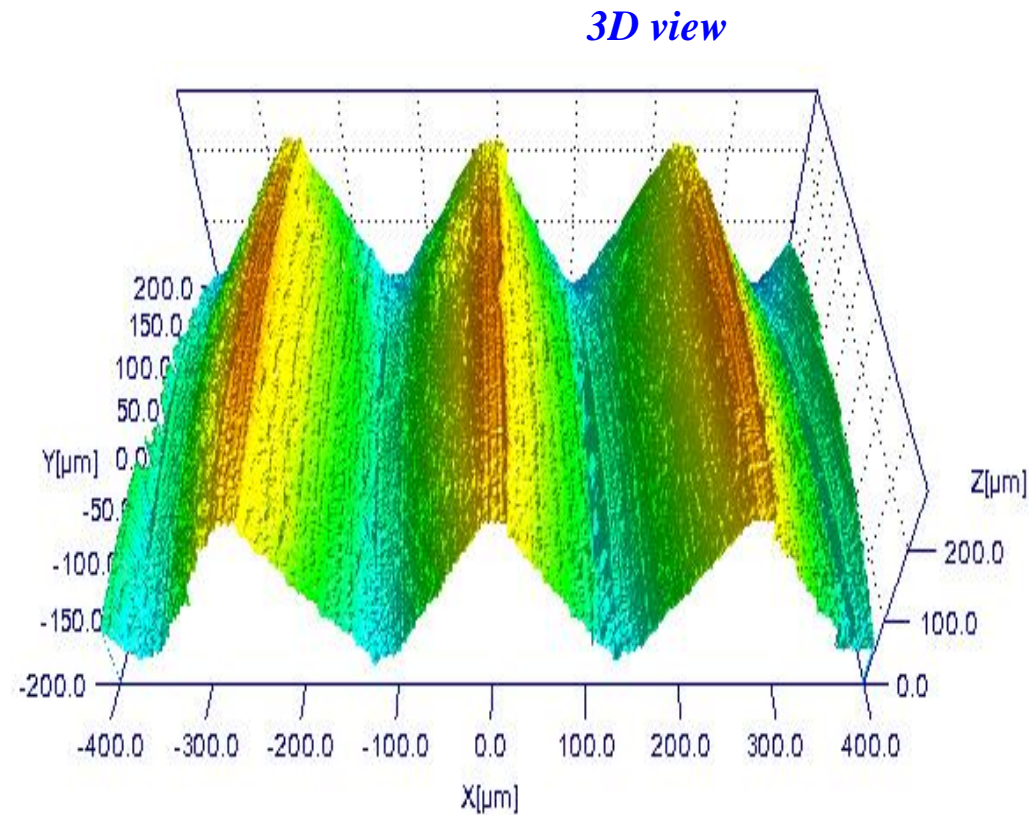
3D analysis of a metallic screw thread



Altitude measurement

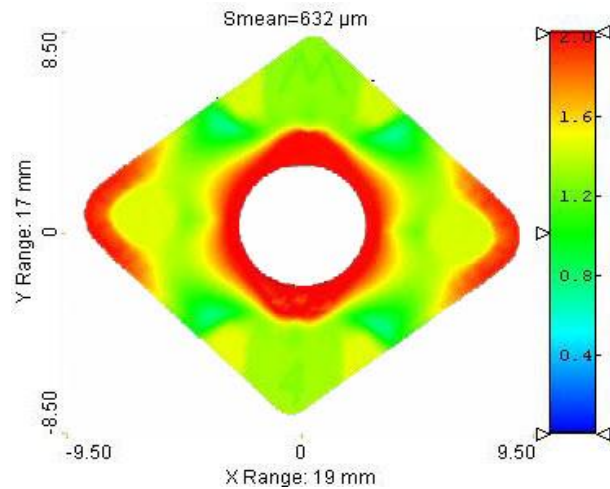


Extracted profile from the surface

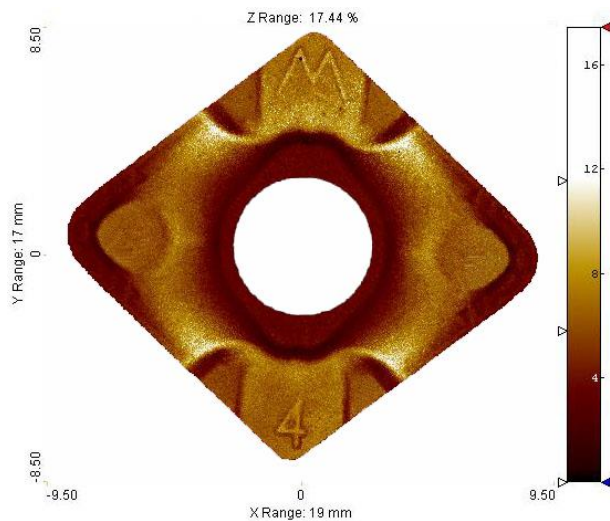


$$Ra = 2.52 \mu\text{m}$$

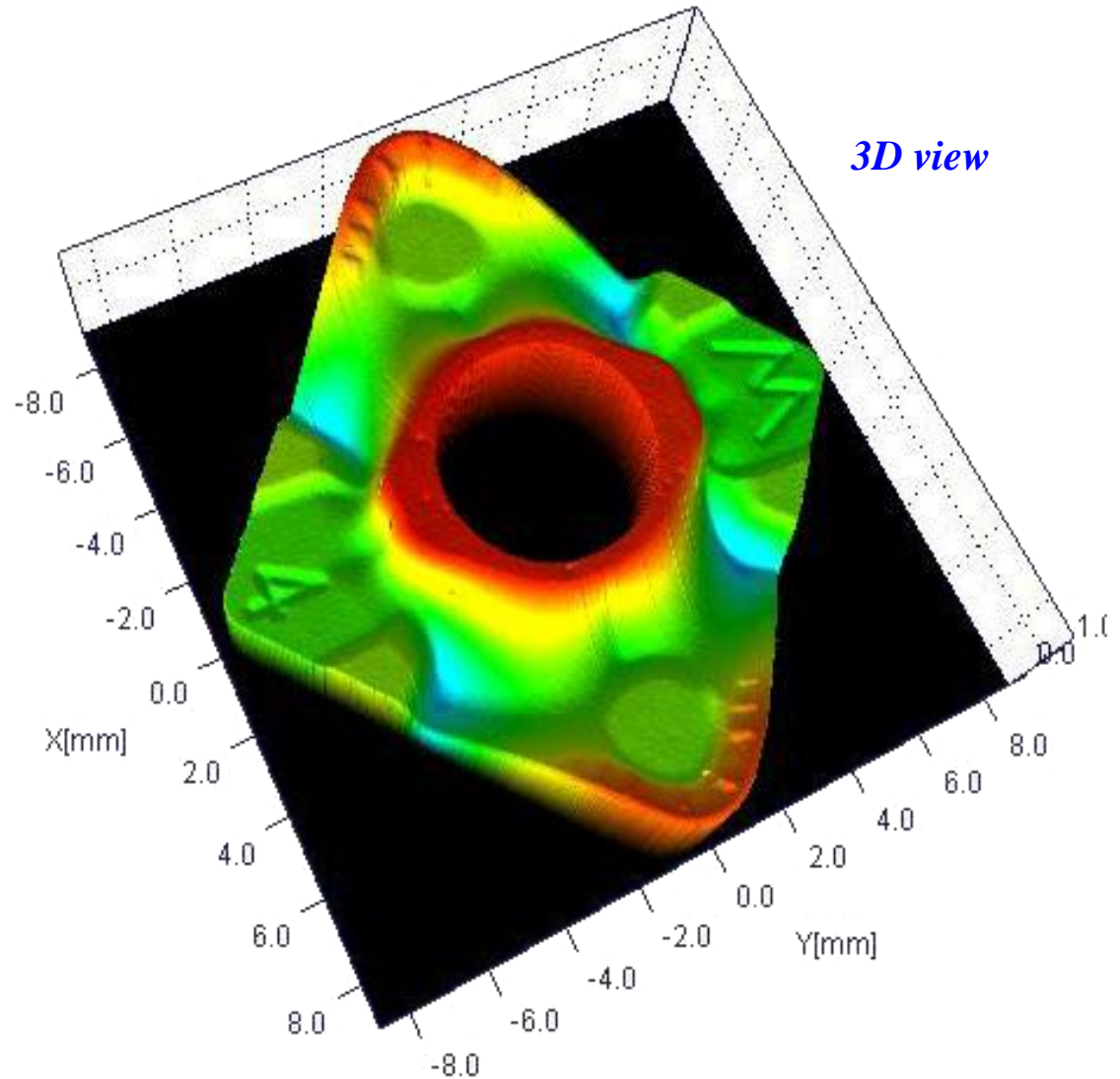
Surface microtopography of a HTW insert



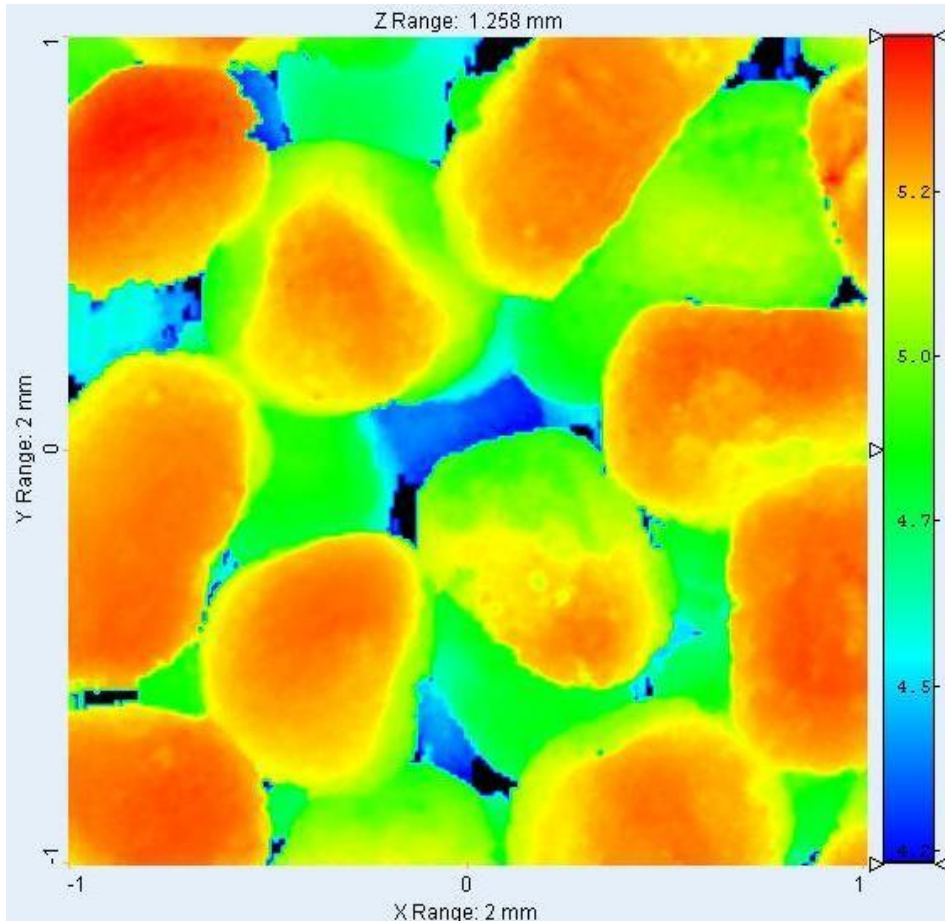
Altitude measurement



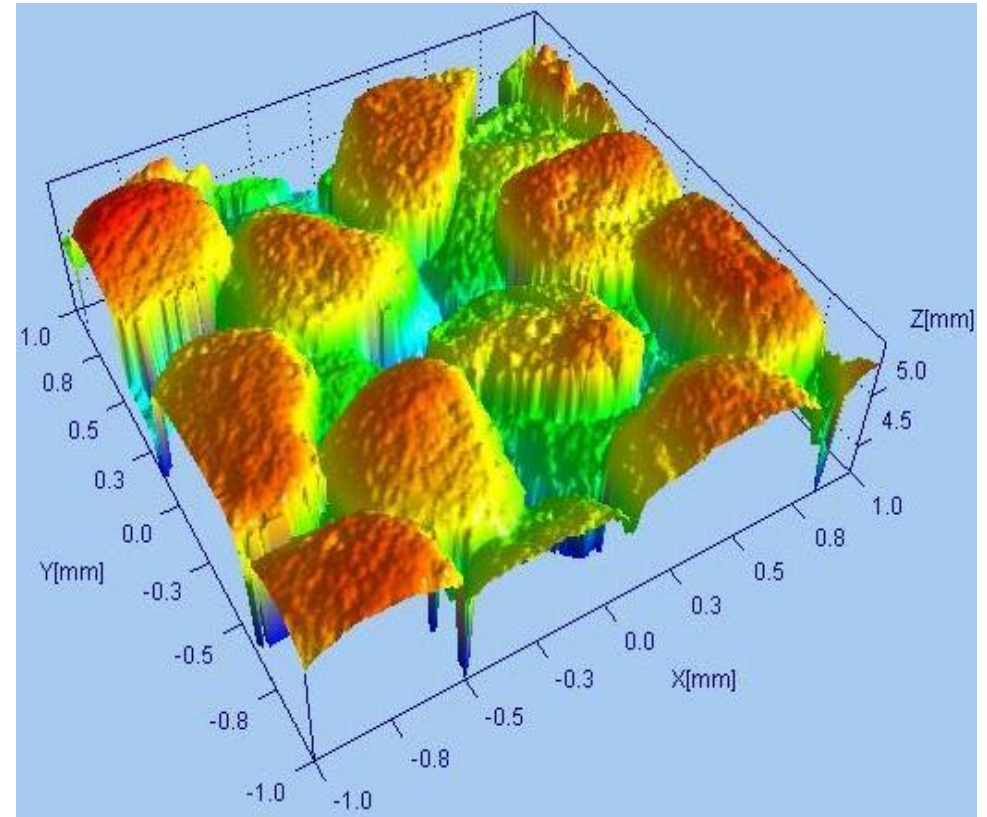
Intensity measurement



Topography of sand particles

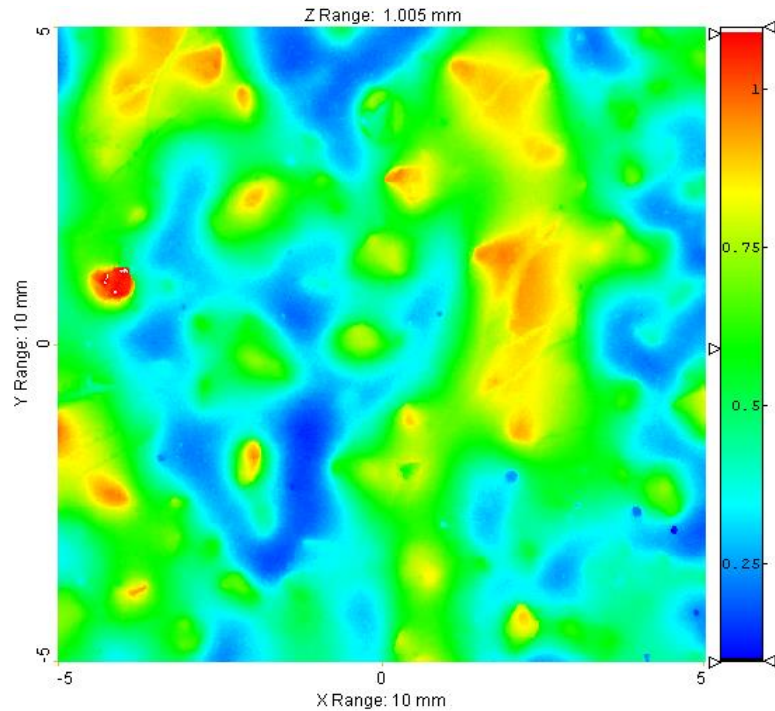


2D view with altitude coding

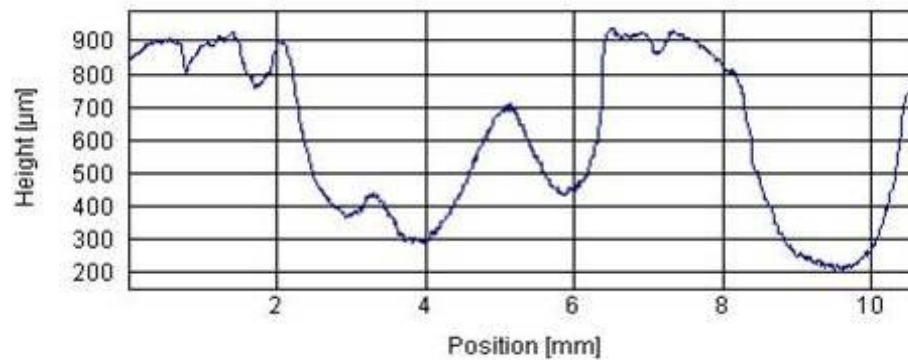
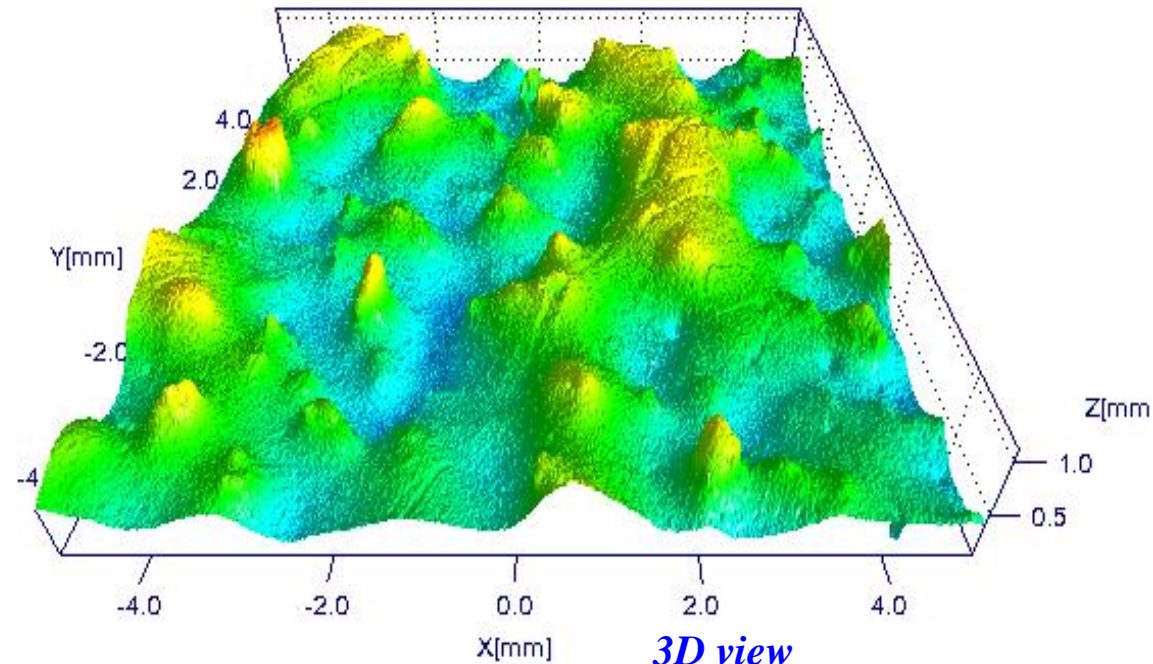


3D view

Sand paper topography

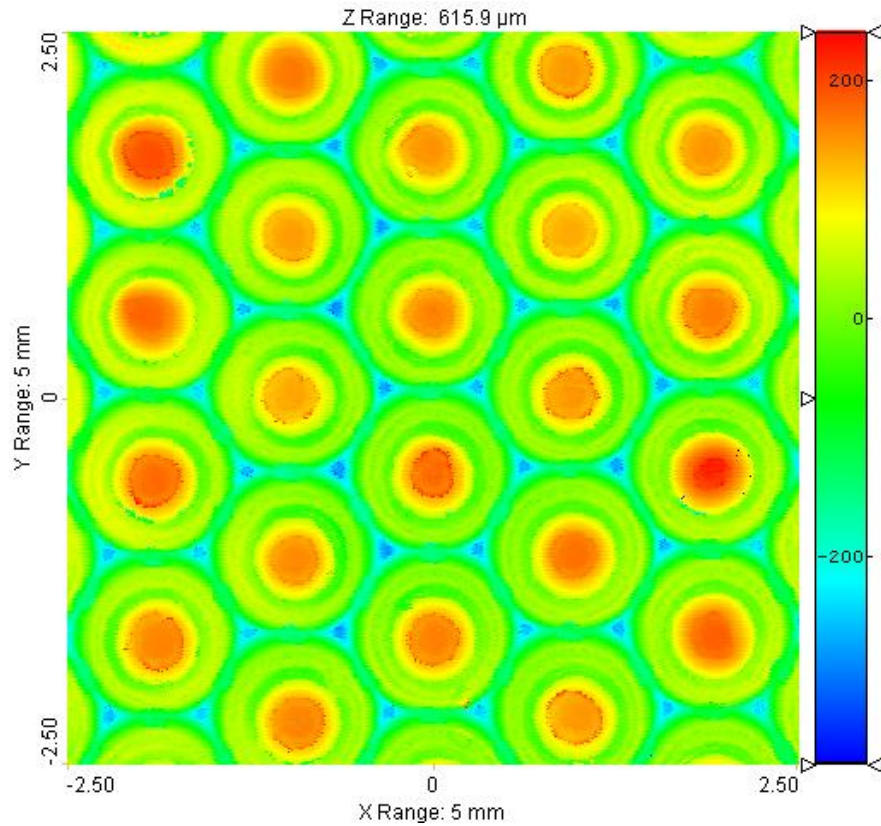


Altitude measurement

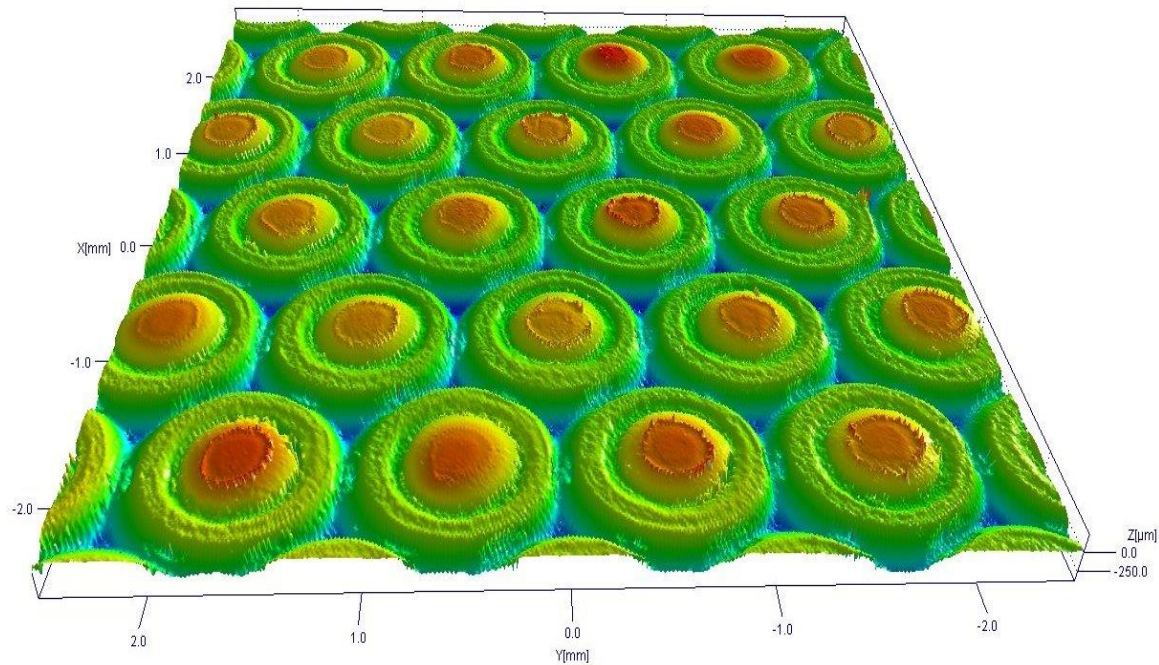


Extracted profile from the surface

Spherical patterns on Aluminium sheet

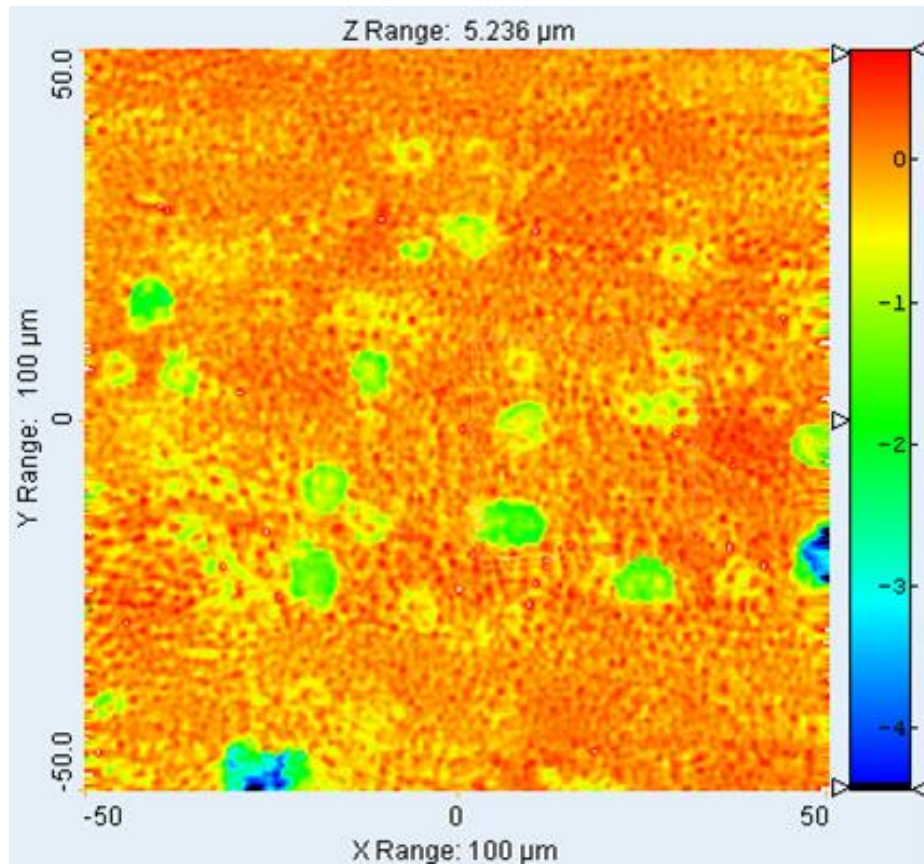


Height measurement

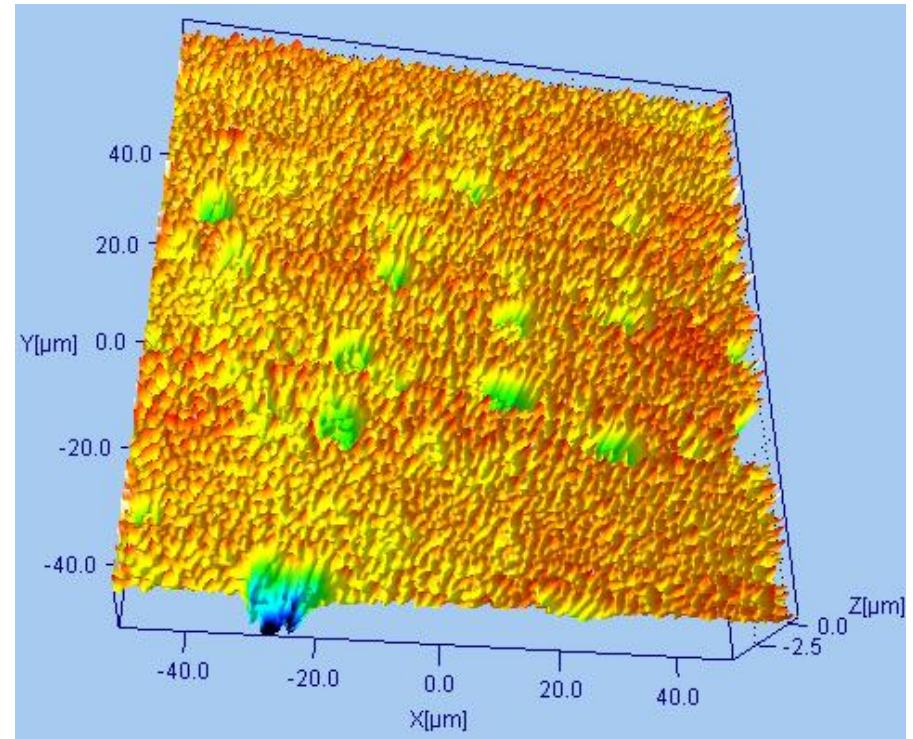


3D View

Oxidation measurement on metal sample

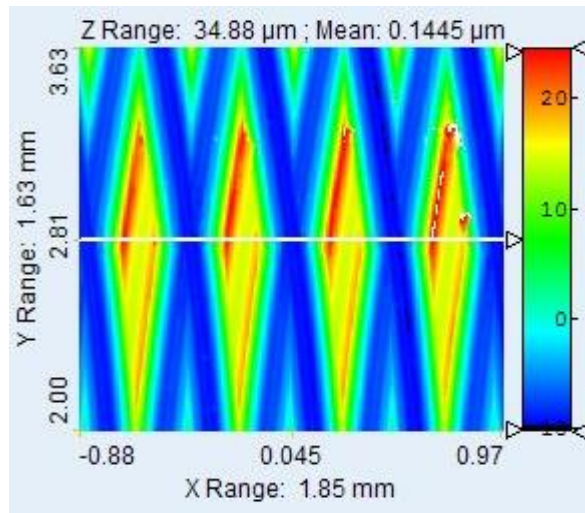


Height measurement

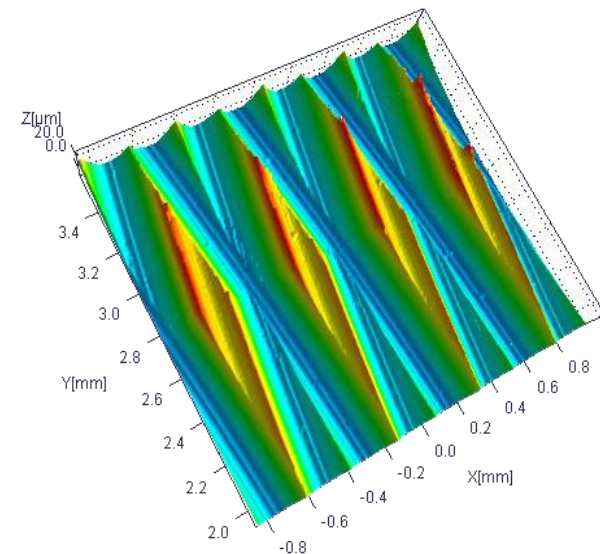
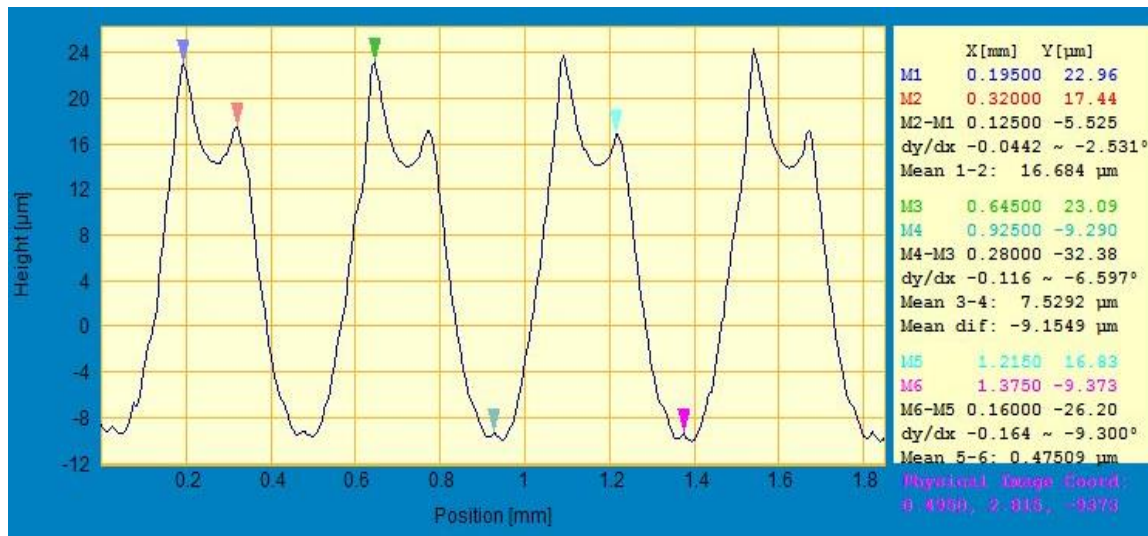
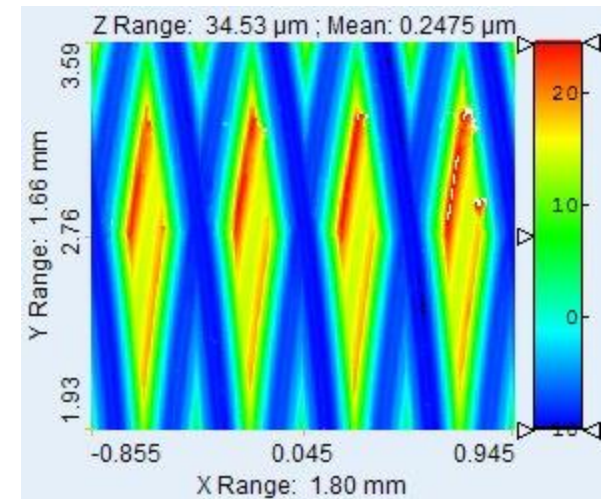


3D View

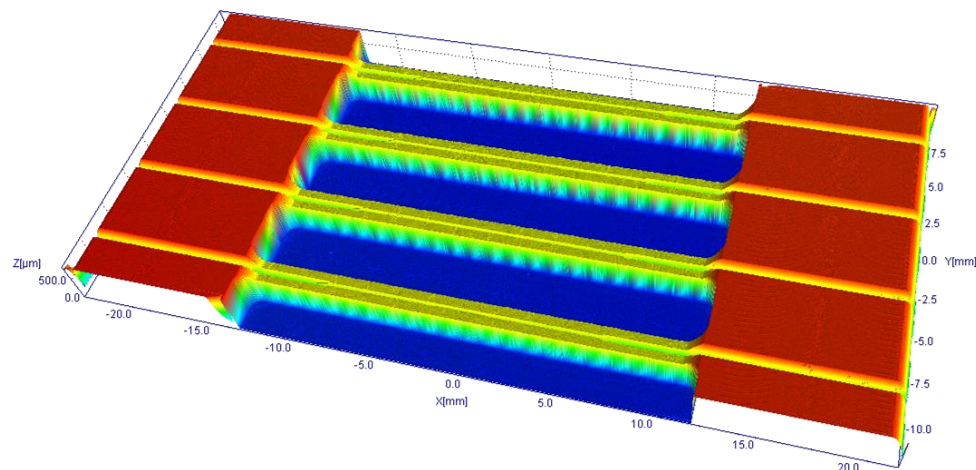
Machined metal piece measurement



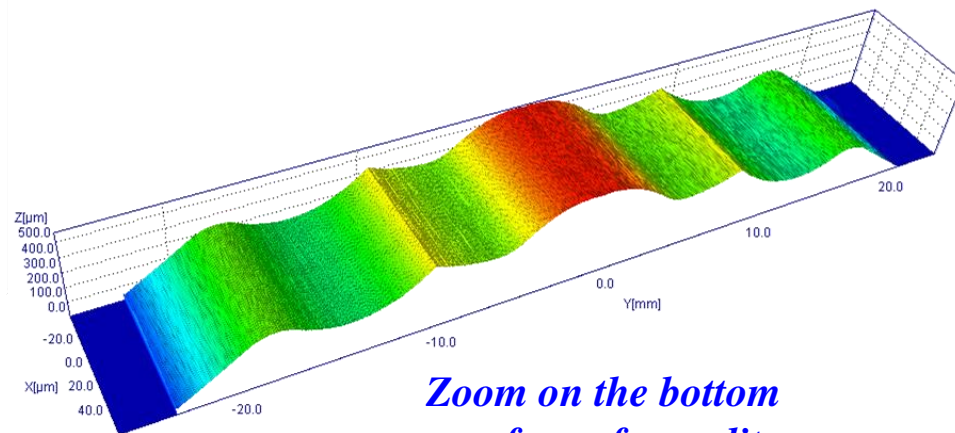
Altitude measurements



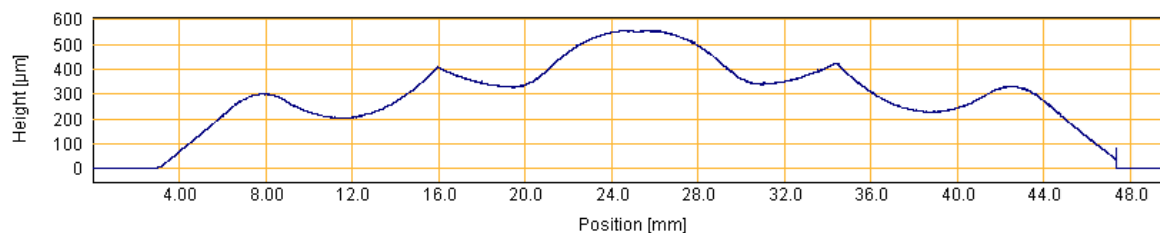
Aluminium sample with 4 structured slits



Altitude measurement

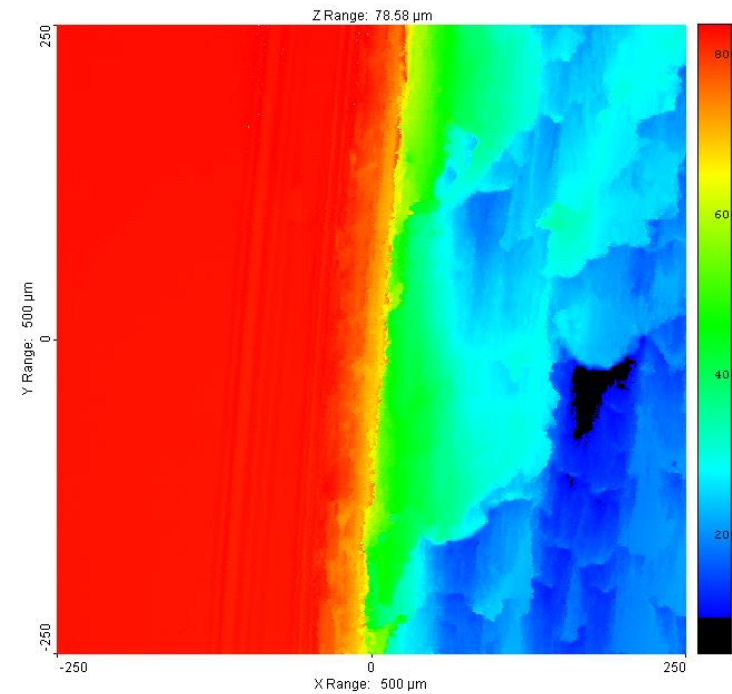


Zoom on the bottom surface of one slit

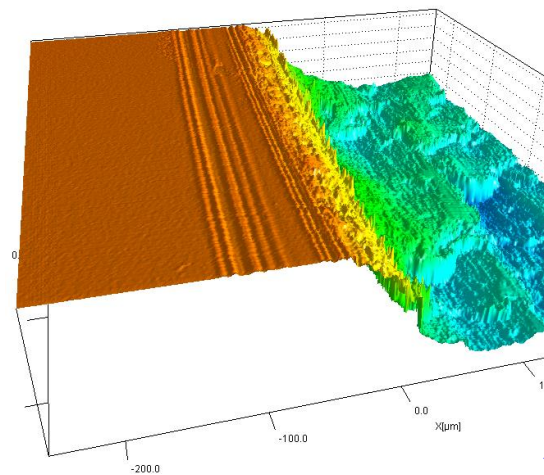


Extracted profile

Metallic part measurement



Altitude measurement

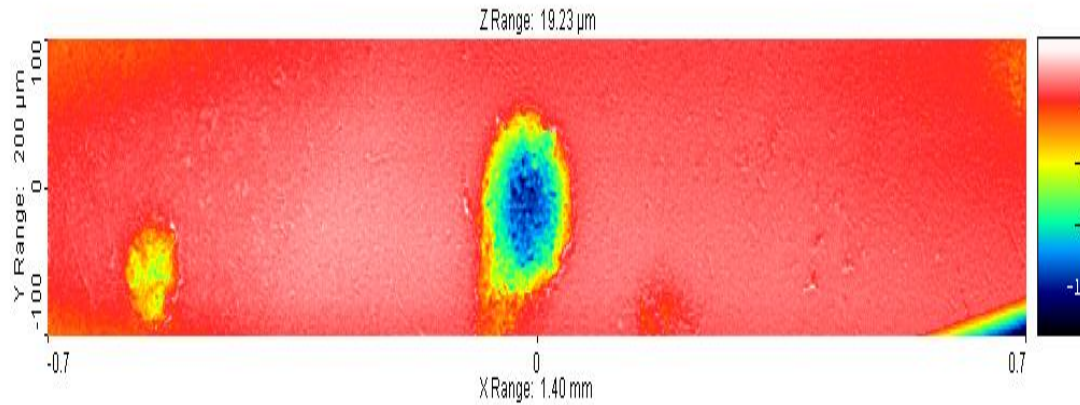


3D view

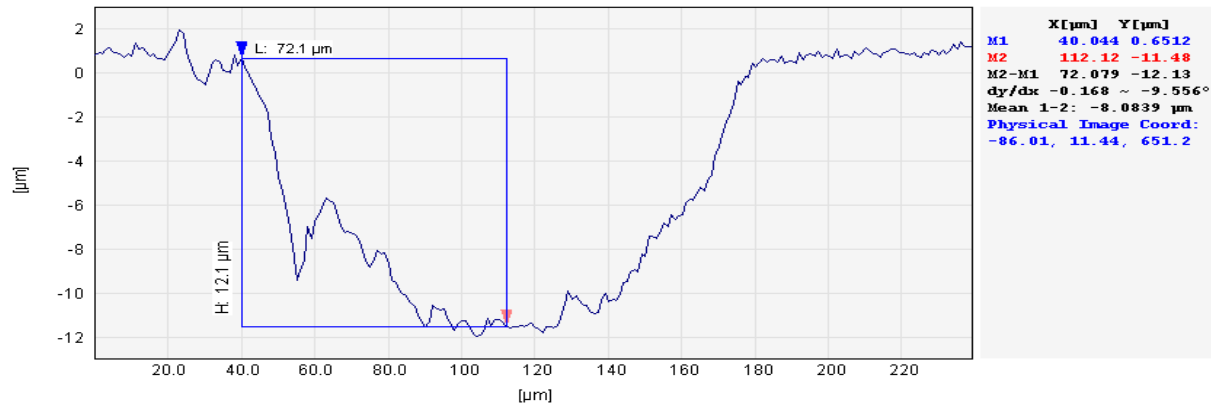


Intensity view

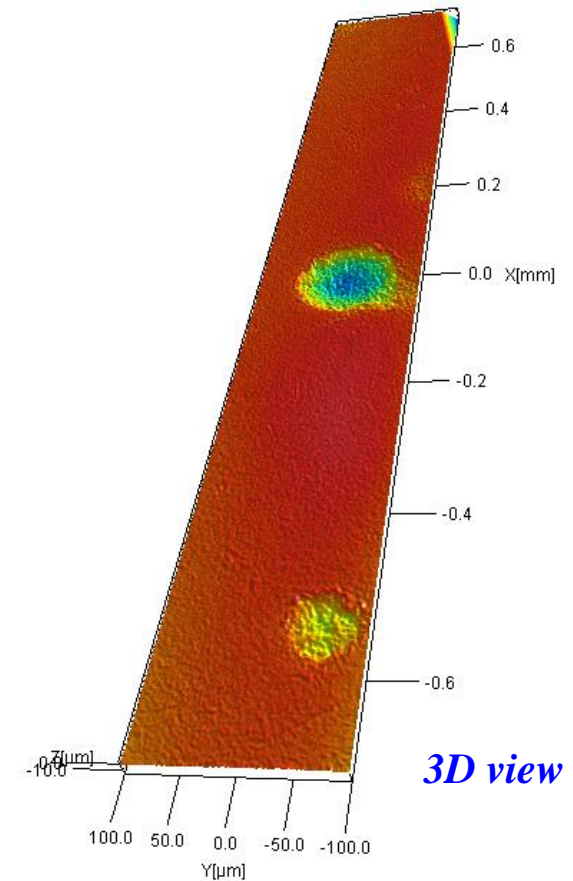
Impact measurement



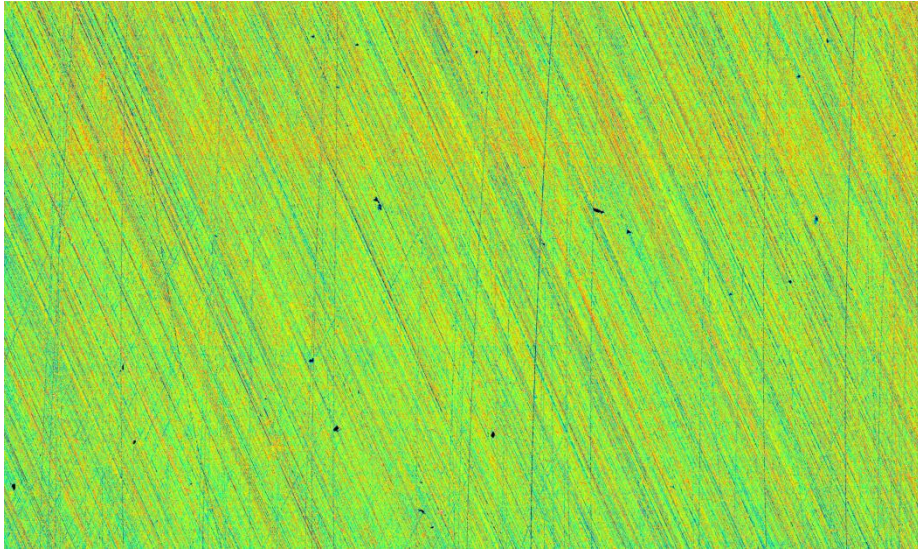
Altitude measurement



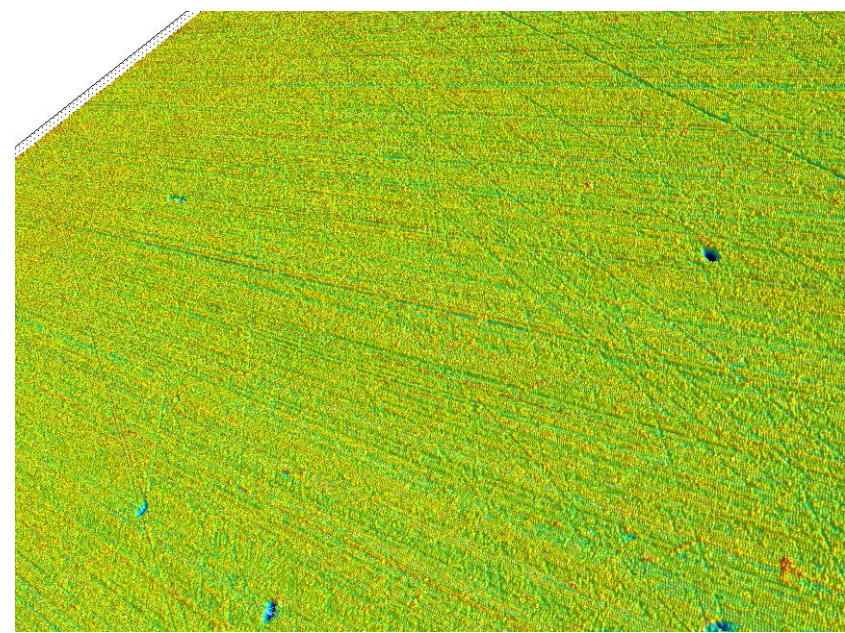
Extracted profile



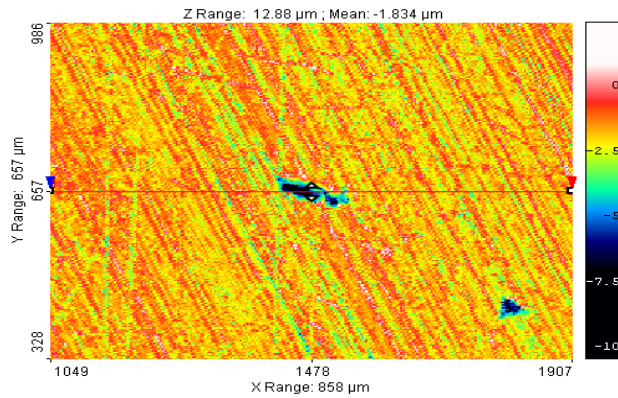
Cylinder measurement



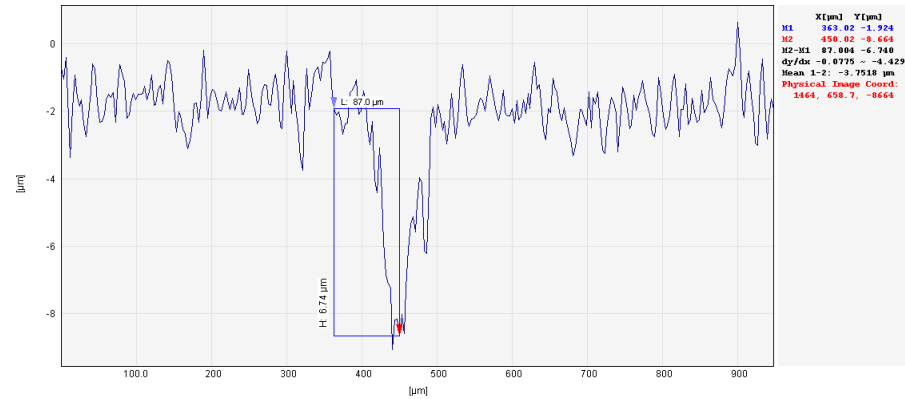
Altitude measurement



3D view

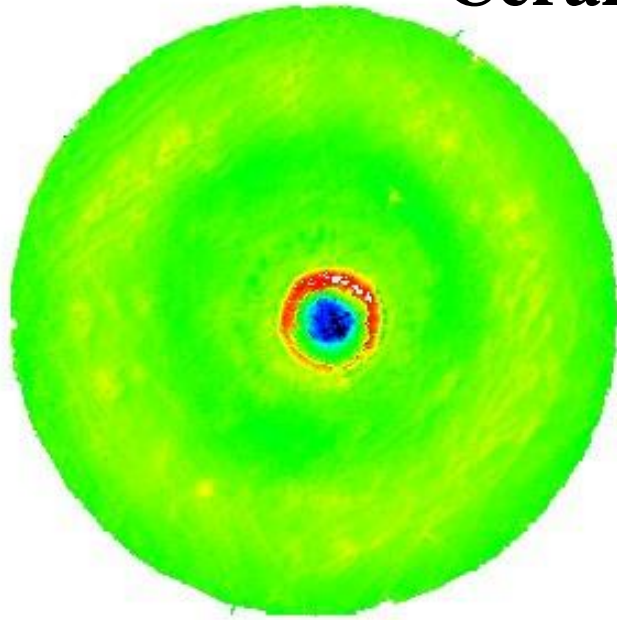


Zoom extracted

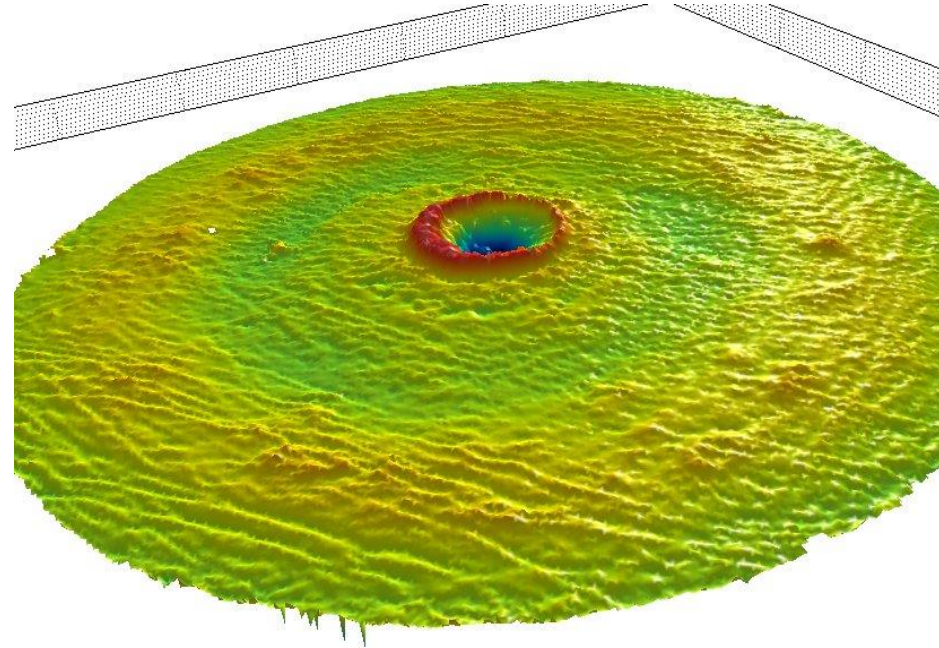


Extracted profile

Ceramic watch part measurement

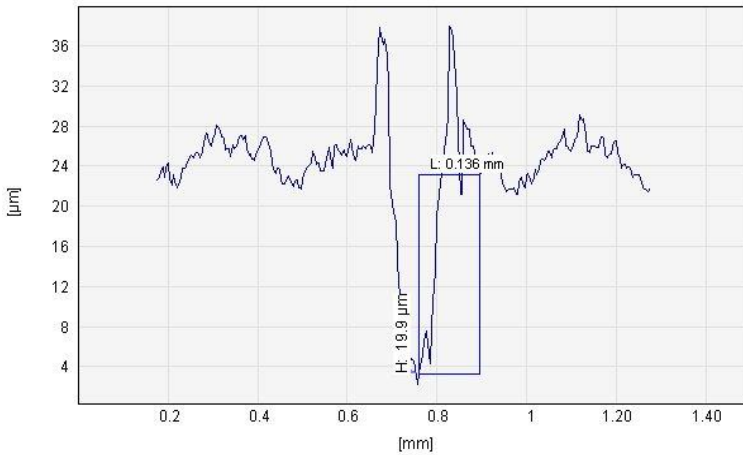


Altitude measurement



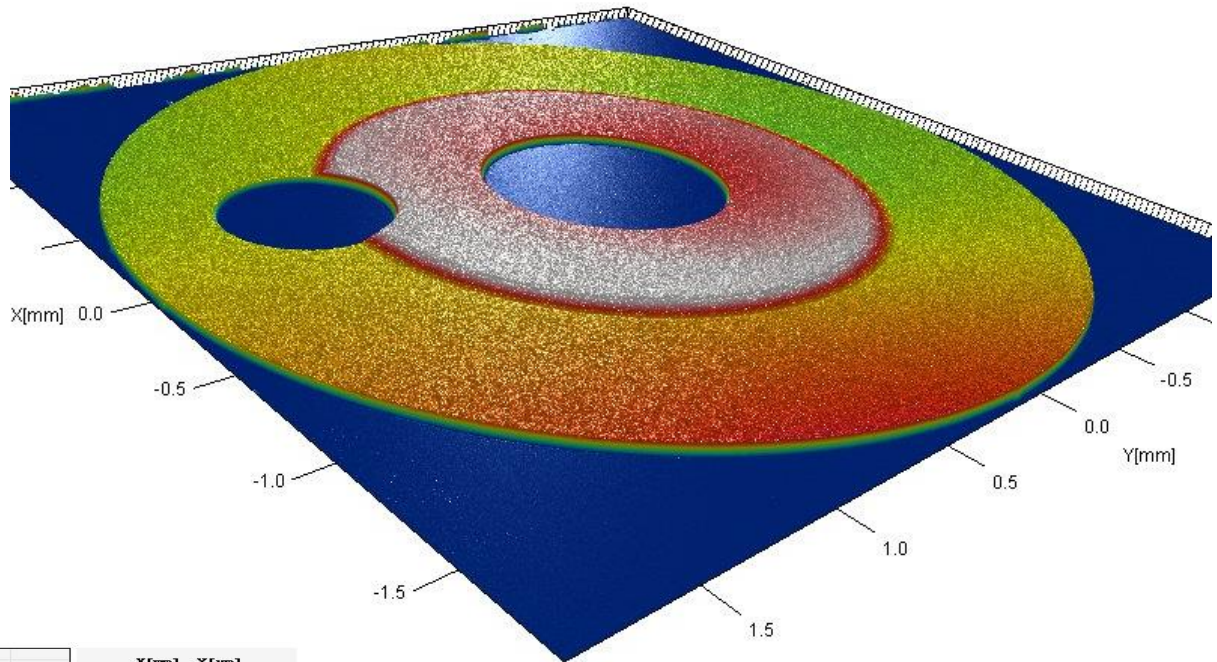
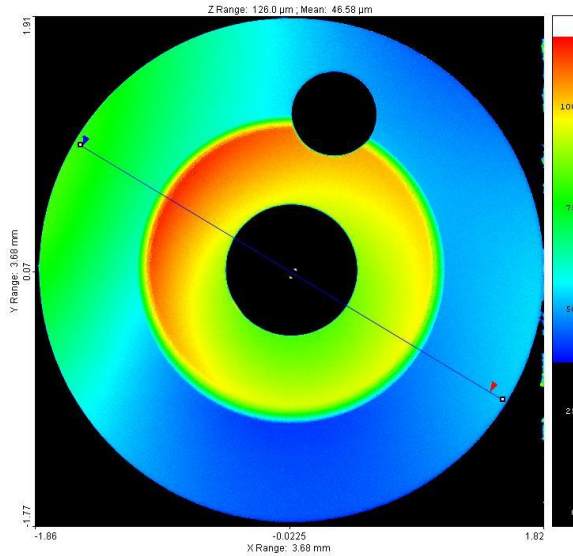
3D view

Line No: 188

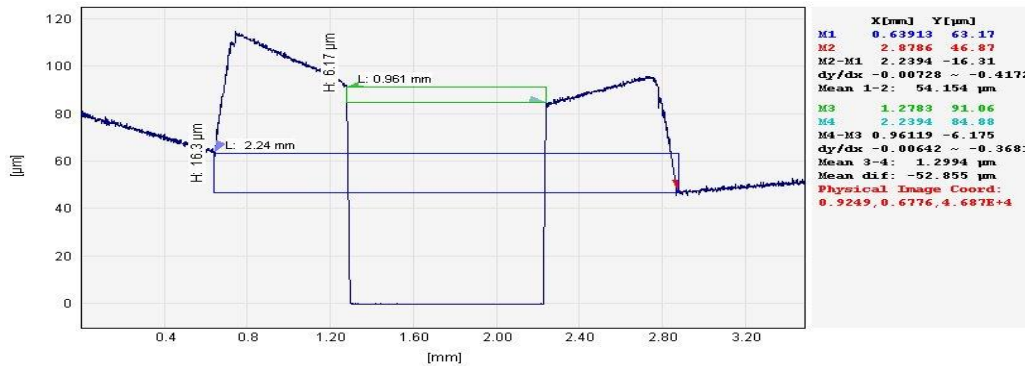


Profile extracted

Metallic watch part measurement

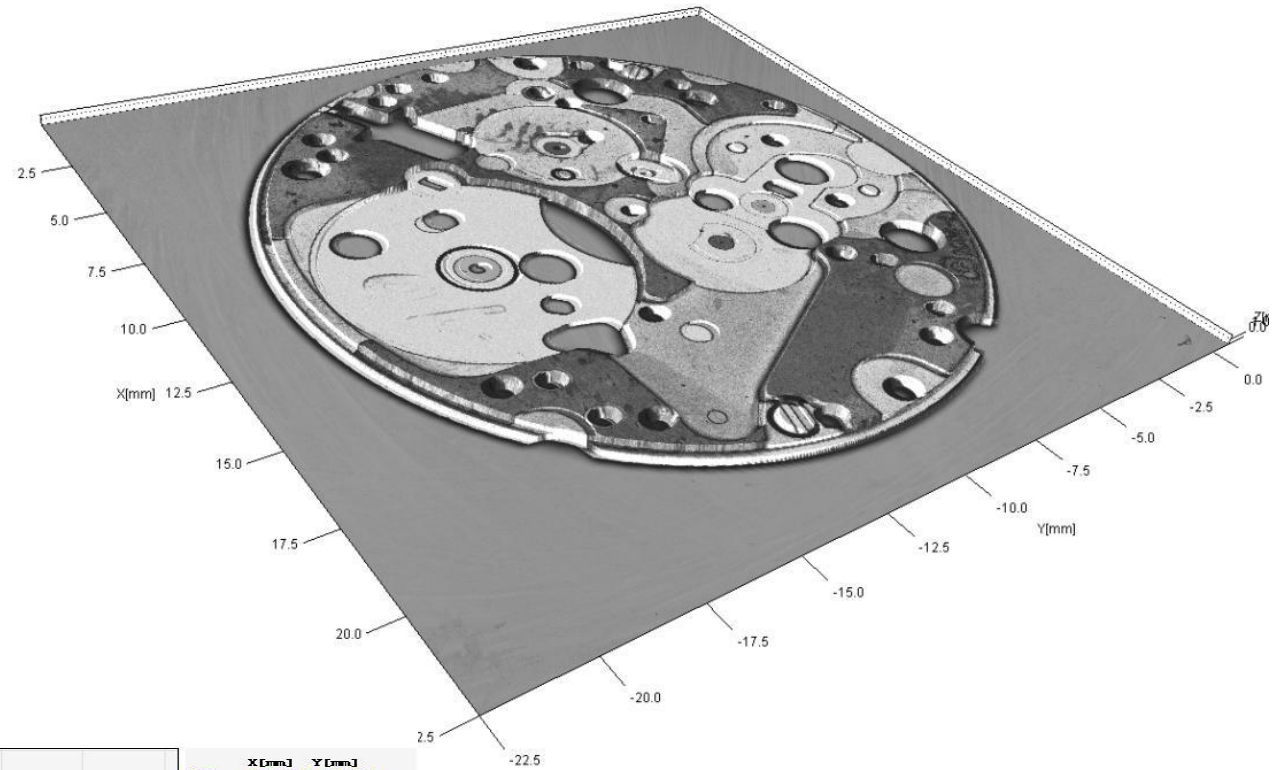
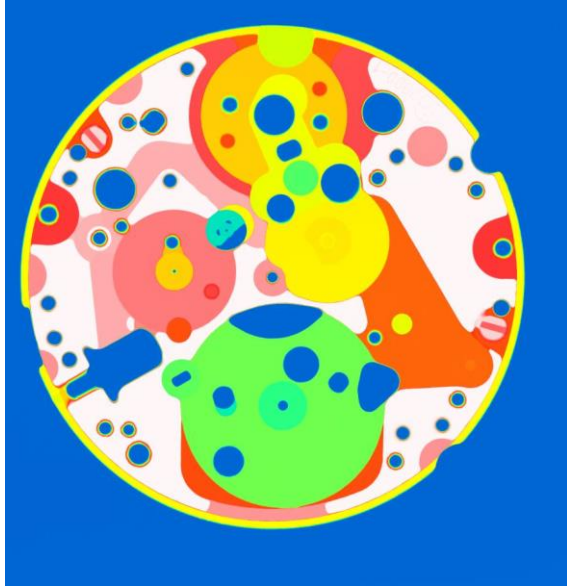


3D view



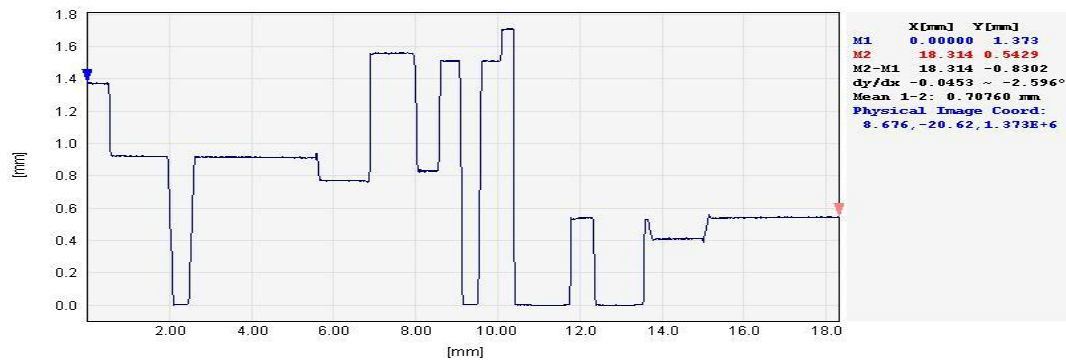
Extracted profile

Metallic watch part measurement



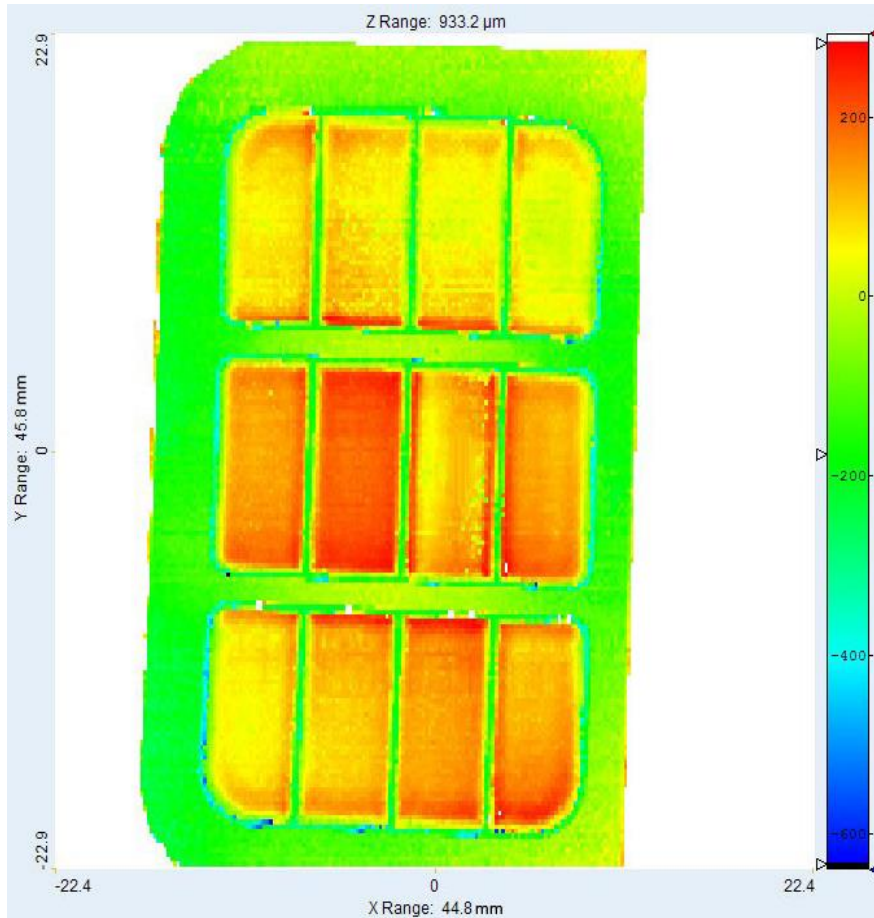
3D view

Altitude measurement

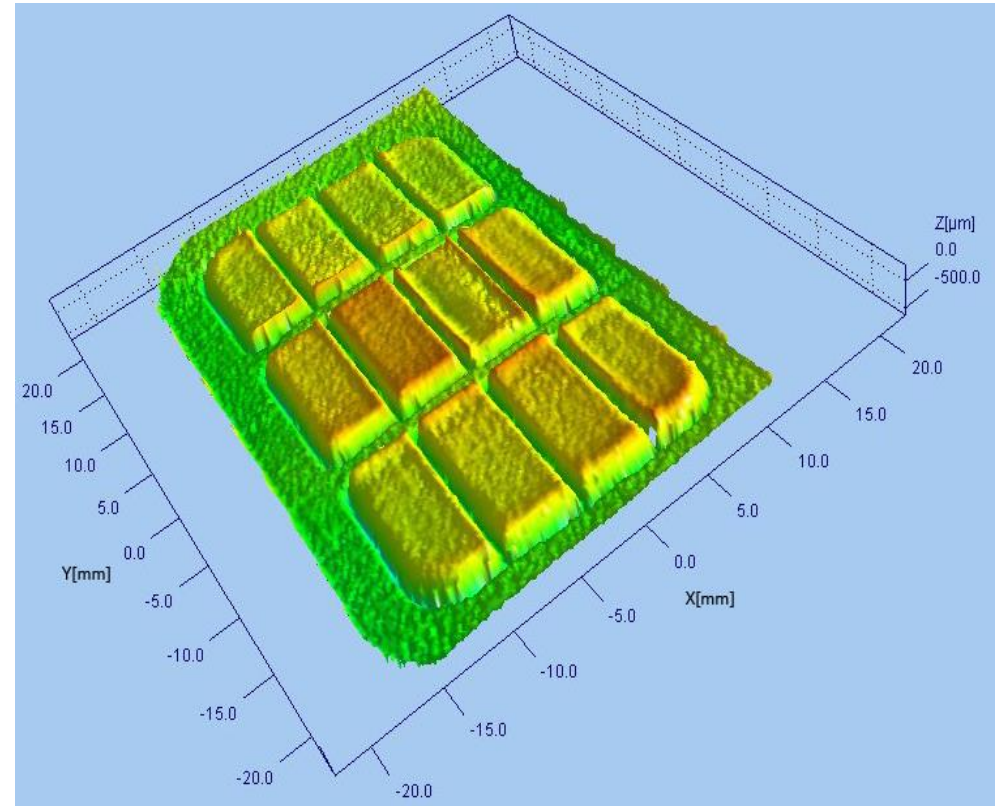


Extracted profile

Mobile phone Keyboard measurement

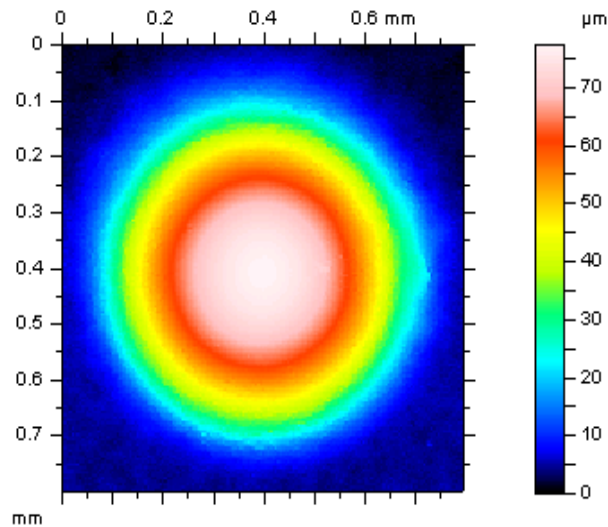


Altitude measurement

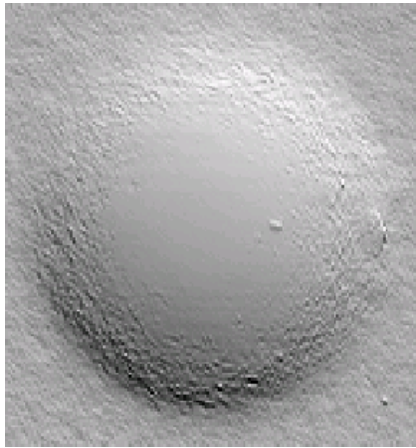


3D view

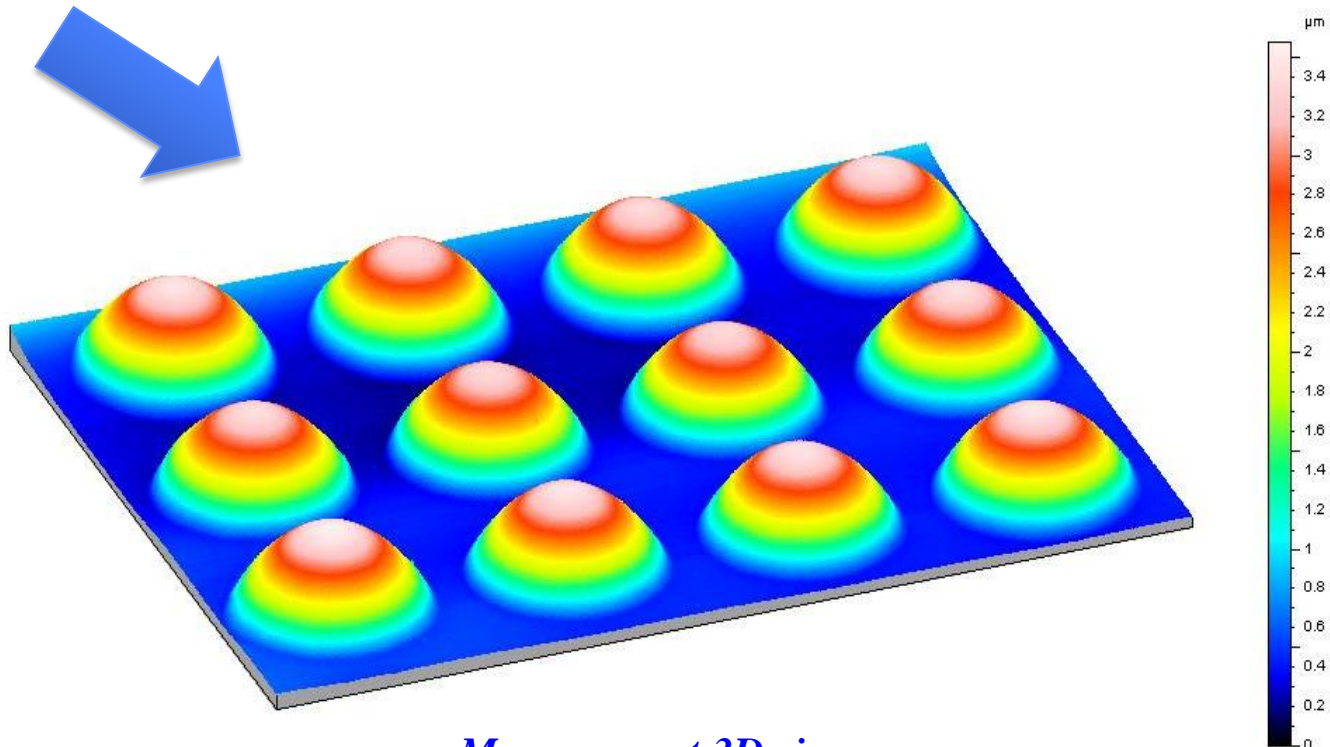
Microlens array



Altitude measurement

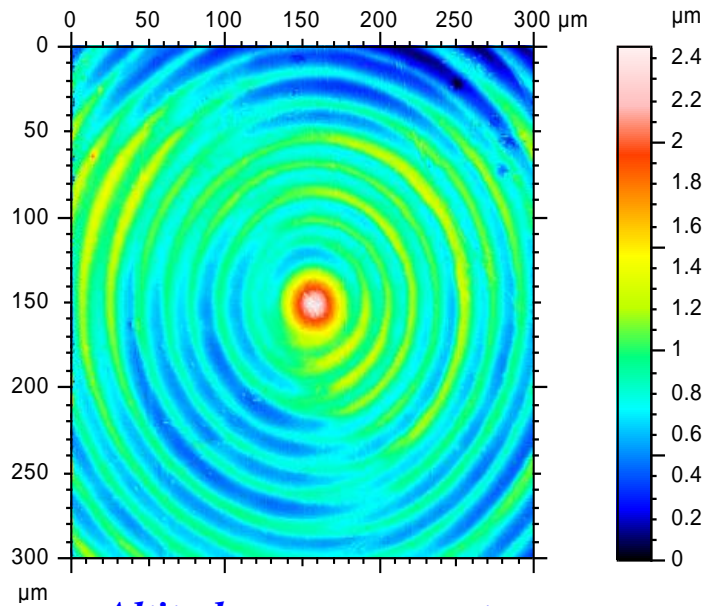


Intensity measurement

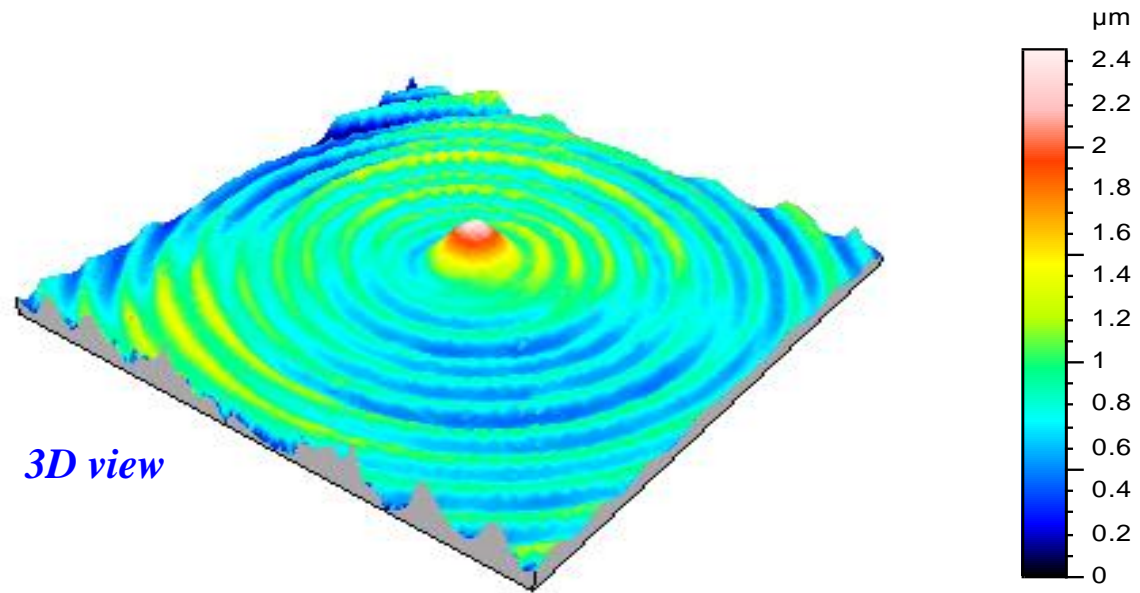


Measurement 3D view

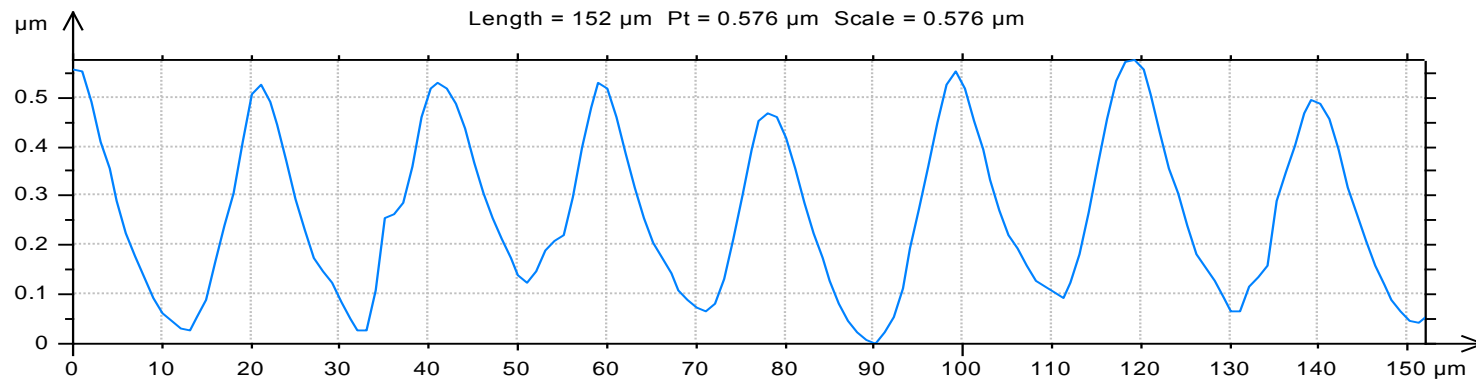
Diamond turned aluminium substrate



Altitude measurement

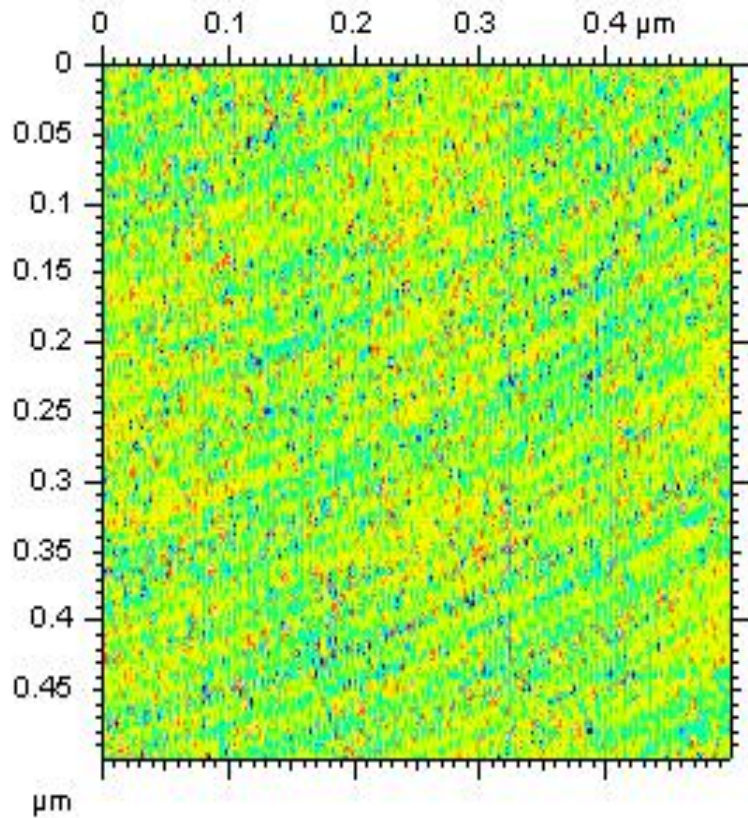


3D view

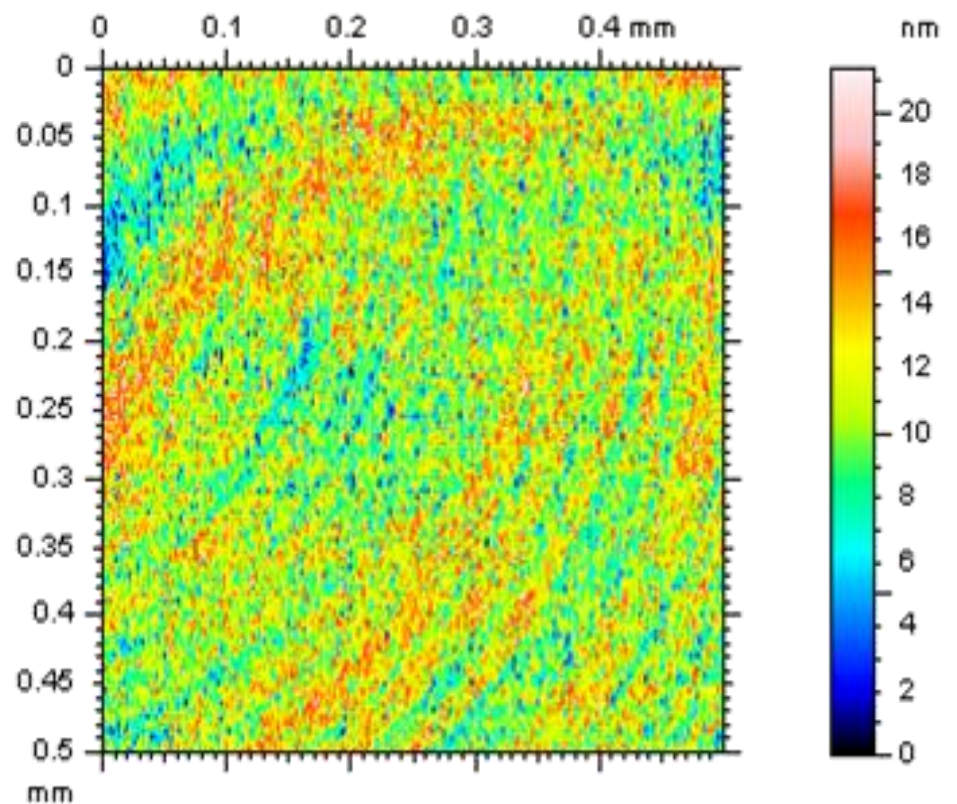


*Extracted profile
from the surface*

Diamond turning of metallic optical components

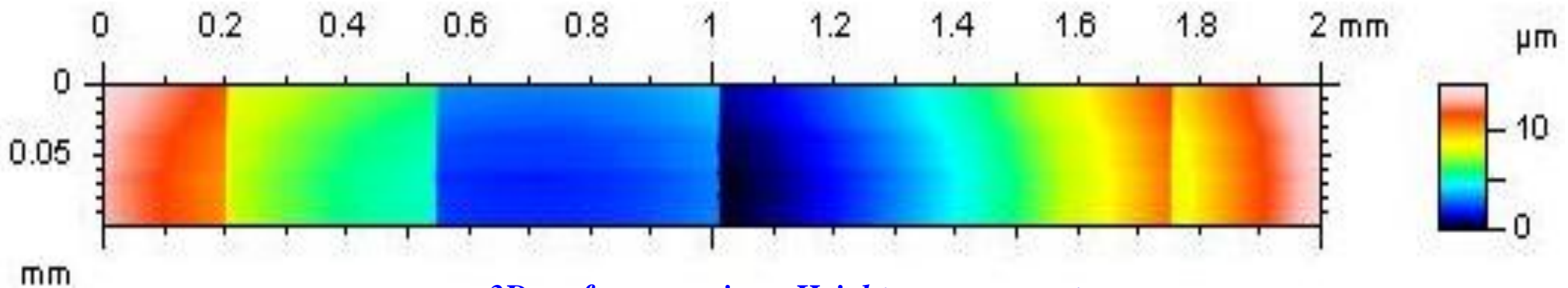


High radius convex surface

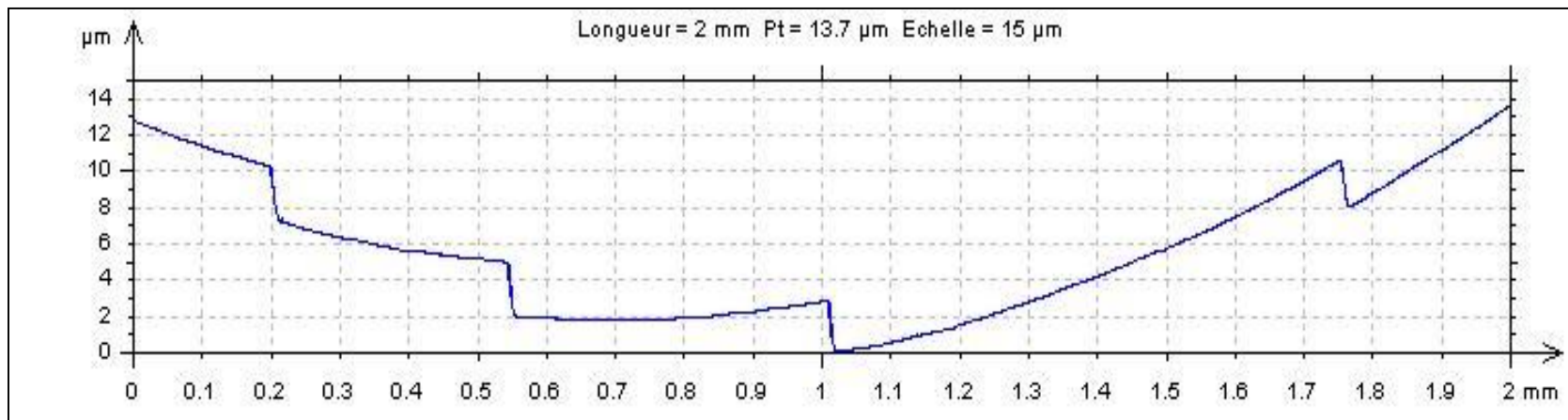


Mid range radius convex surface

Diamond machined Diffractive Germanium lens

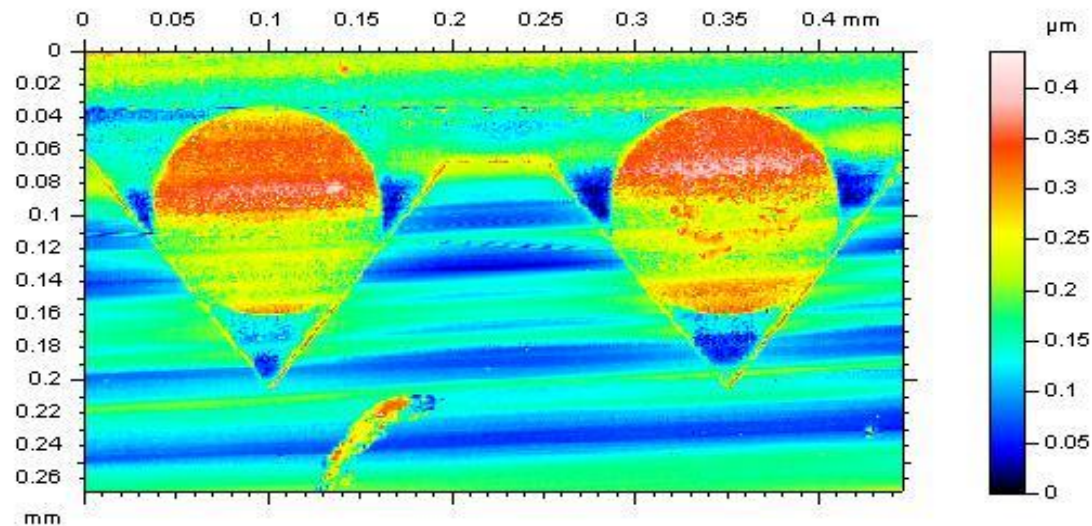


3D surface mapping - Height measurement

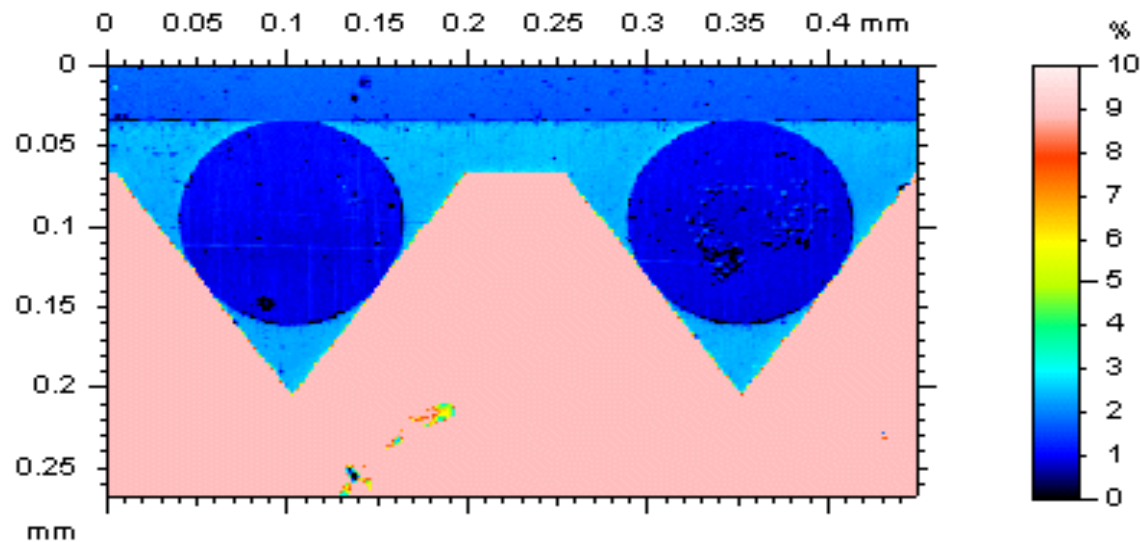


Profile extracted along the black line

Optical waveguide

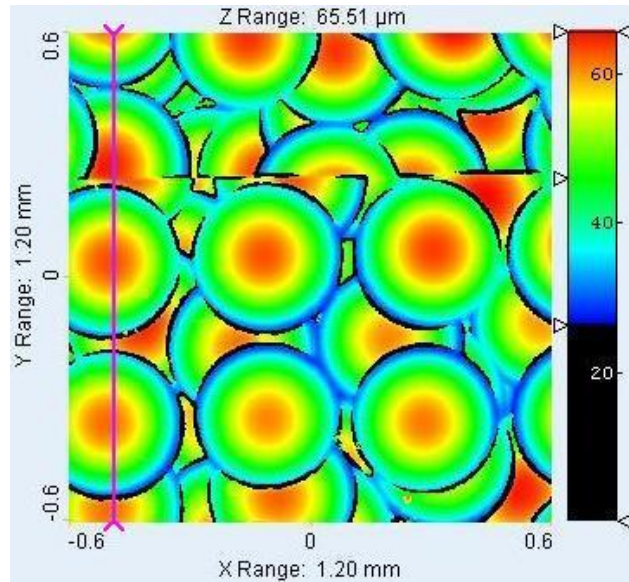


2D representation with altitude coding
Height measurement

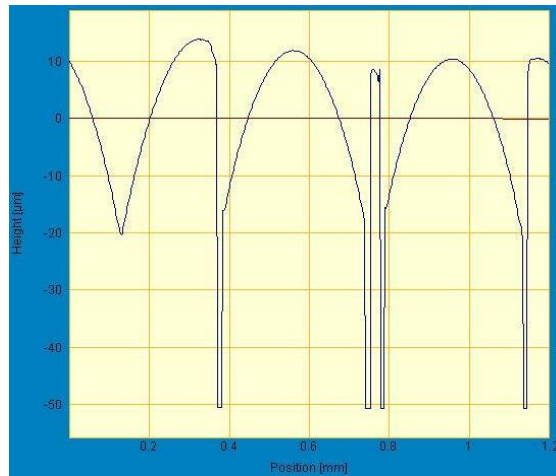


Photorealistic rendering
Intensity measurement

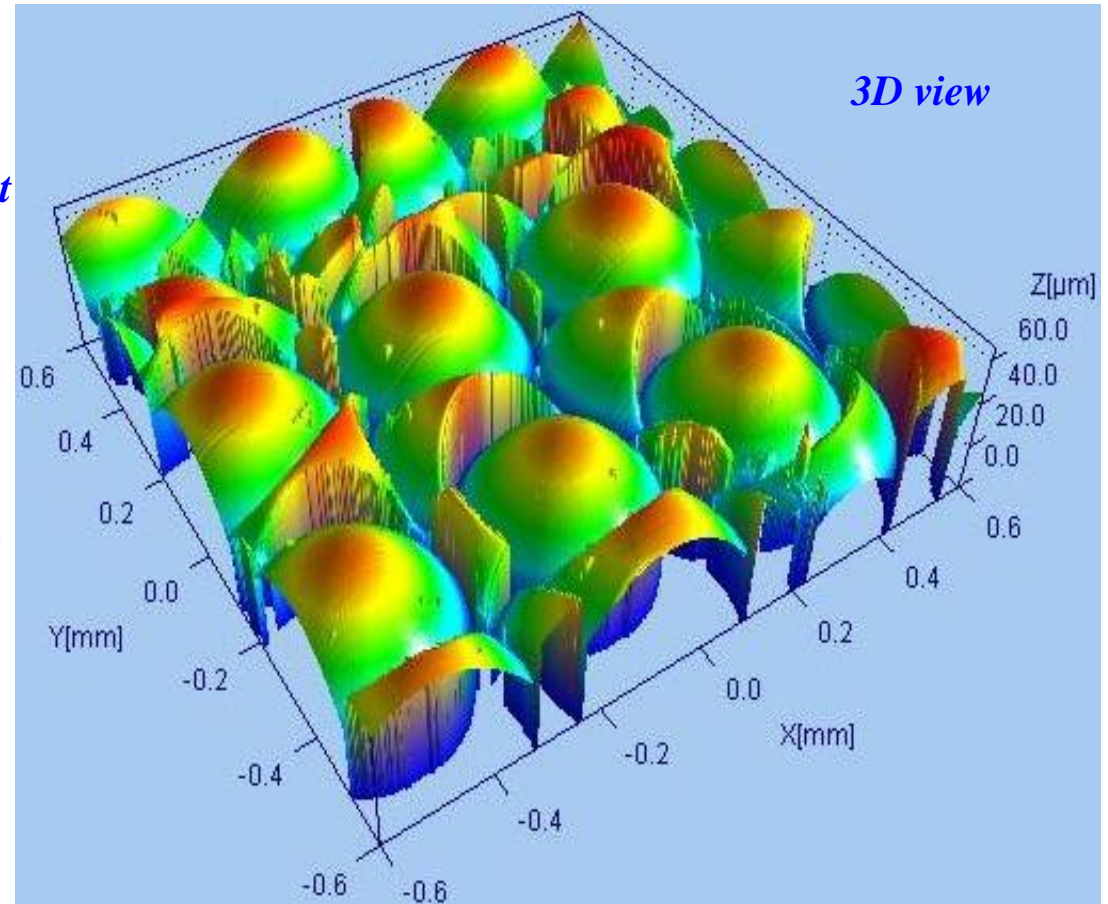
Diffuser surface topography



*Altitude
measurement*

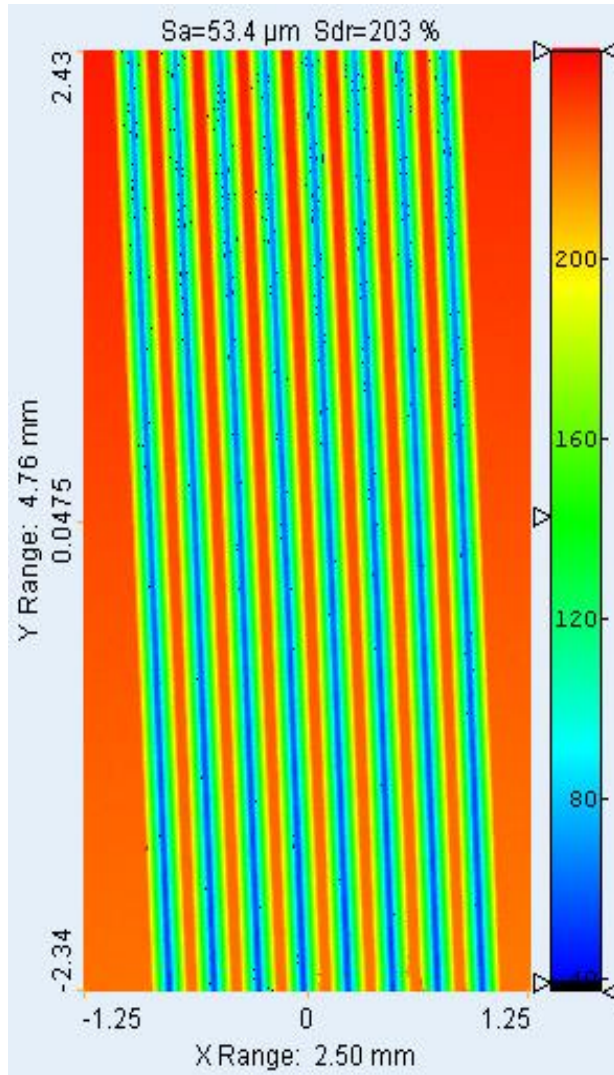


Extracted profile from the surface

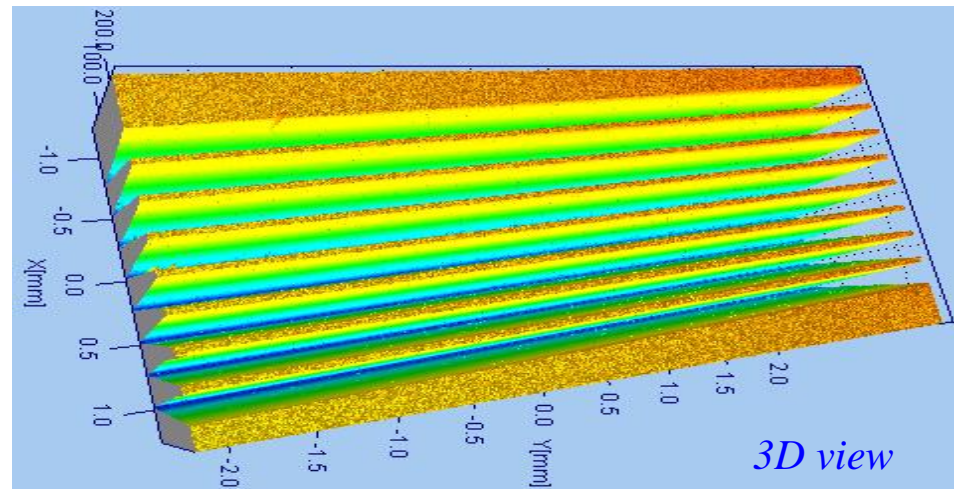
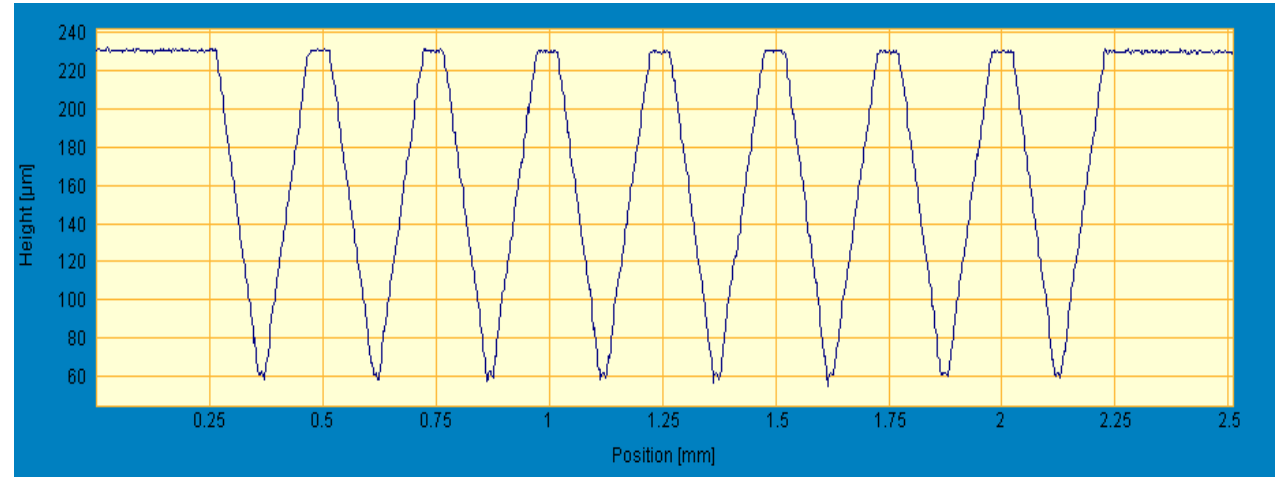


3D view

Topography of glass V grooves

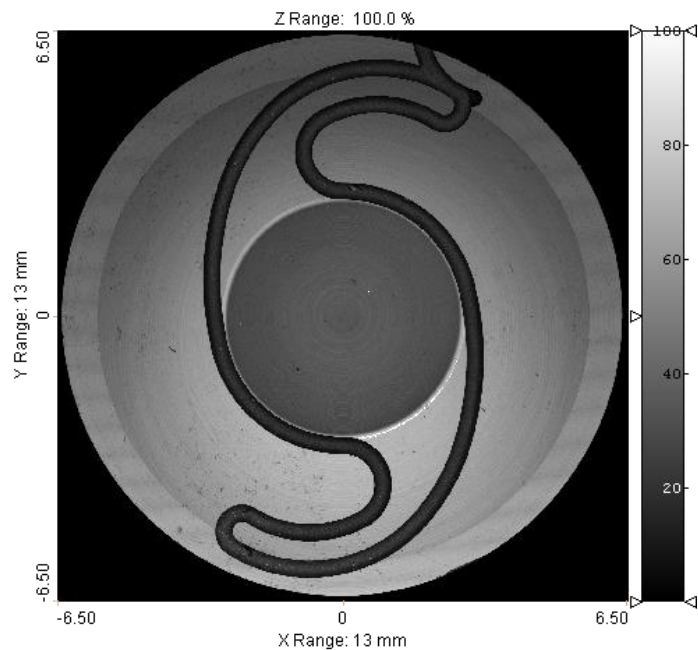


Altitude measurement

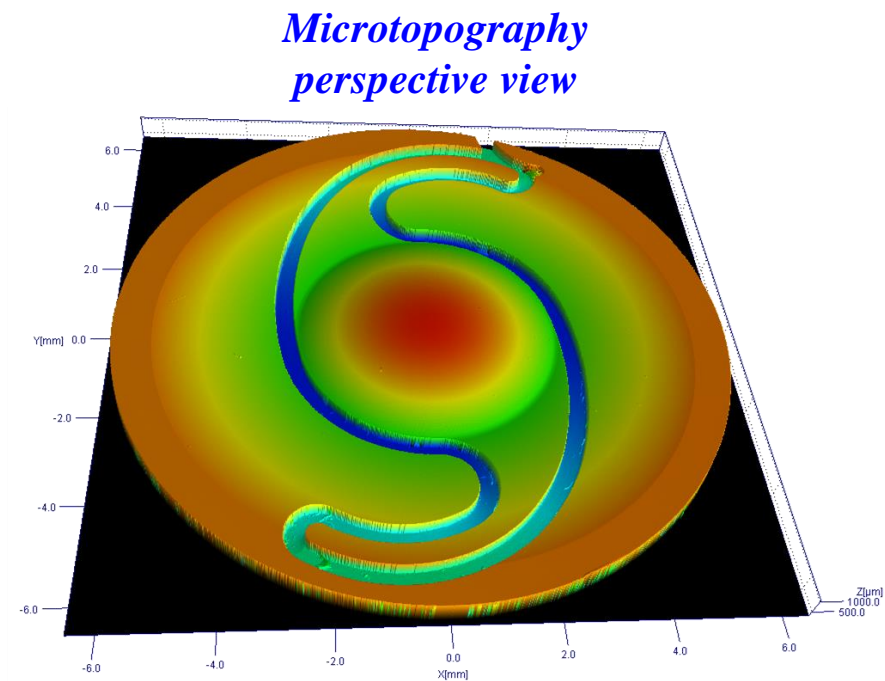


*Extracted profile
from the surface*

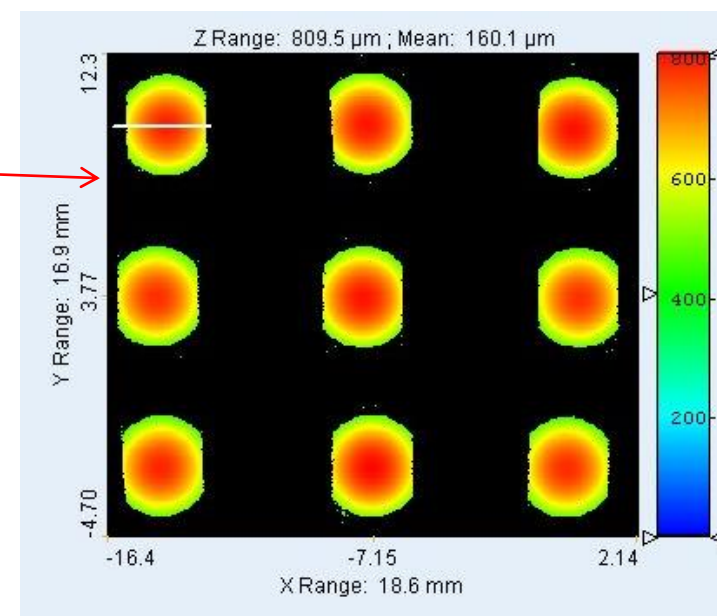
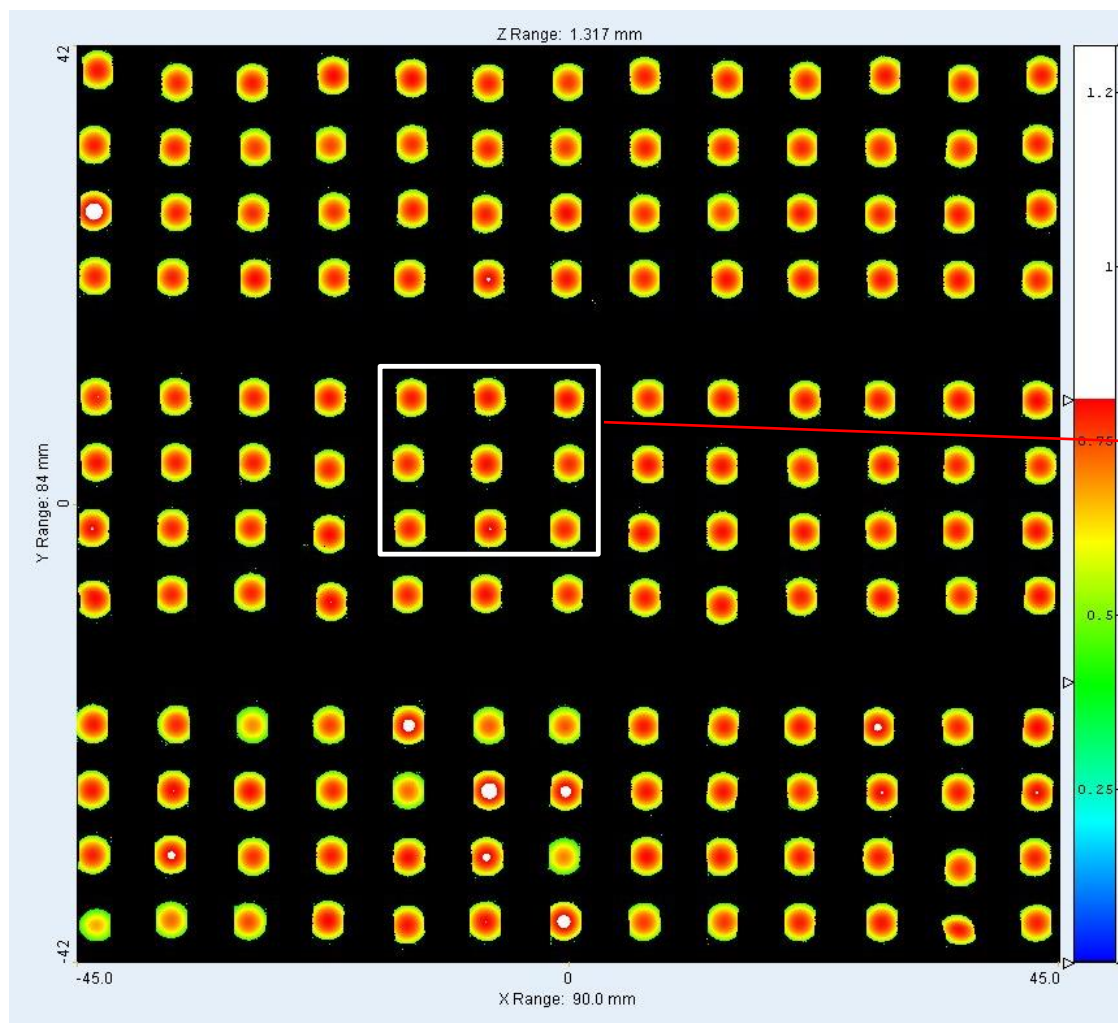
Engraved Lens surface topography



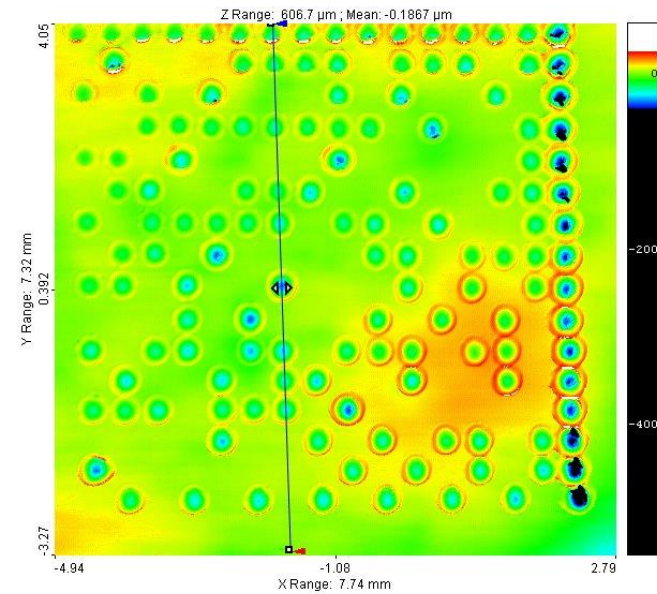
Intensity image



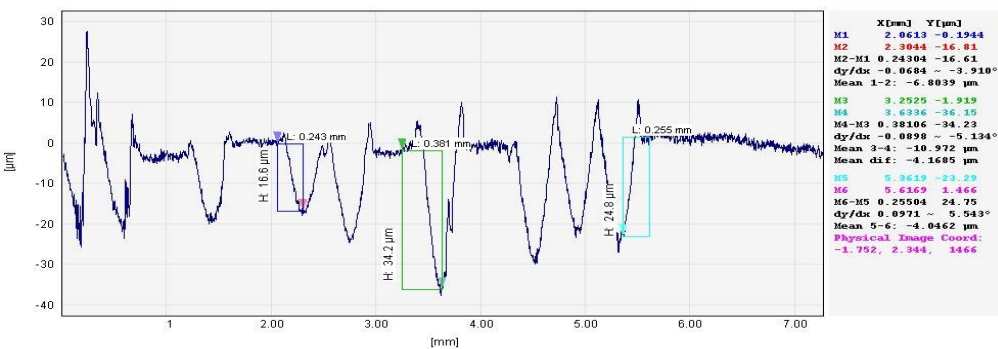
Lens inspection



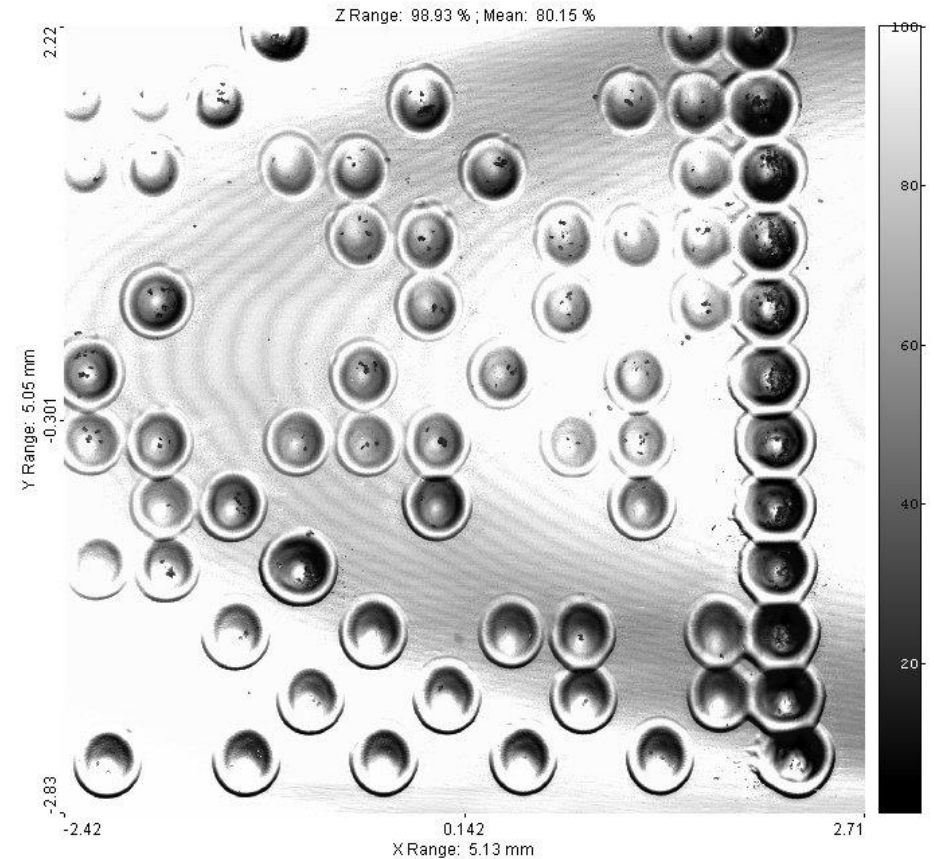
Data Matrix on bottle



Altitude image

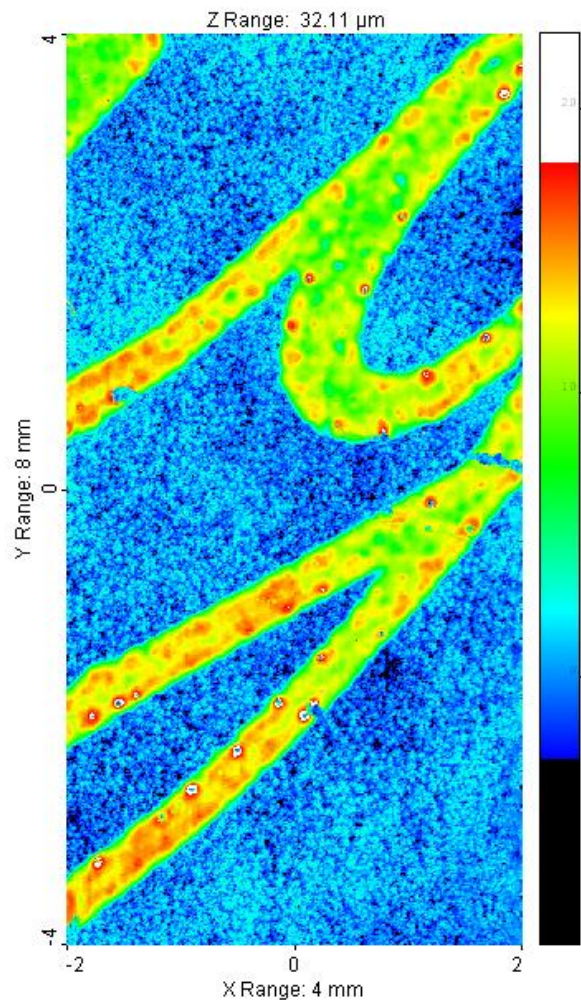


Profile extracted

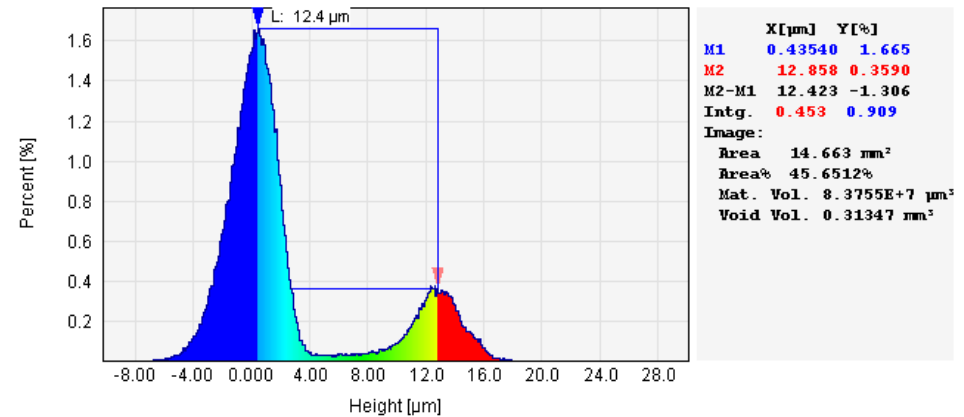


Intensity image

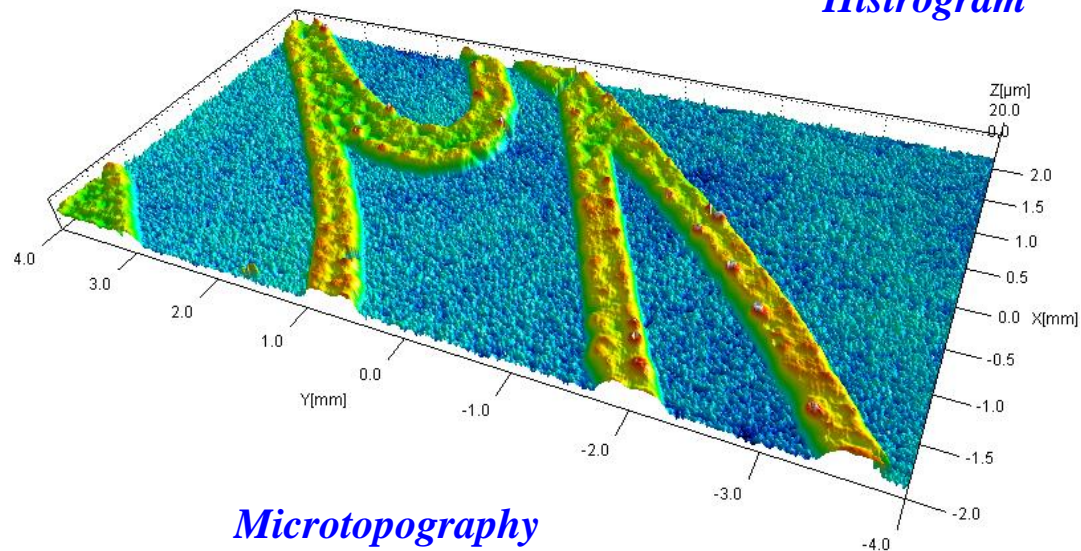
Coating on bottle



Altitude image

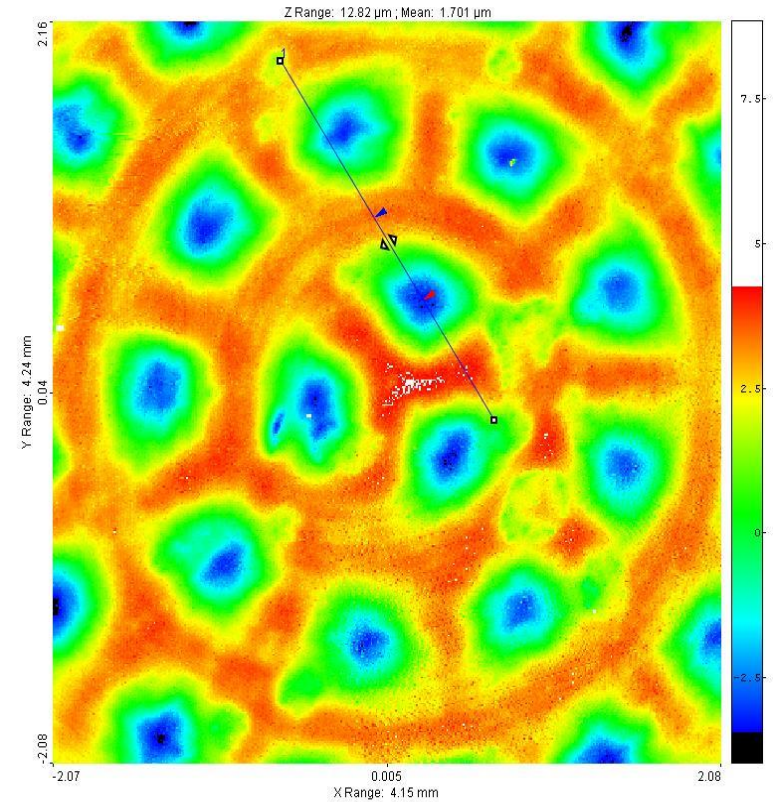
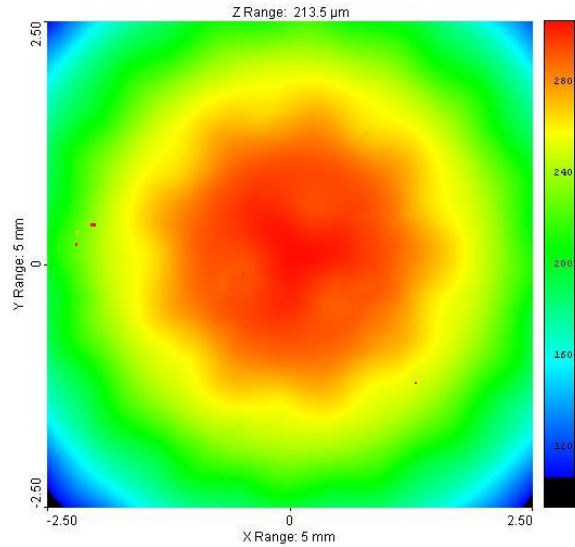


Histogram

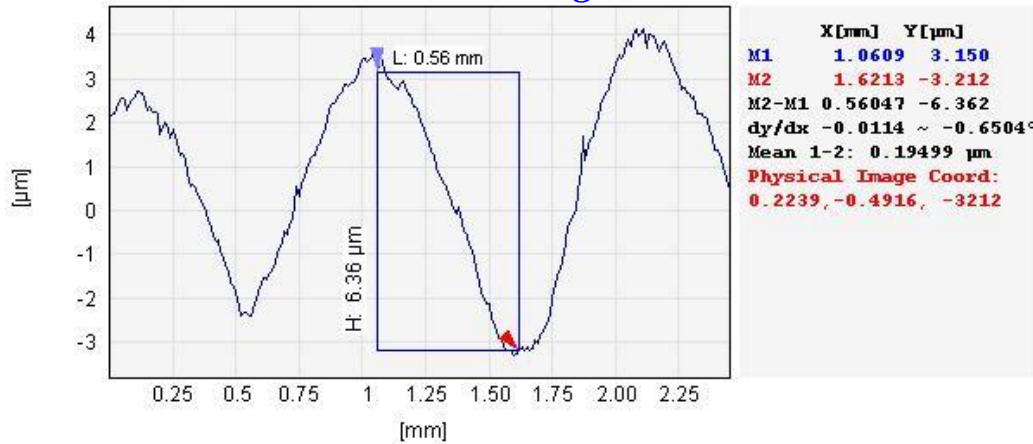


*Microtopography
perspective view*

Micro-form



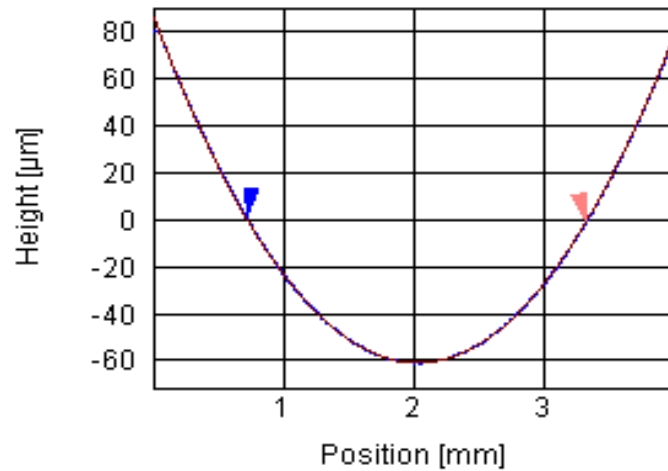
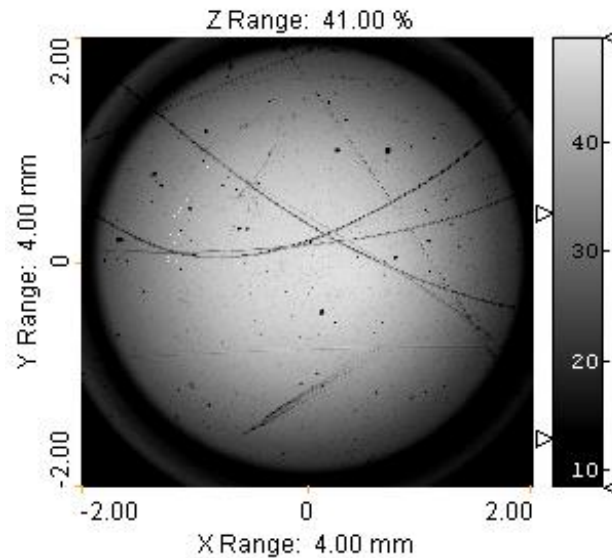
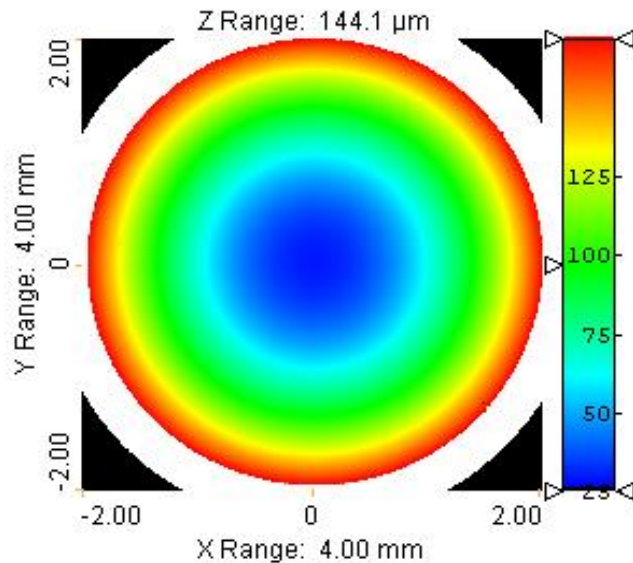
Altitude image



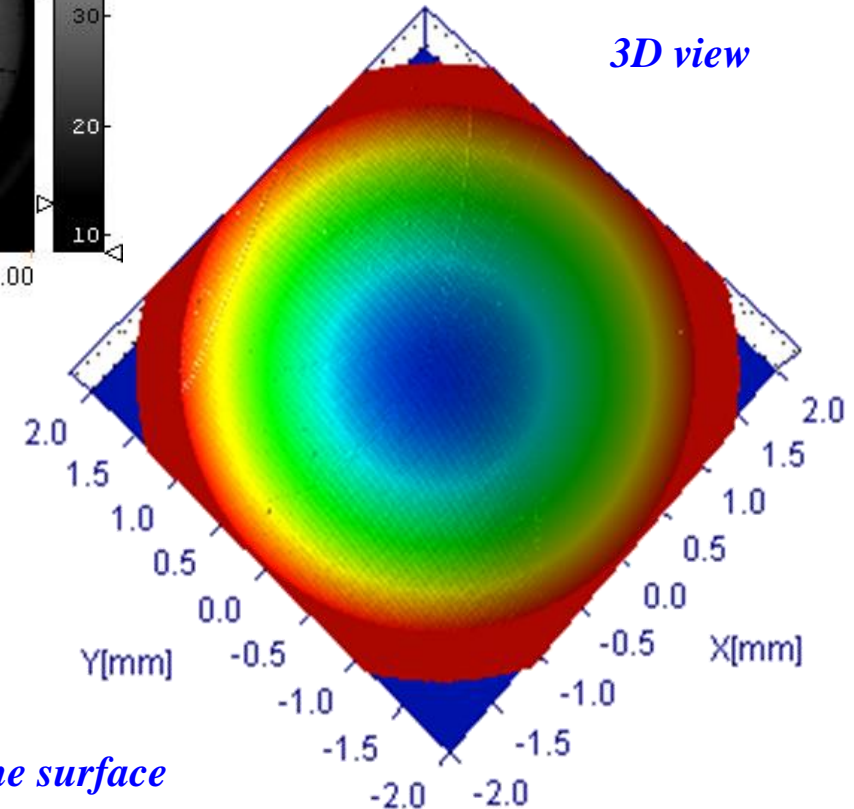
Altitude image

Profile extracted

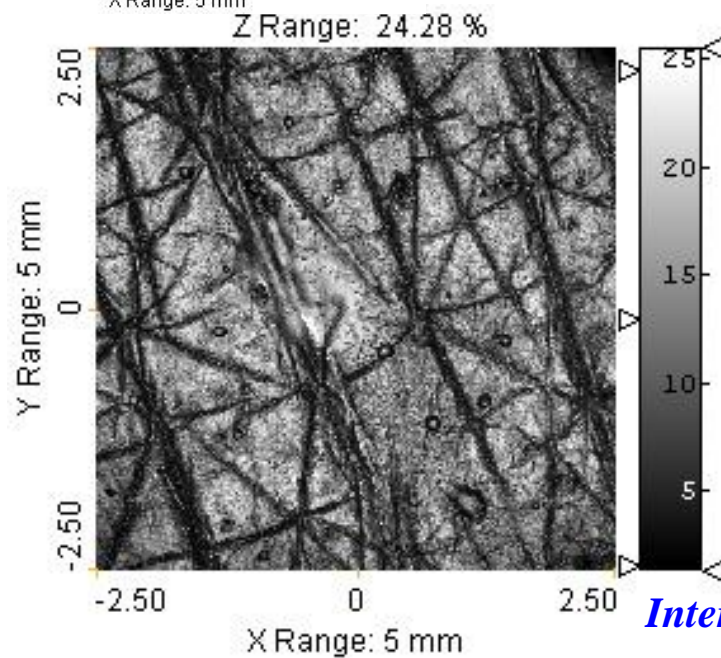
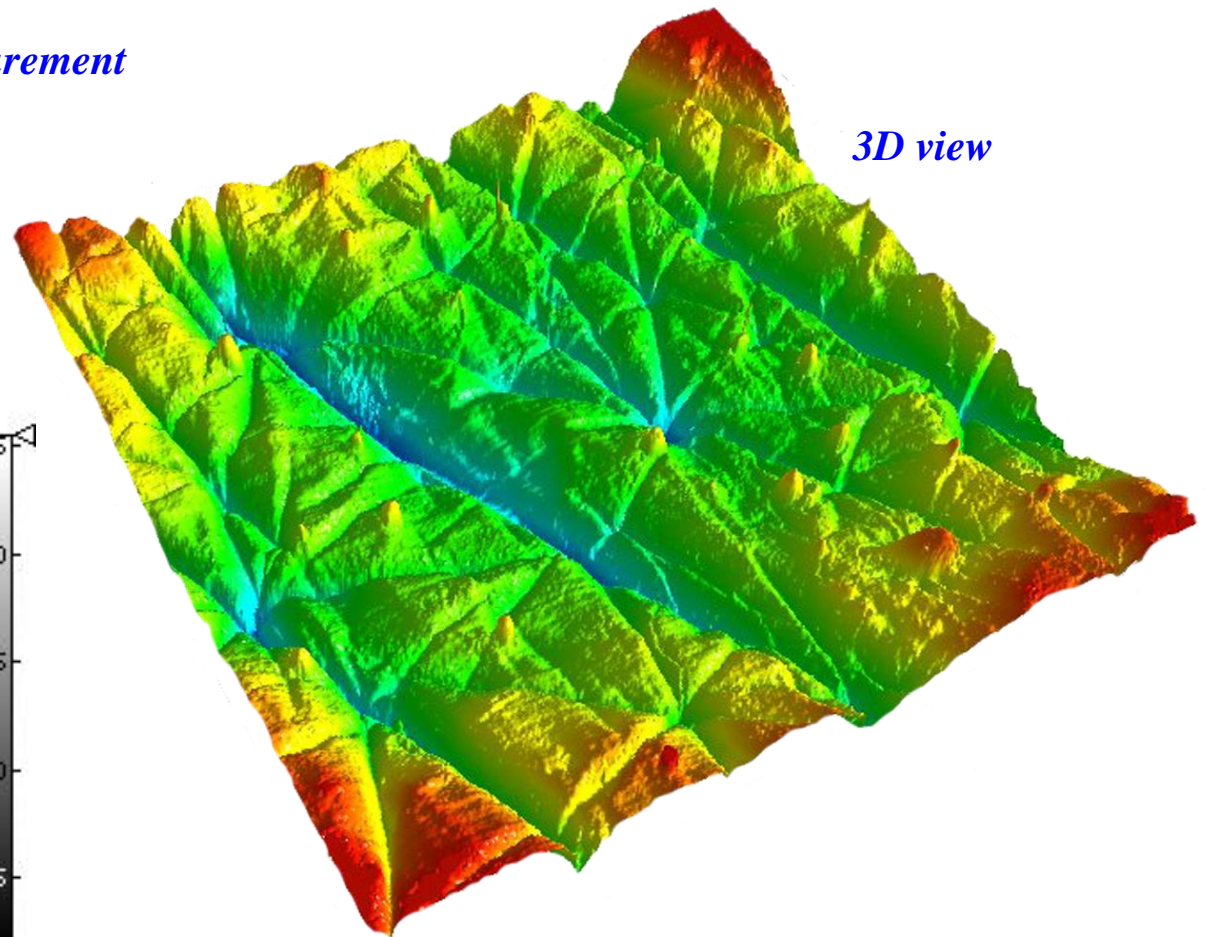
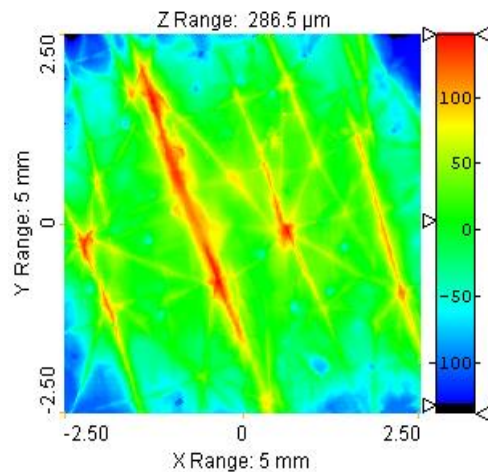
Measurements on spherical hip joints (concave surface)



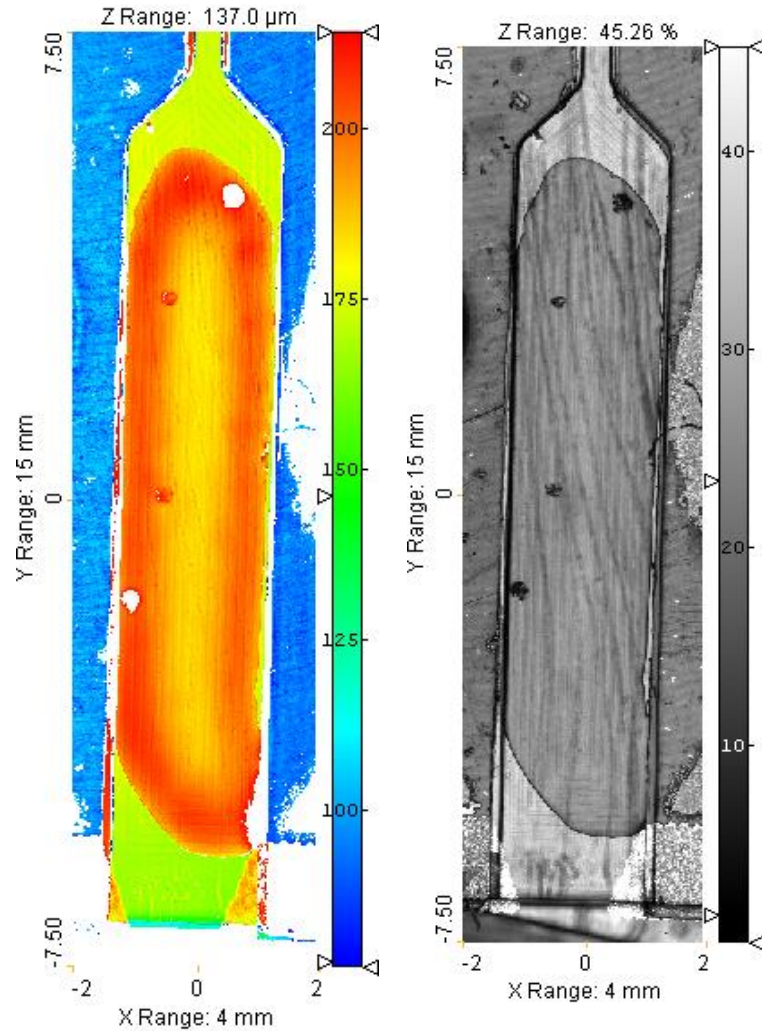
| | X[mm] | Y[μm] |
|-----------------------|-----------------------|--------------------|
| M1 | 0.71200 | 0.7721 |
| M2 | 3.3280 | -0.8997 |
| M2-M1 | 2.6160 | -1.672 |
| dy/dx | -0.000639 ~ -0.036 | |
| Mean 1-2: | -40.618 μm | |
| Physical Image Coord: | -1.288, 0.004, 772.1 | |
| Radius of Curvature: | 14.07 mm | |



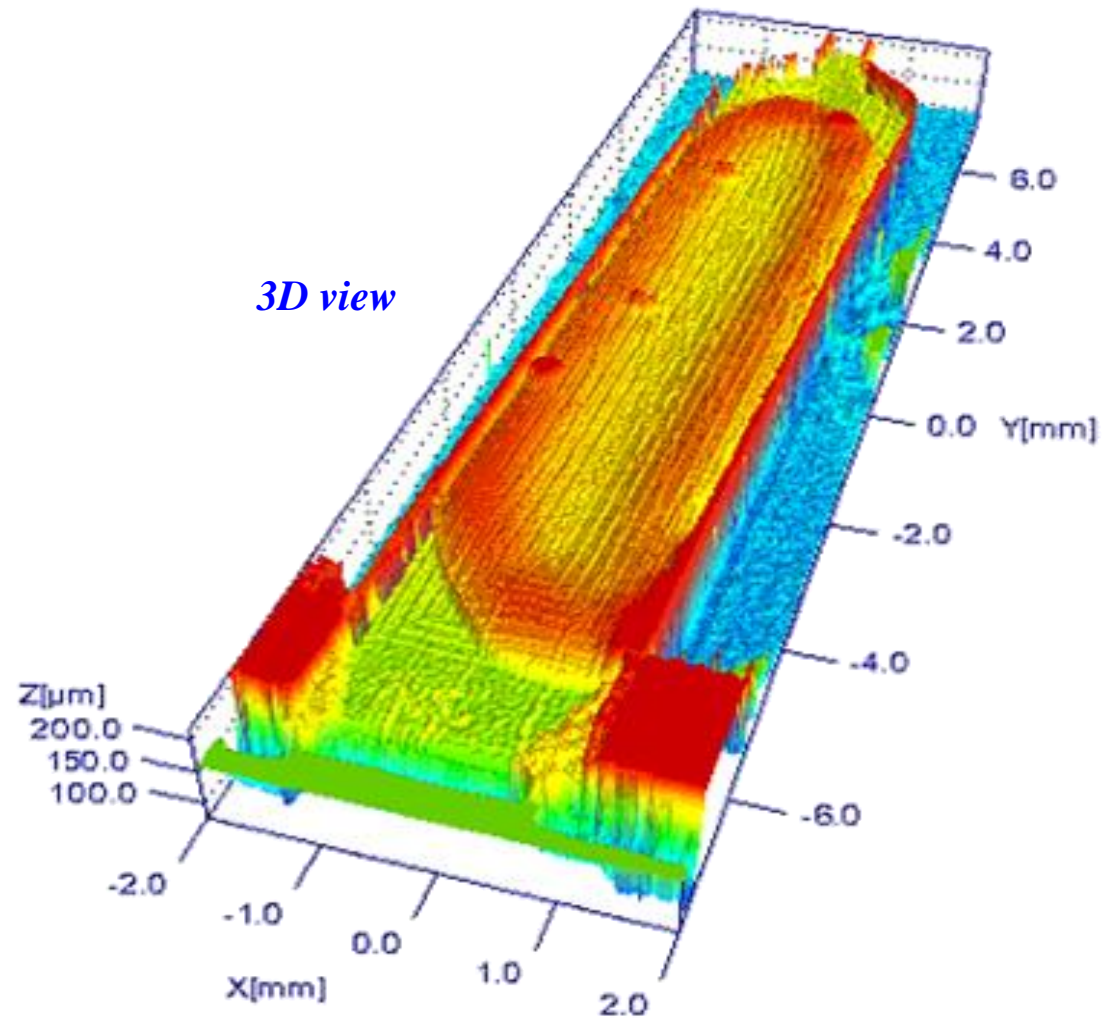
Human Skin measurement



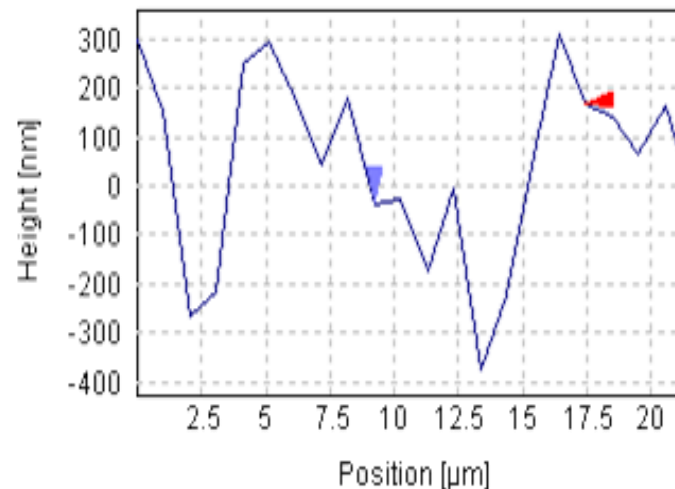
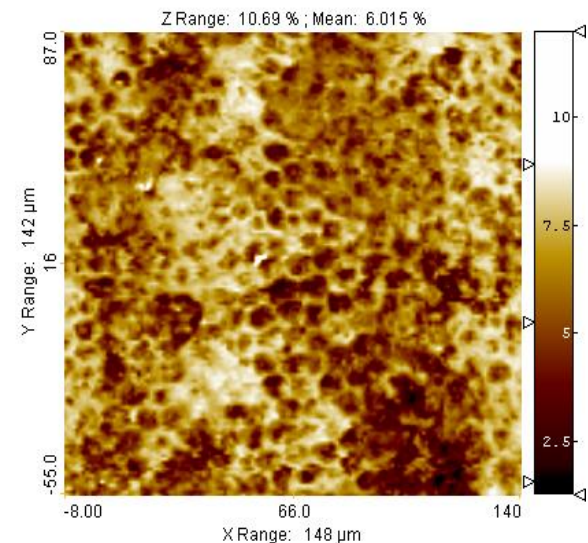
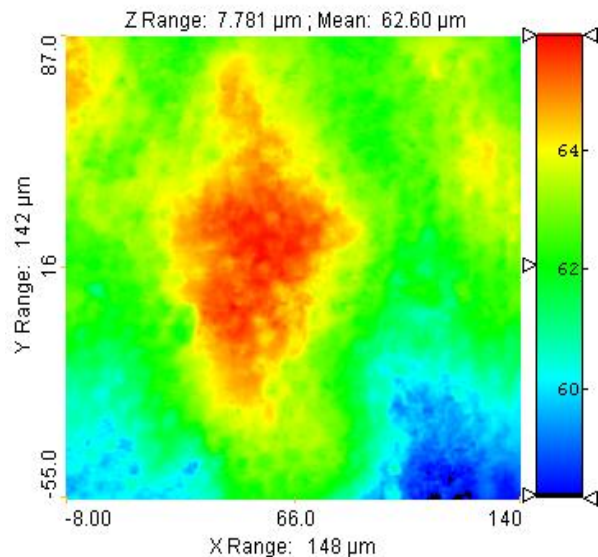
Gel in embedded channel: measurement through plastic film



Altitude and Intensity measurements



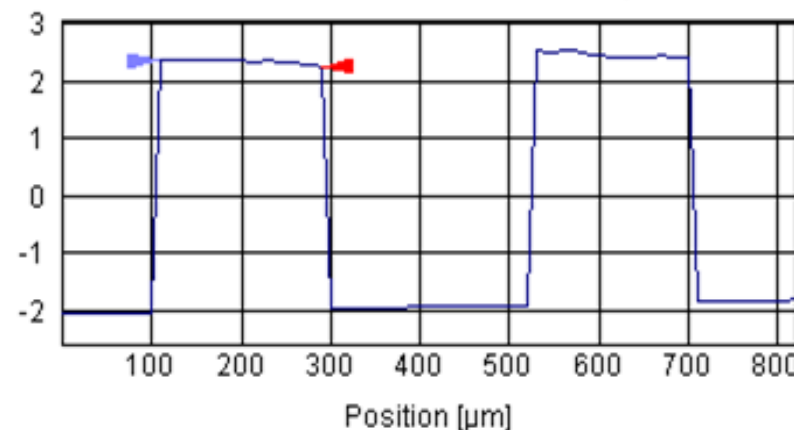
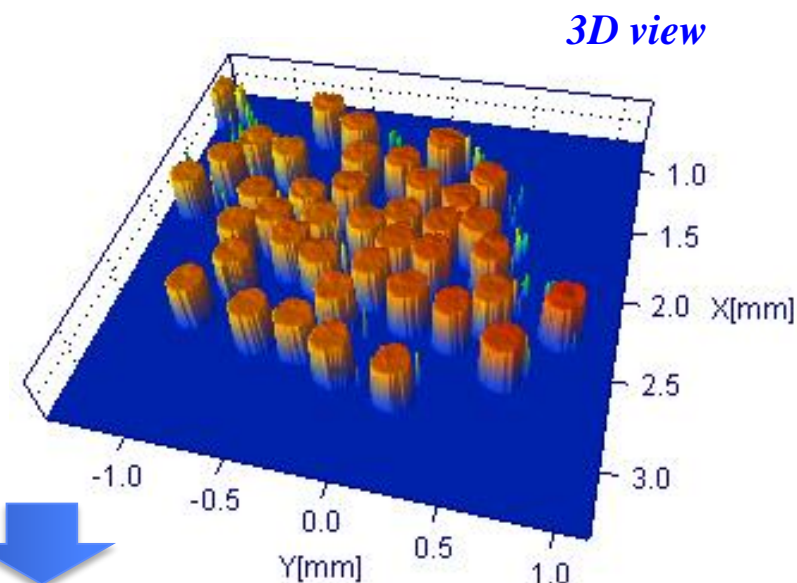
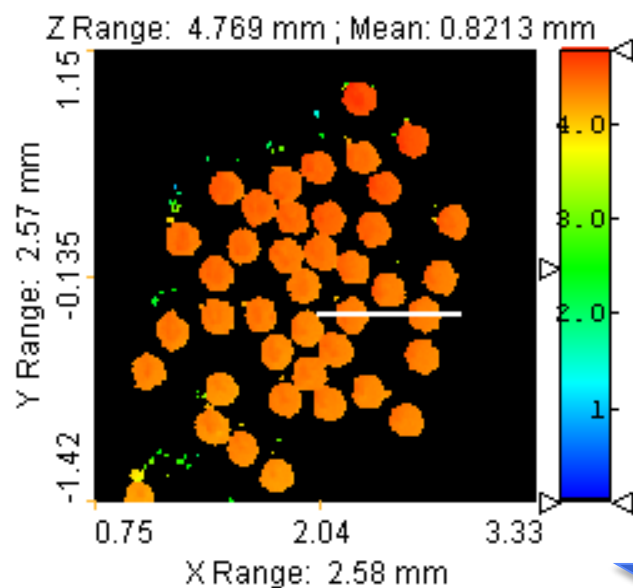
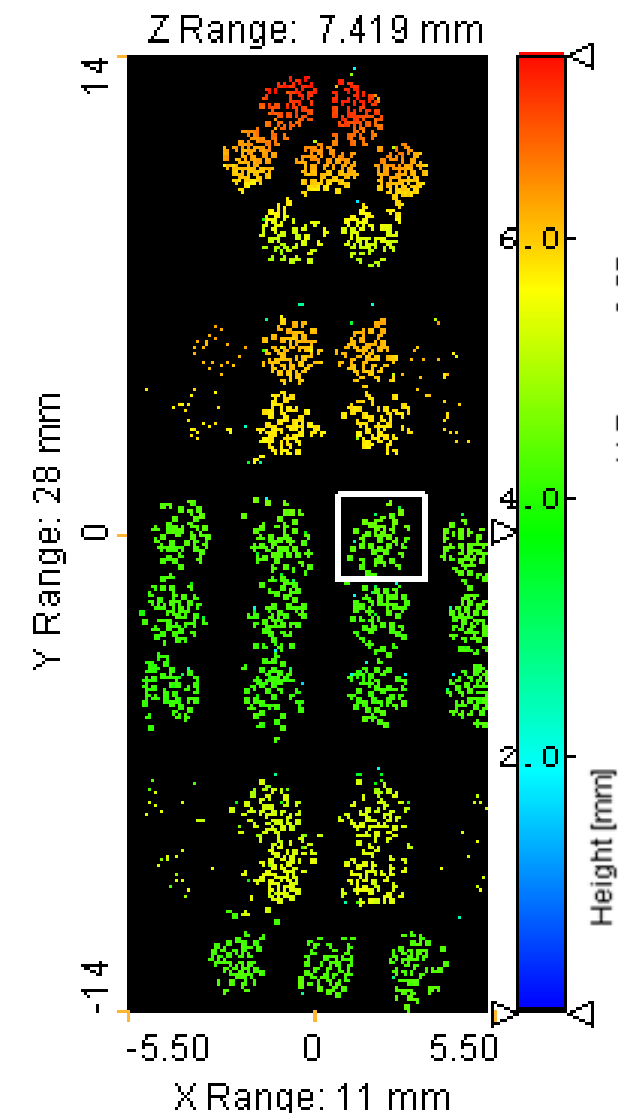
Dental microtopography



| | X [μm] | Y [nm] |
|-----------------------|---------------------|--------------|
| M1 | 9.2317 | -39.76 |
| M2 | 17.438 | 168.0 |
| M2-M1 | 8.2060 | 207.8 |
| dy/dx | 0.0253 | ~ 1.450° |
| Mean 1-2: | -36.040 | nm |
| Physical Image Coord: | -5.458, | 42.21, 168.0 |

Extracted profile from the surface

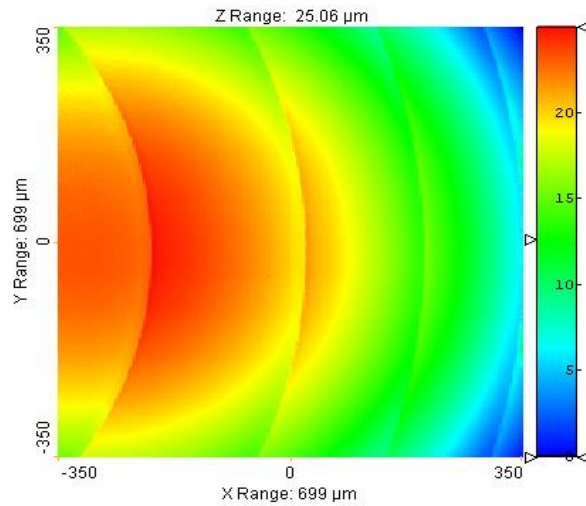
Toothbrush



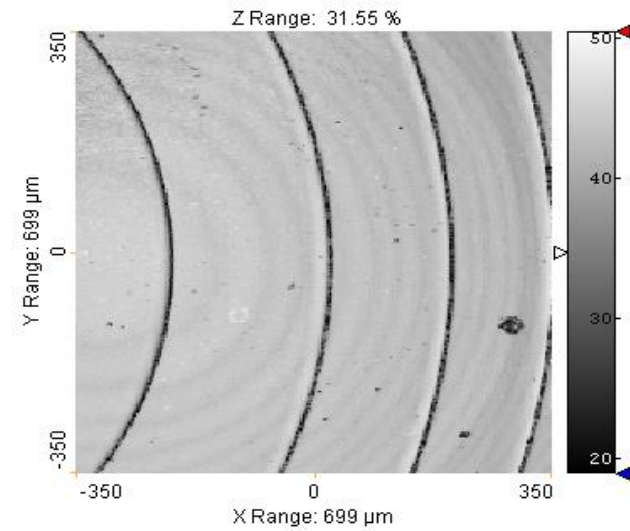
Extracted profile from the surface

| | X[μm] | Y[mm] |
|-----------------------|-----------------------|---------|
| M1 | 110.01 | 2.355 |
| M2 | 290.02 | 2.243 |
| M2-M1 | 180.01 | -0.1115 |
| dy/dx | -0.619 ~ -31.77° | |
| Mean 1-2: | 2.3387 mm | |
| Physical Image Coord: | 2320, 83.54, 2.243E+6 | |

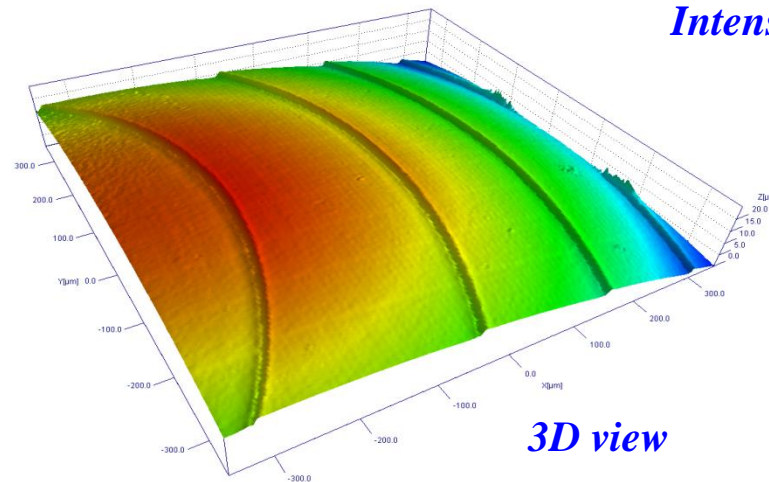
Ocular implant



Altitude measurement

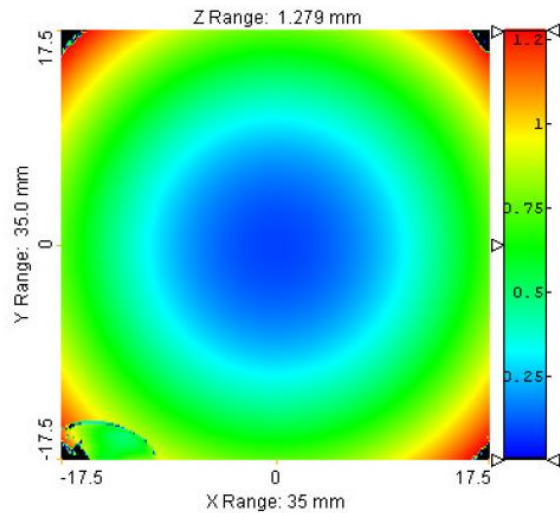


Intensity measurement

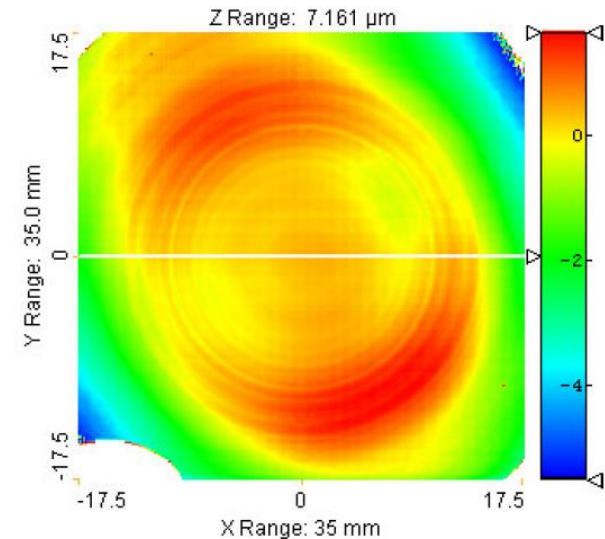


3D view

Silicon Mirror



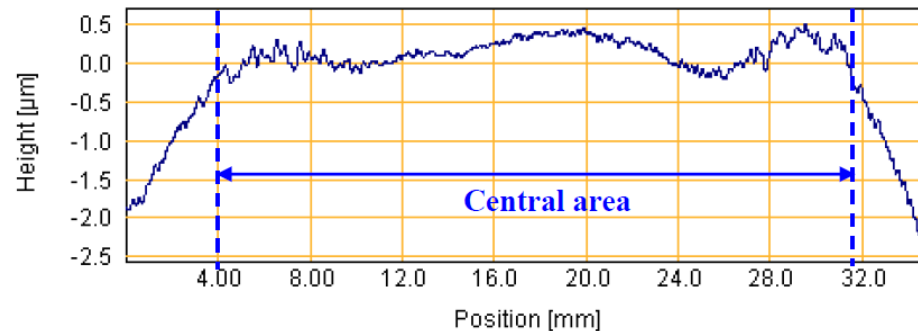
Altitude measurement



Microtopography after sphere removing

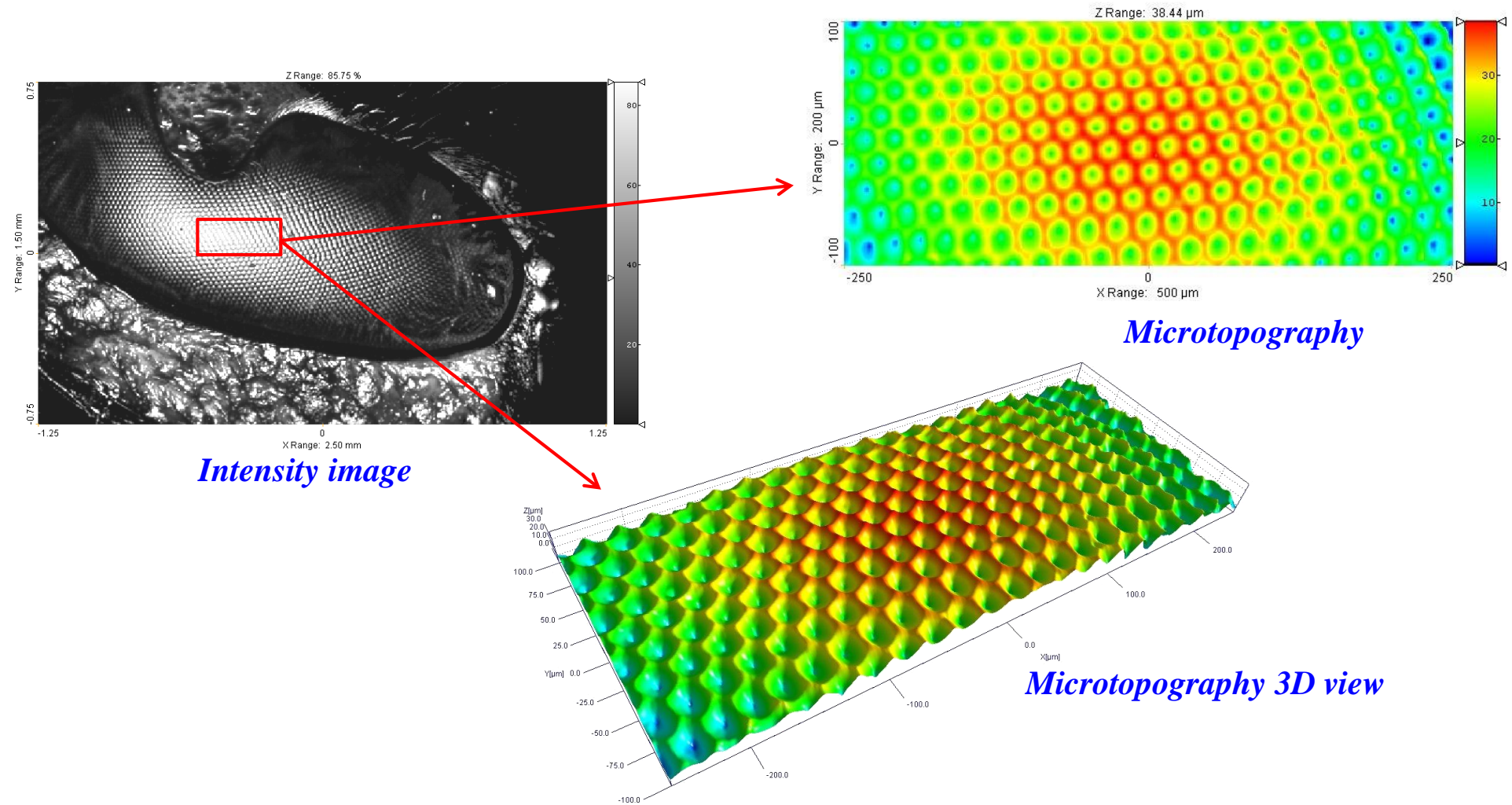
Repeatability test results:

$$R=232.544 \pm 0.02\text{mm} \quad (DR/R=10^{-4})$$

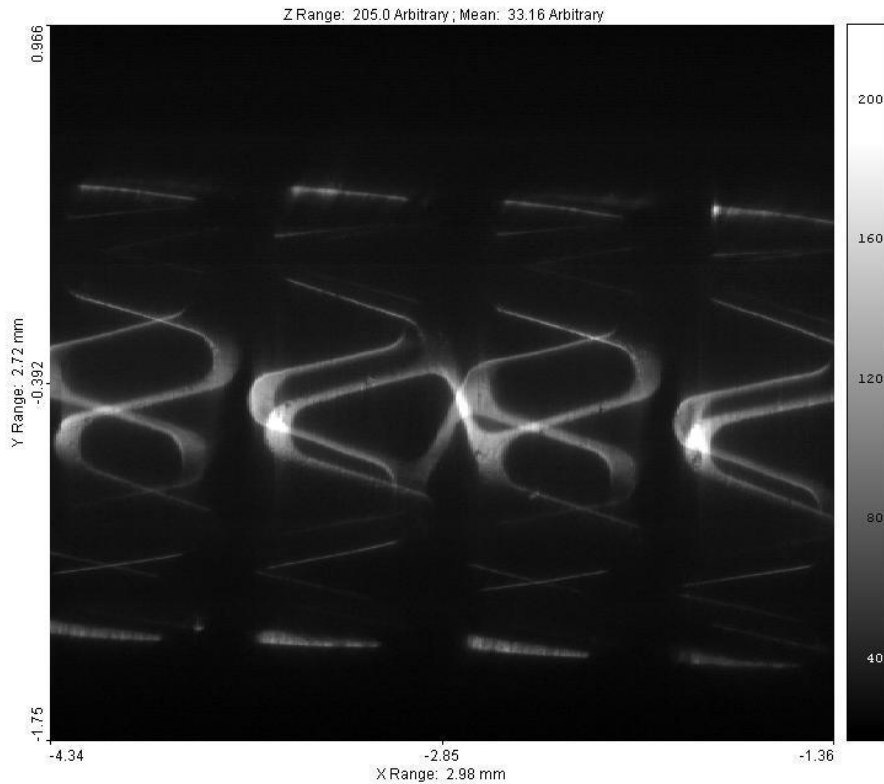


Extracted profile

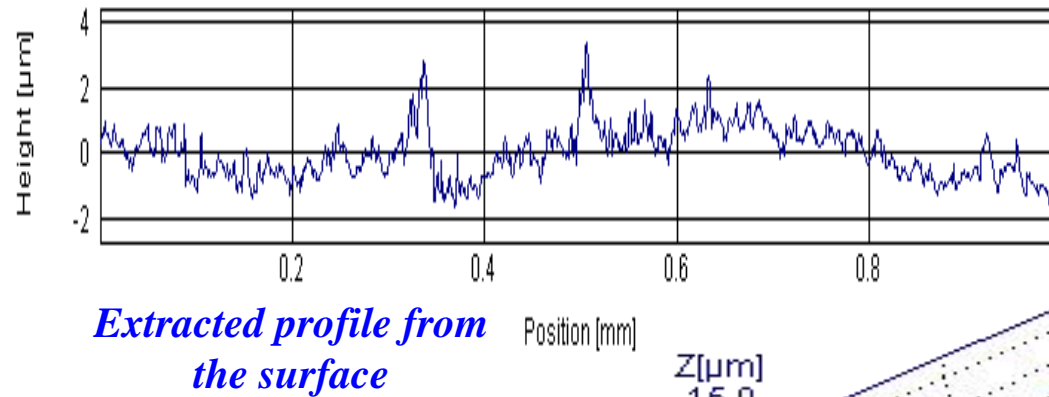
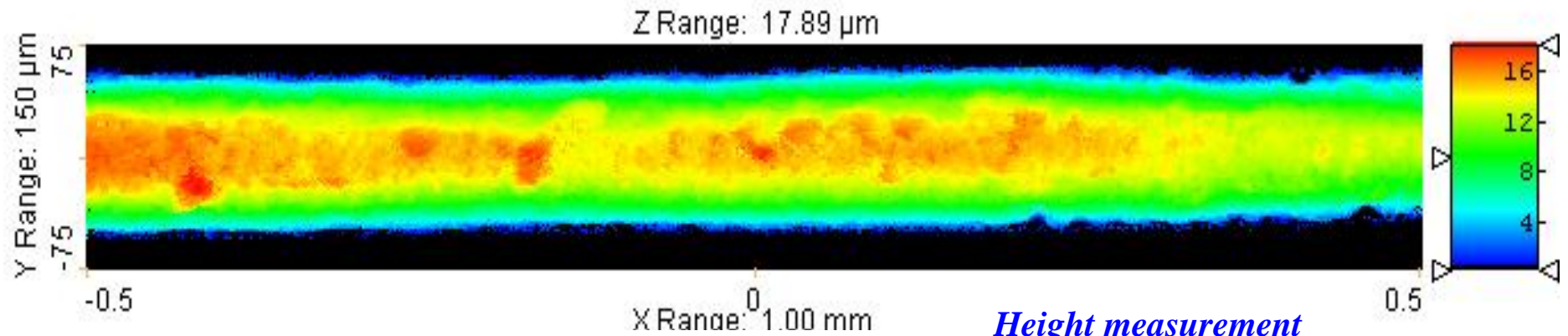
Wasp eyes surface topography



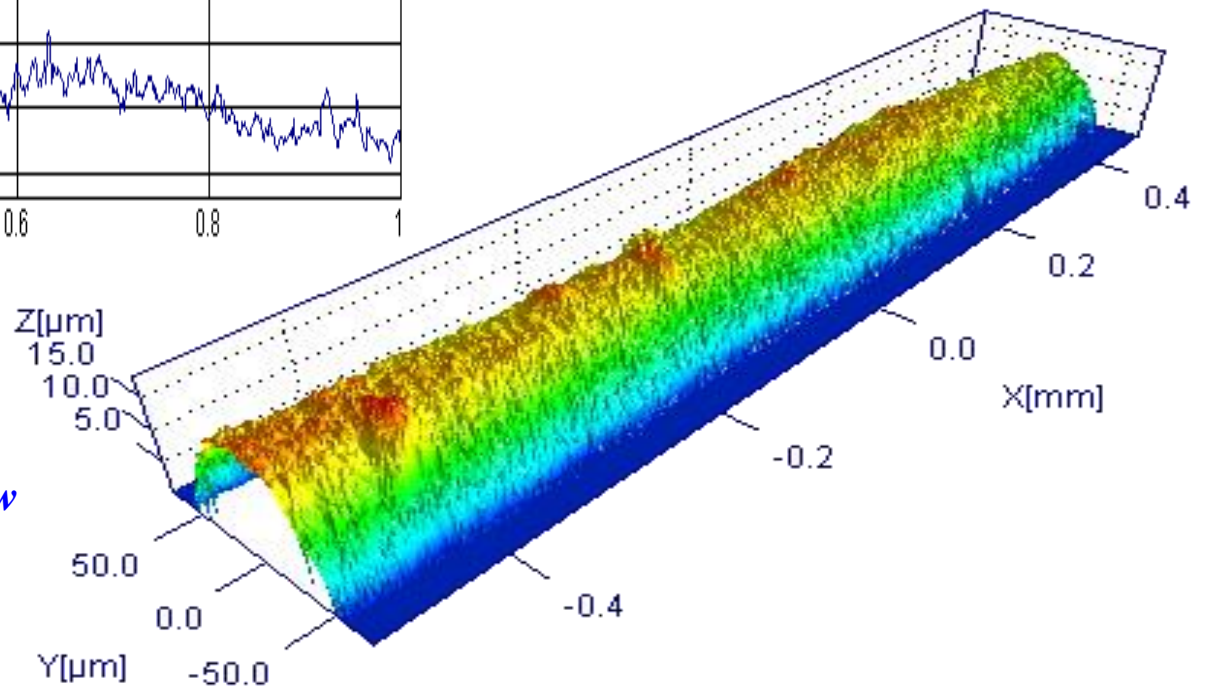
Stents measurements



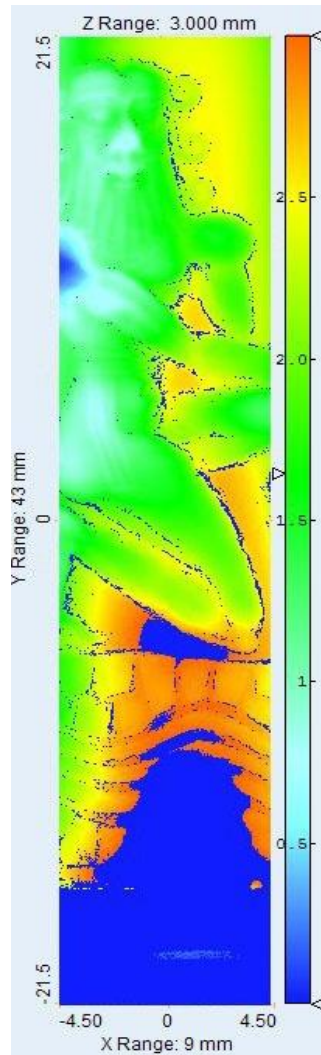
Used violin string



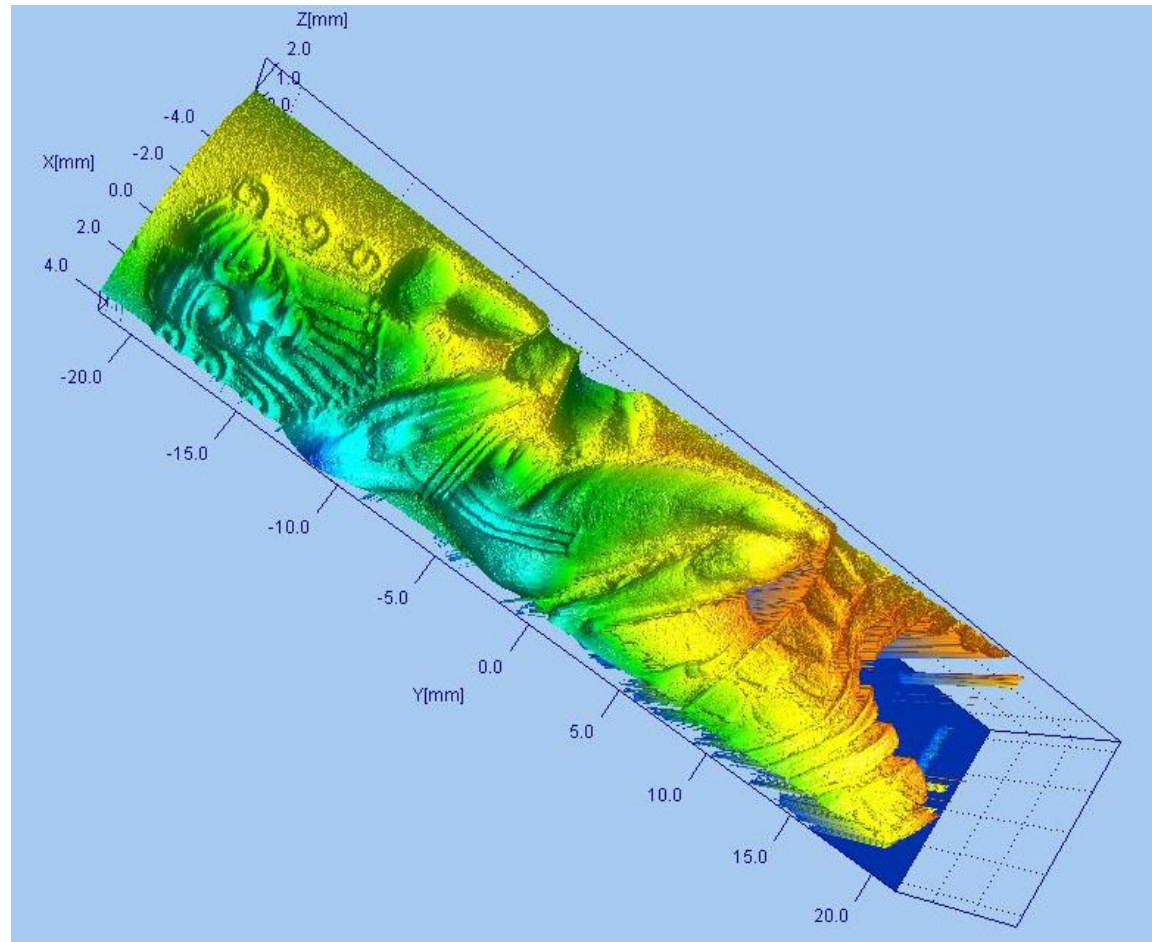
3D view



Seal topography

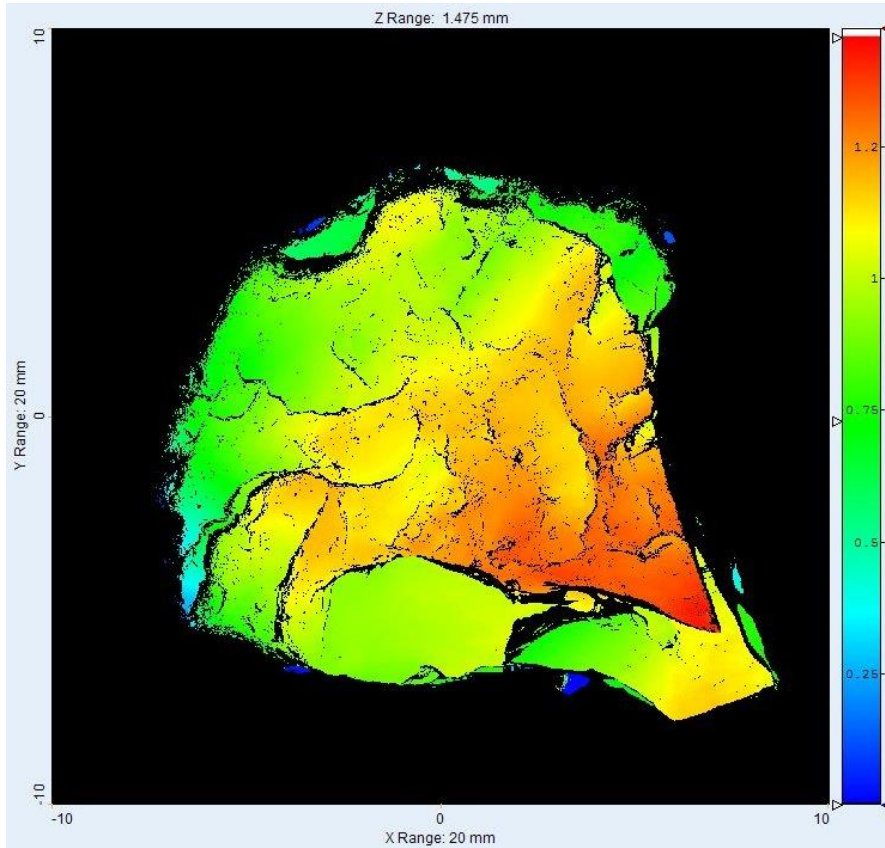


*Height
measurement*

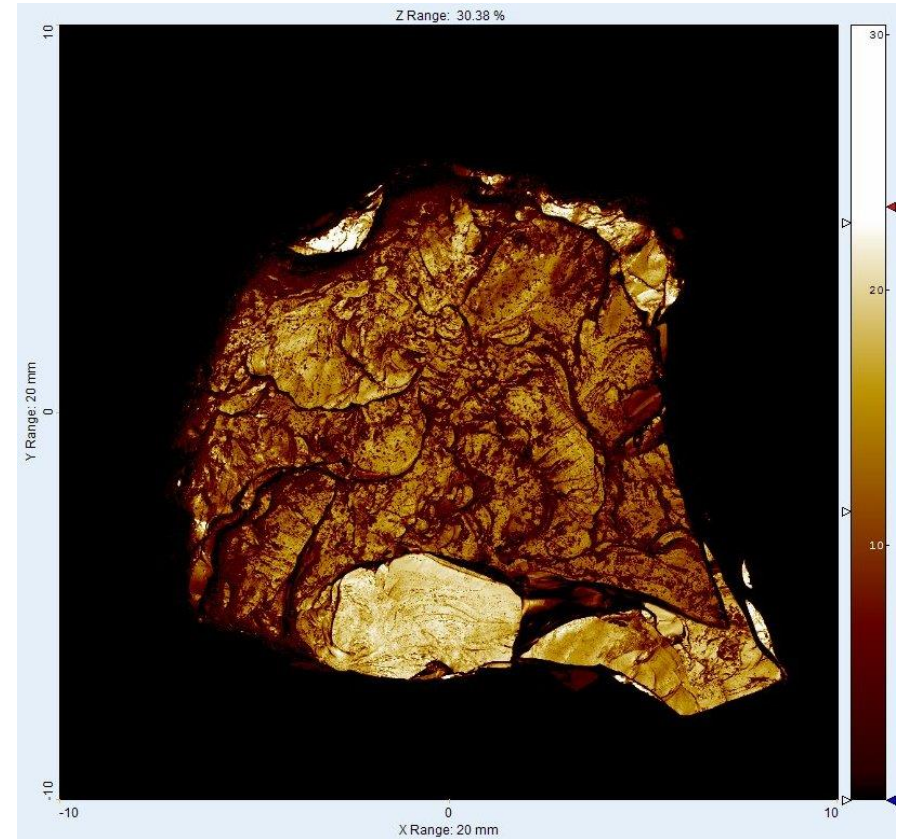


Measurement 3D view

Aquamarine microtopography

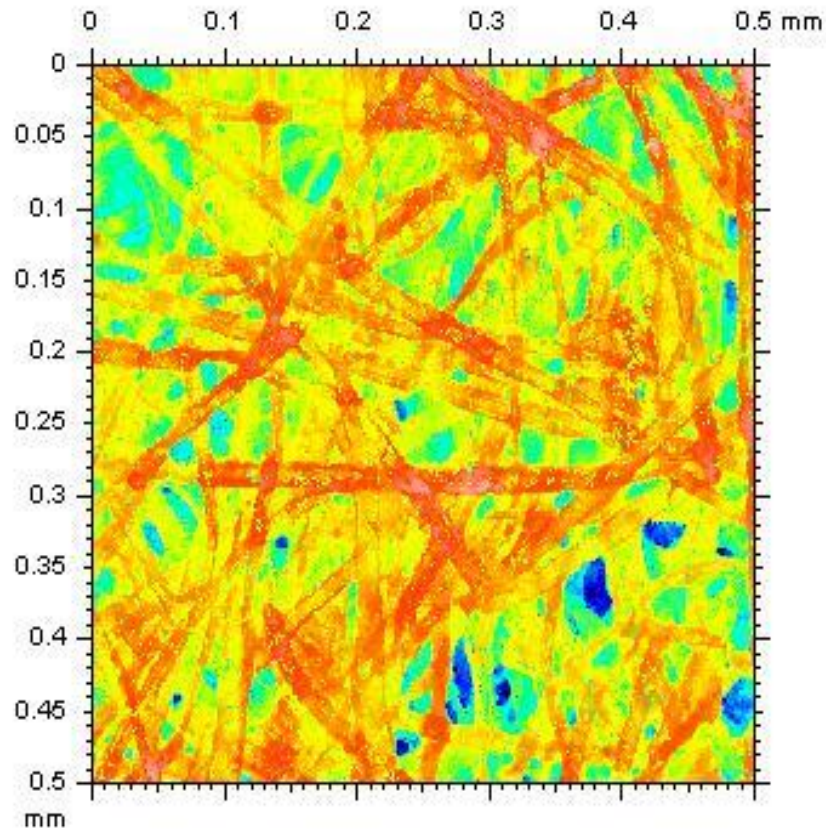


Height measurement

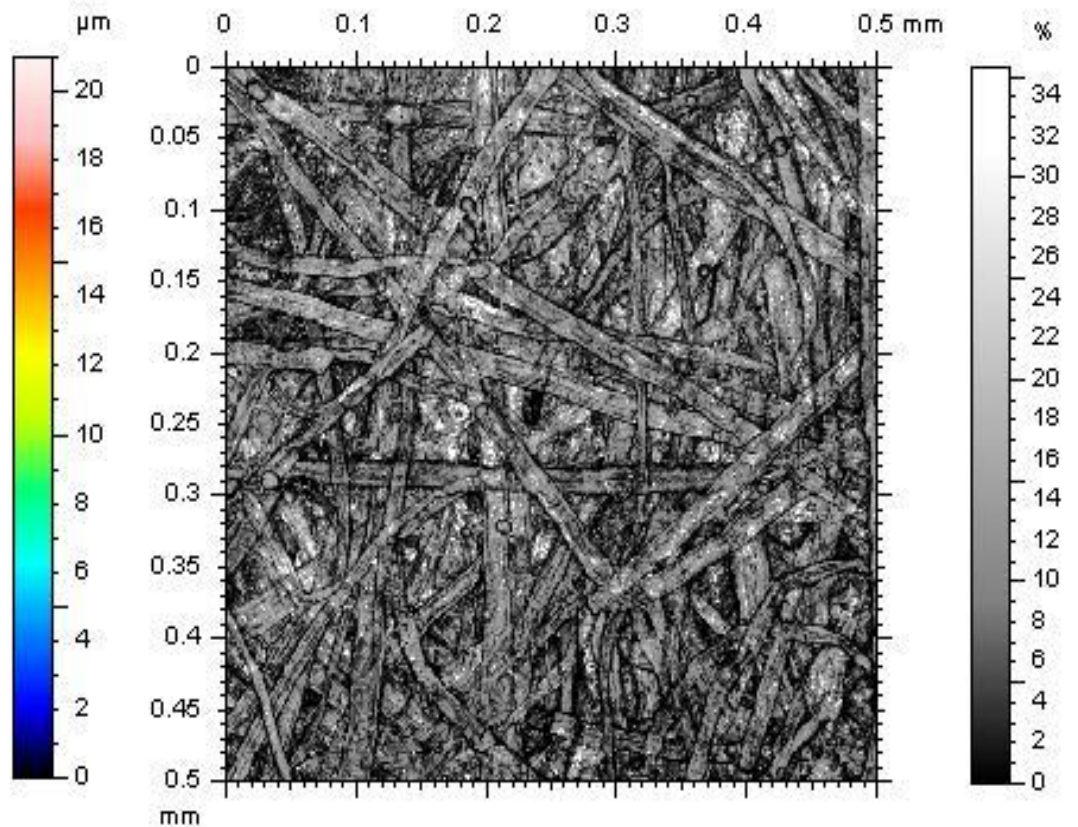


Intensity measurement

Measurement on drawing paper

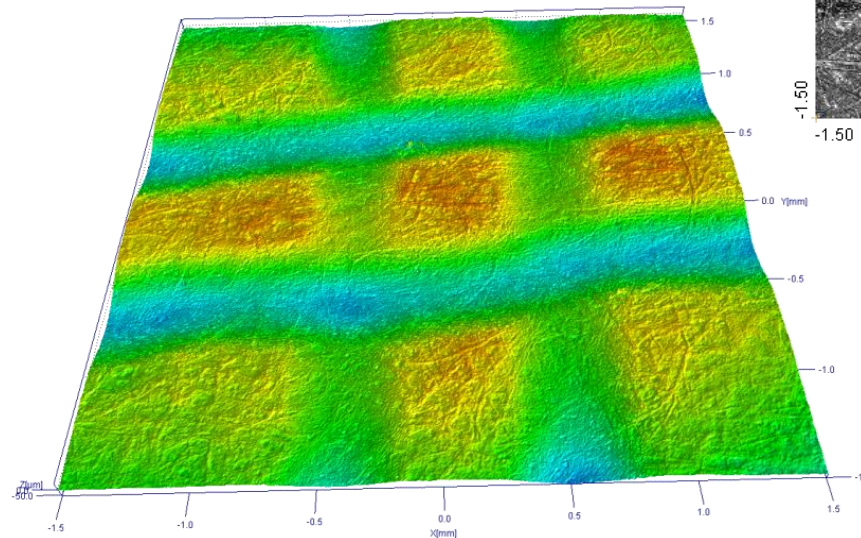
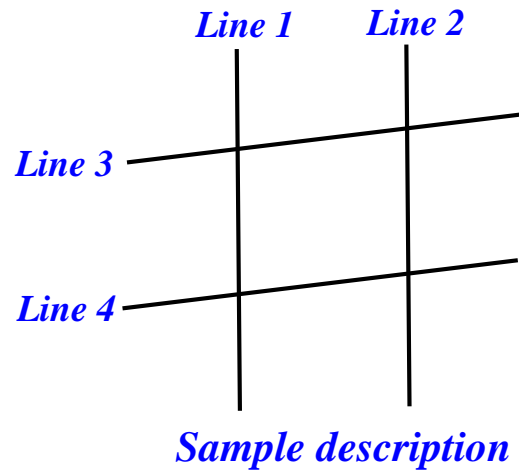


Height measurement

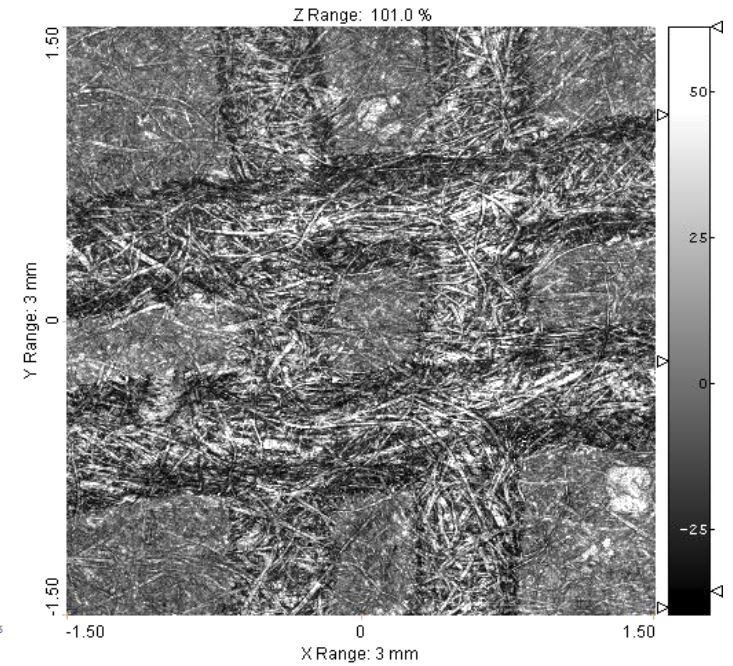


Intensity measurement

Writing pen marks on paper



Microtopography

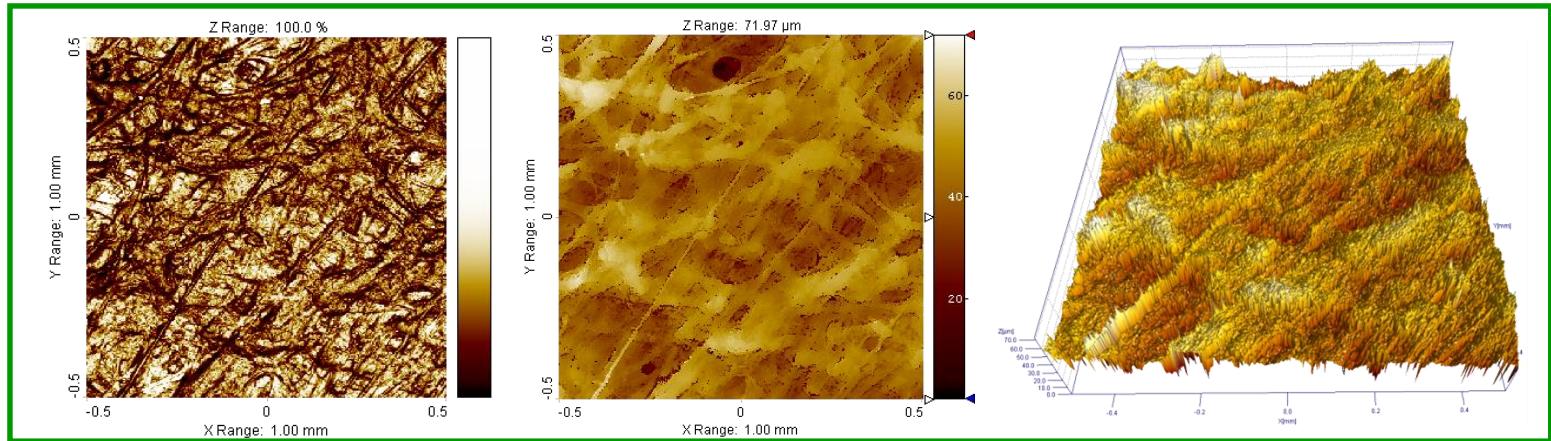


Intensity image

Dead Sea Scrolls Surface

Modular optical pen type : CL2+MG140

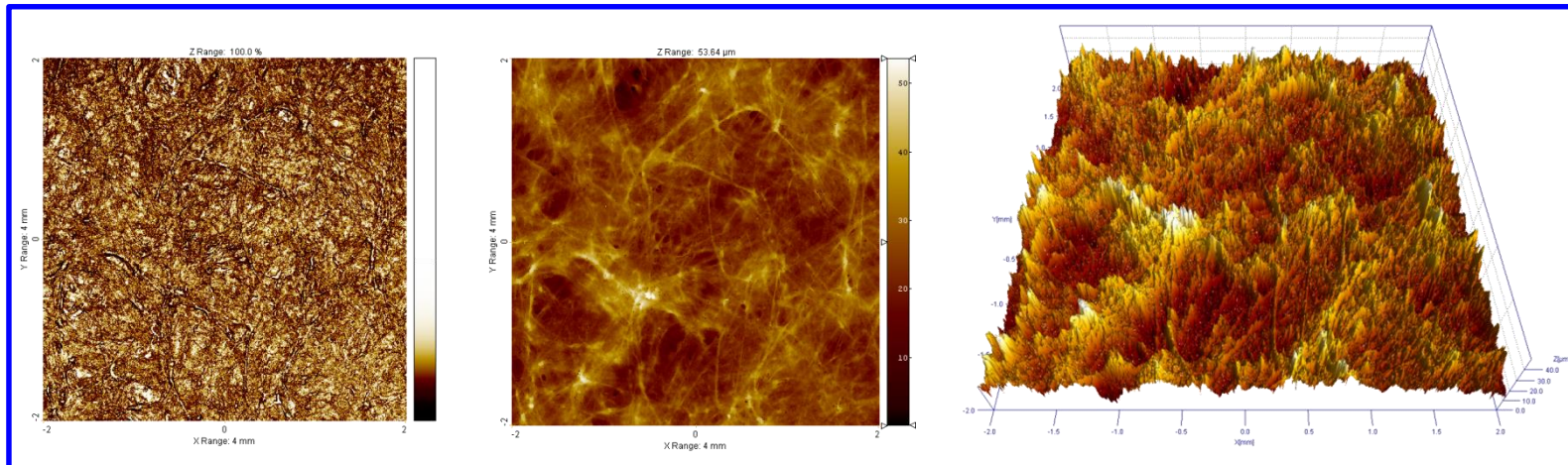
CALF



Intensity image

Microtopography

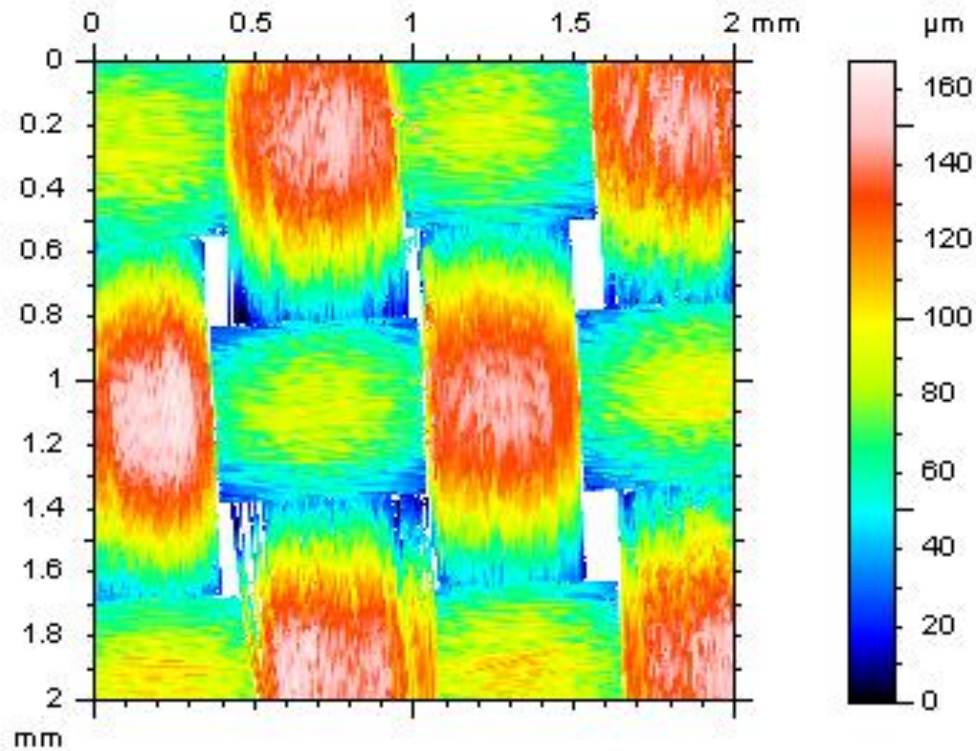
Microtopography 3D view



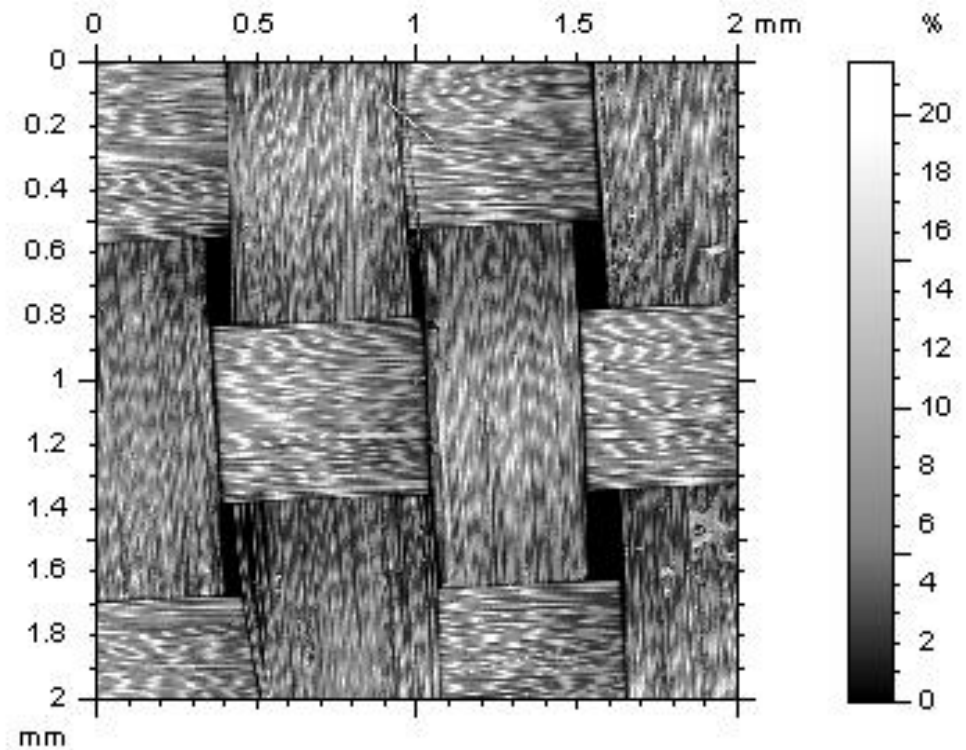
SHEEP

2009-09-10 – 200 Hz – 2 μm x 2 μm sampling

Glass Fiber Fabrics

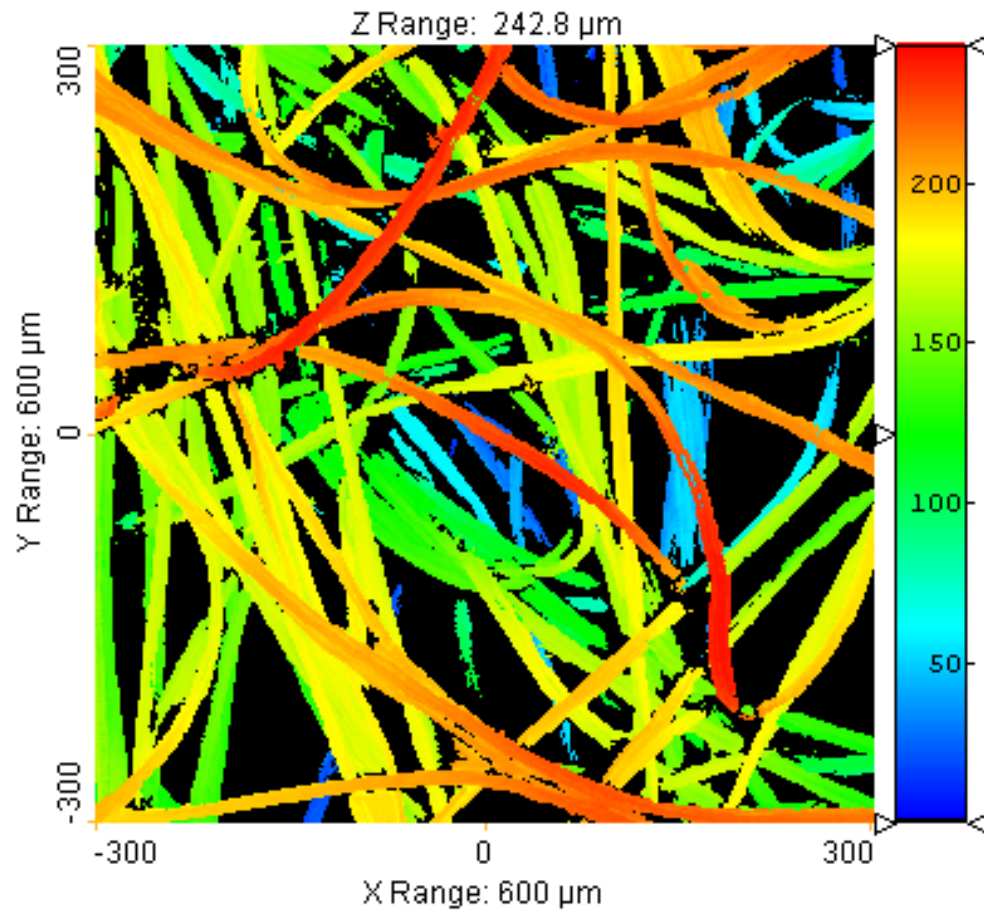


Height measurement

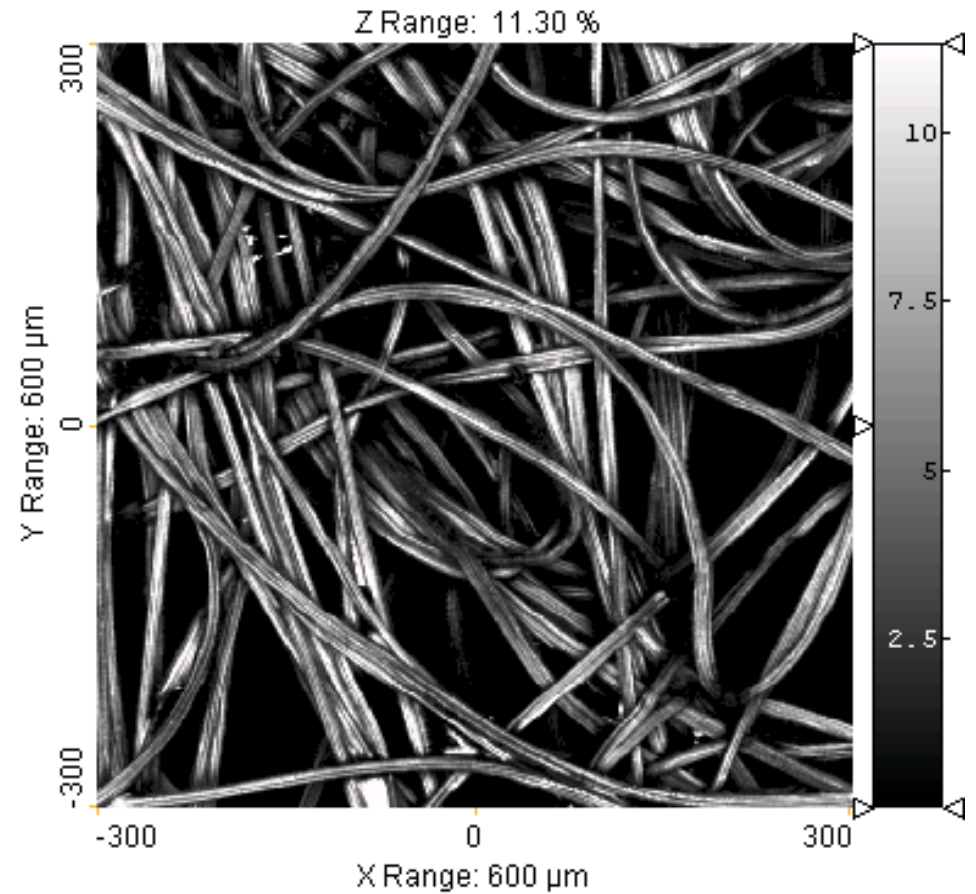


Intensity measurement

Clean room wipers



Height measurement



Intensity measurement

Leather HD measurement

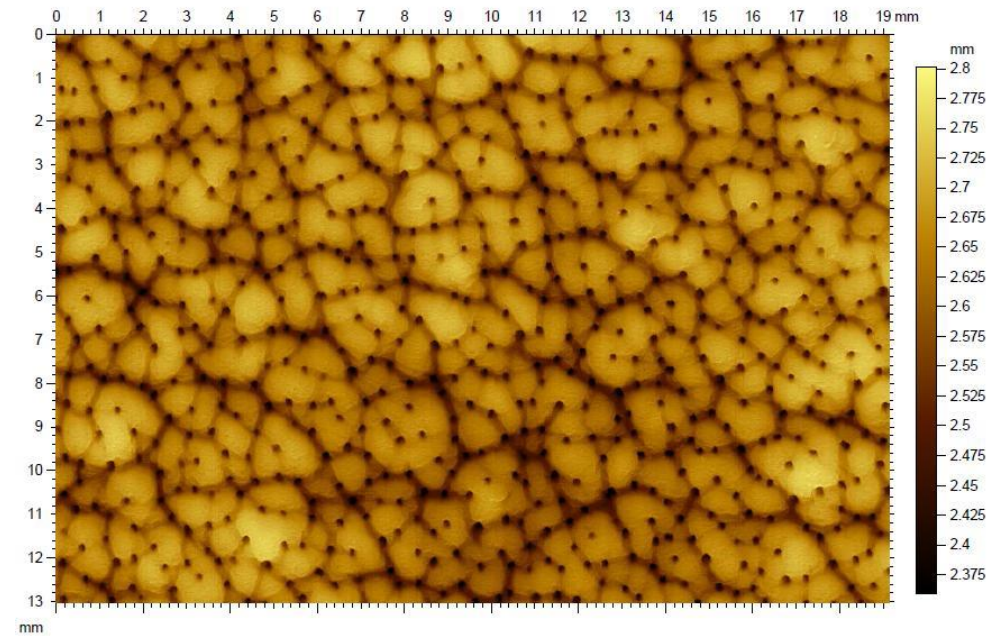
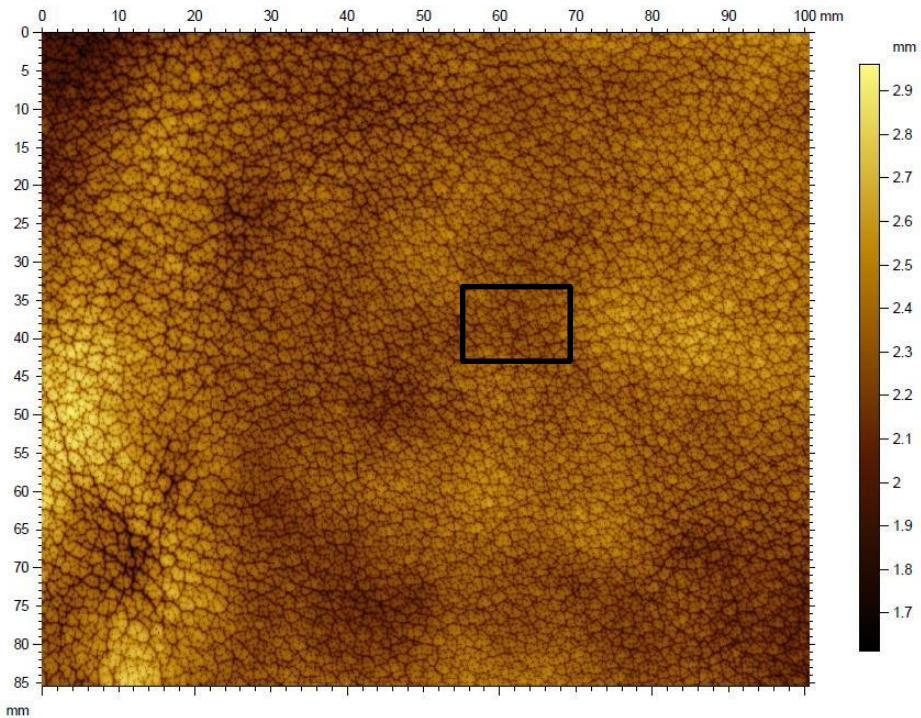
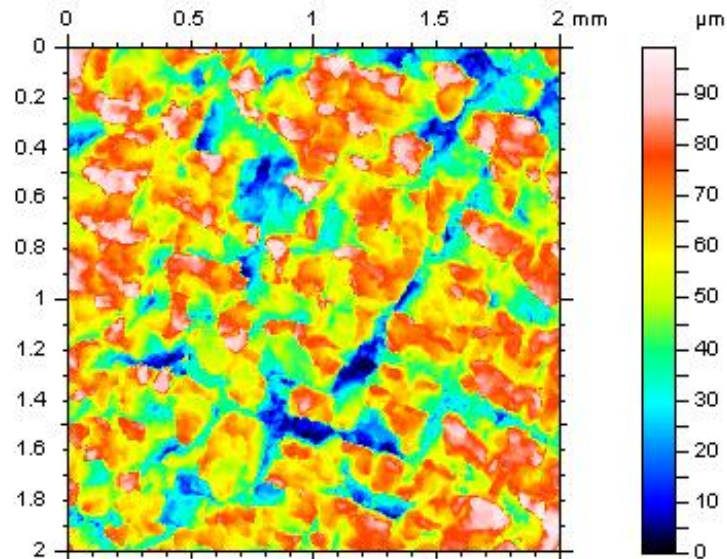
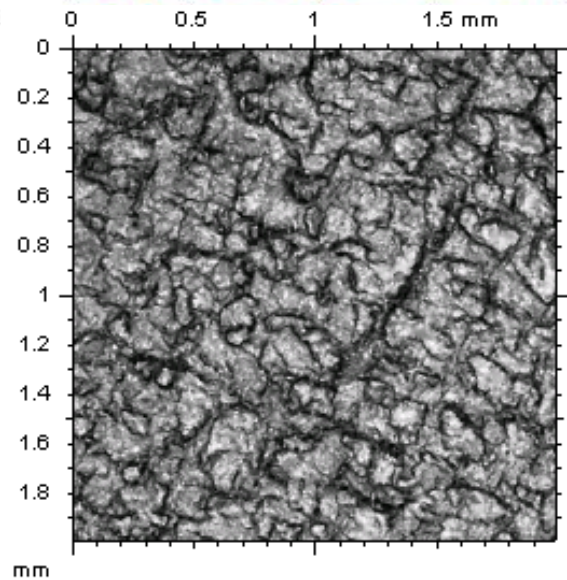


Image size : 10365 x 4500 pixels

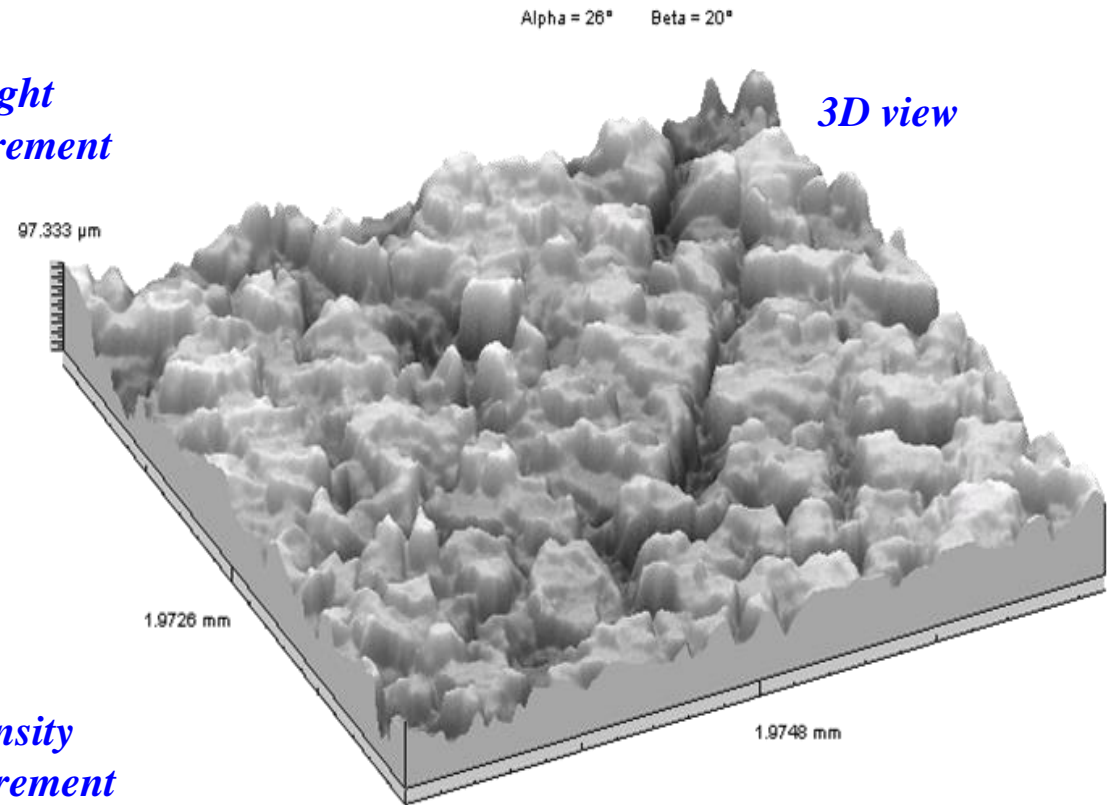
Measurement on a used tyre



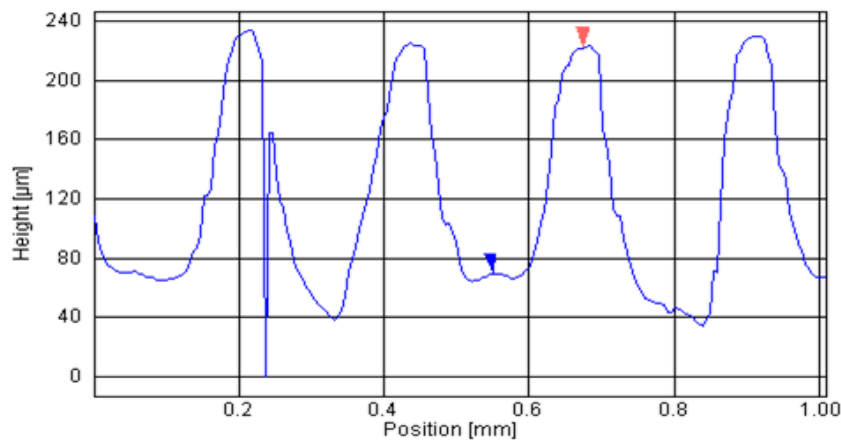
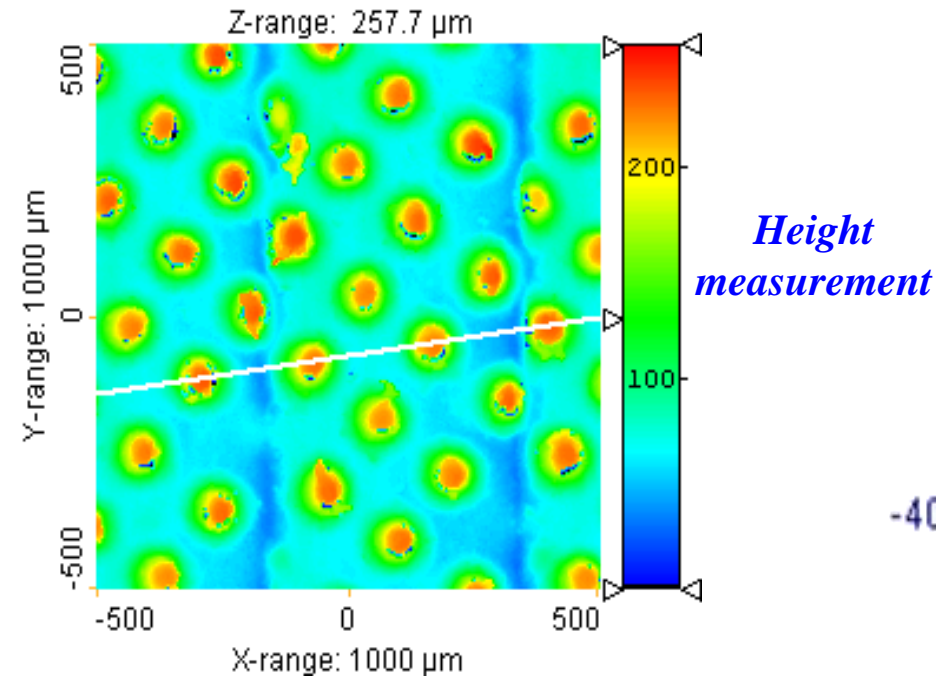
*Height
measurement*



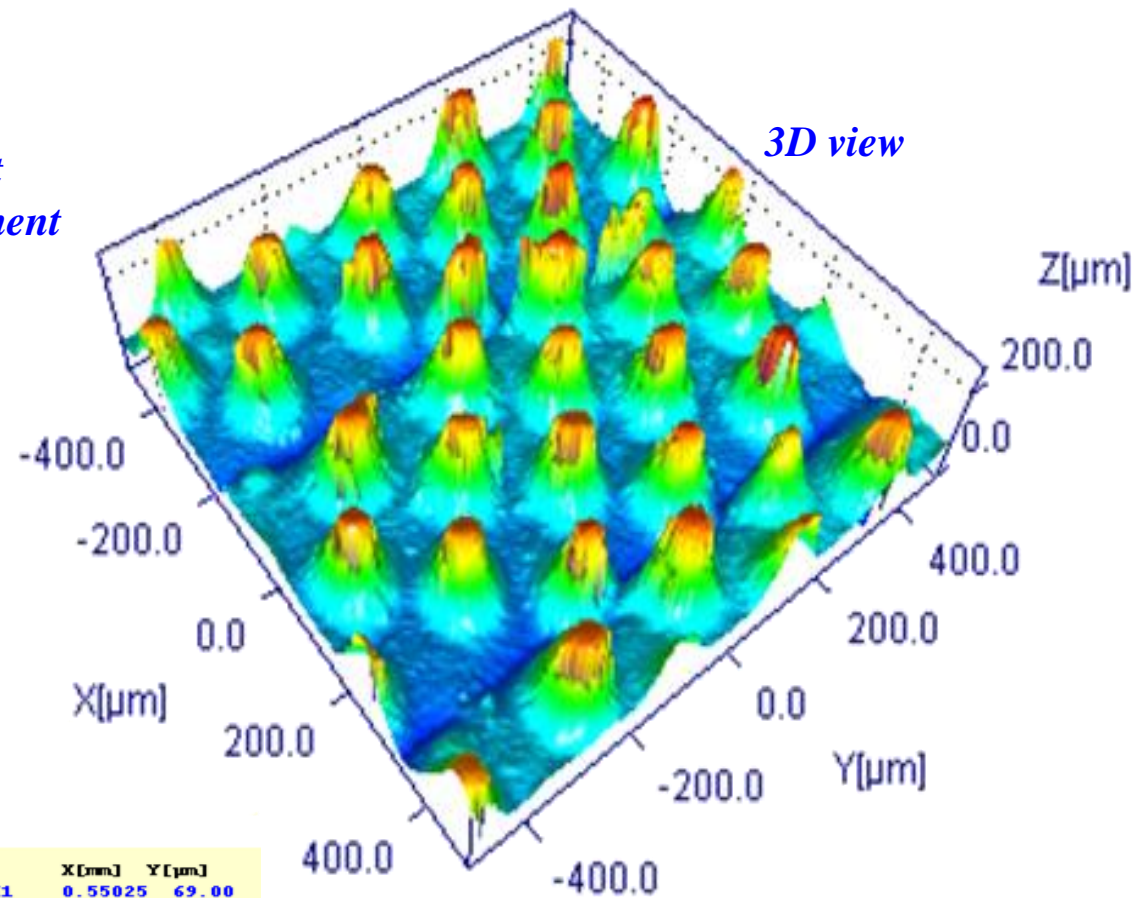
*Intensity
measurement*



Rubber master for the printing industry

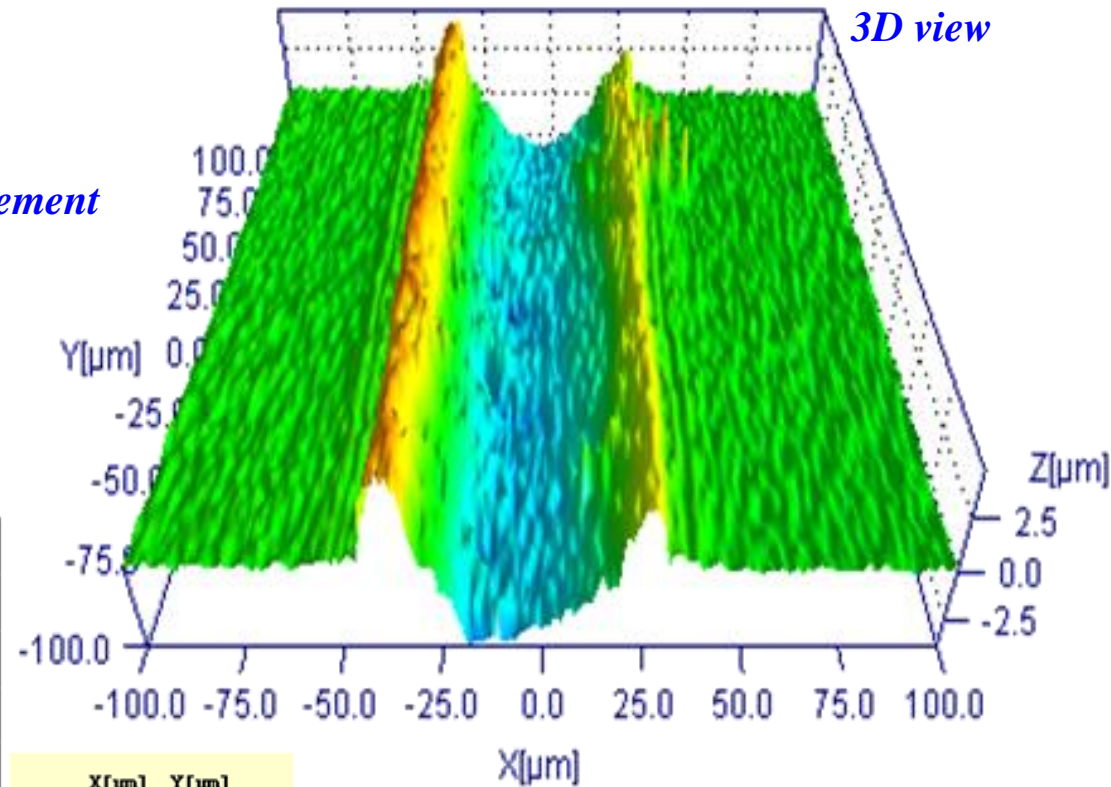
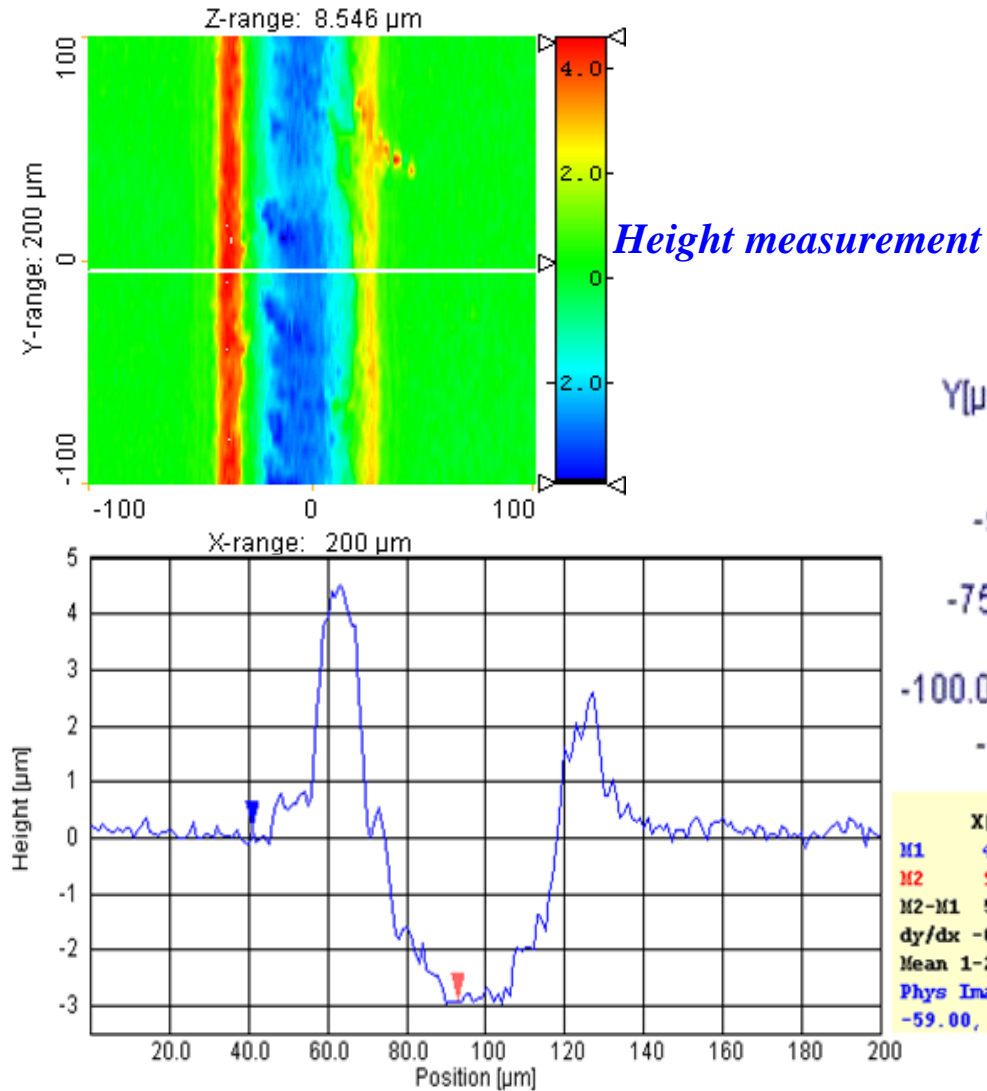


| | X[mm] | Y[μm] |
|-------------------|-------------------|--------------------|
| M1 | 0.55025 | 69.00 |
| M2 | 0.67531 | 221.7 |
| M2-M1 | 0.12506 | 152.72 |
| dy/dx | 1.22 | ~ 50.69° |
| Mean 1-2: | 127.02 | μm |
| Phys Image Coord: | 0.04455, 0.06604, | 6.9E+4 |



Extracted profile from the surface

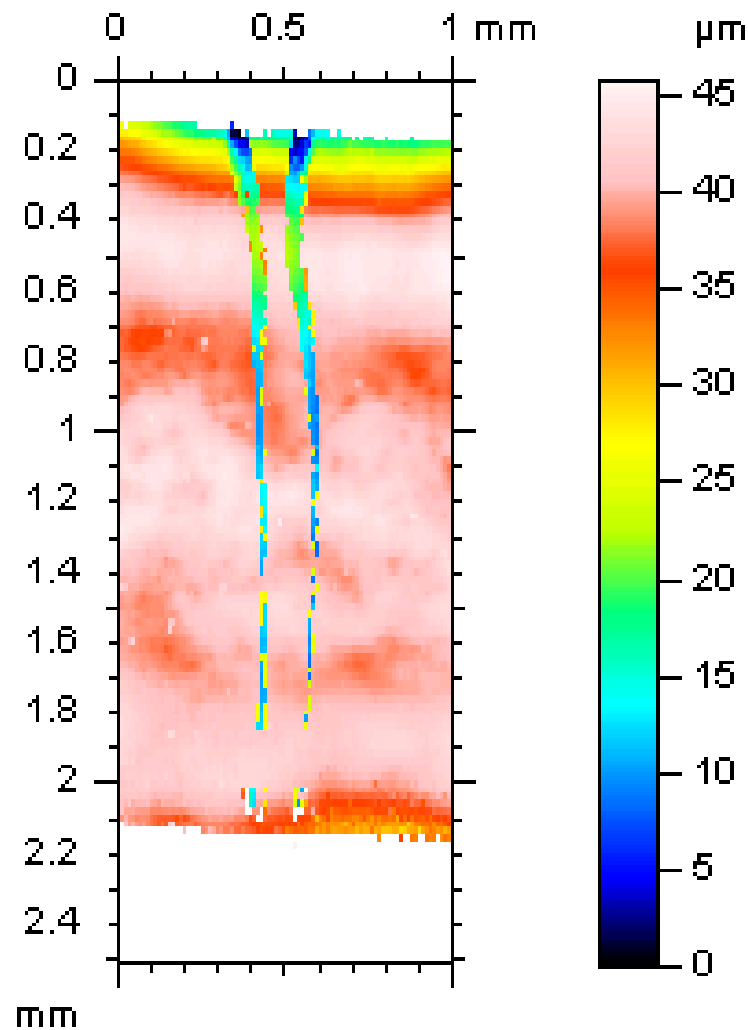
Scratch test on a photographic film



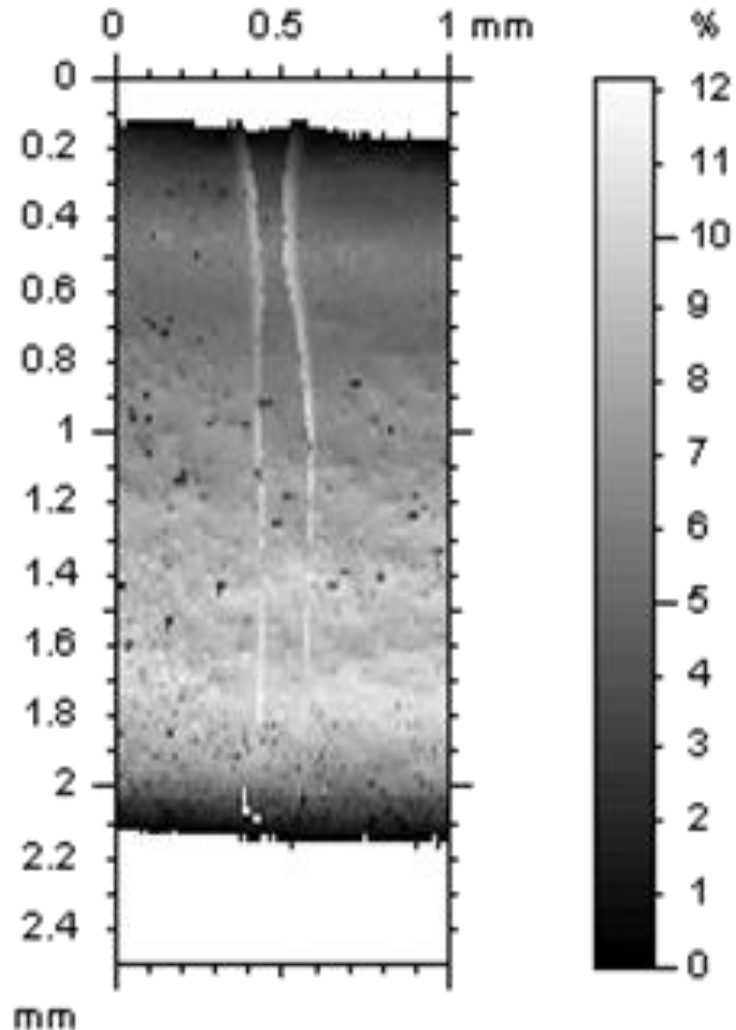
| | X [μm] | Y [μm] |
|-------------------|------------------------|---------------------|
| M1 | 41.000 | 0.1268 |
| M2 | 93.000 | -2.937 |
| M2-M1 | 52.000 | -3.0633 |
| dy/dx | -0.0589 \sim -3.371° | |
| Mean 1-2: | 0.26191 μm | |
| Phys Image Coord: | -59.00, 5.000, 126.8 | |

Extracted profile from the surface

Glass bottle neck

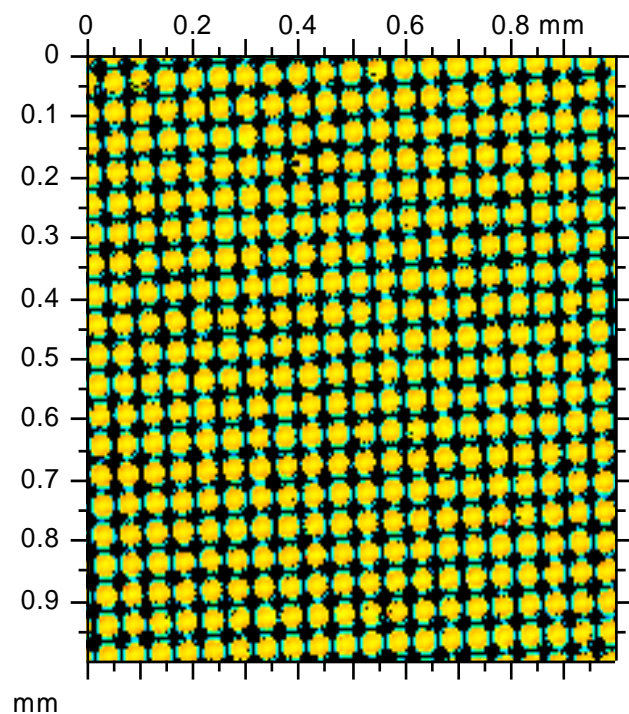


Height measurement

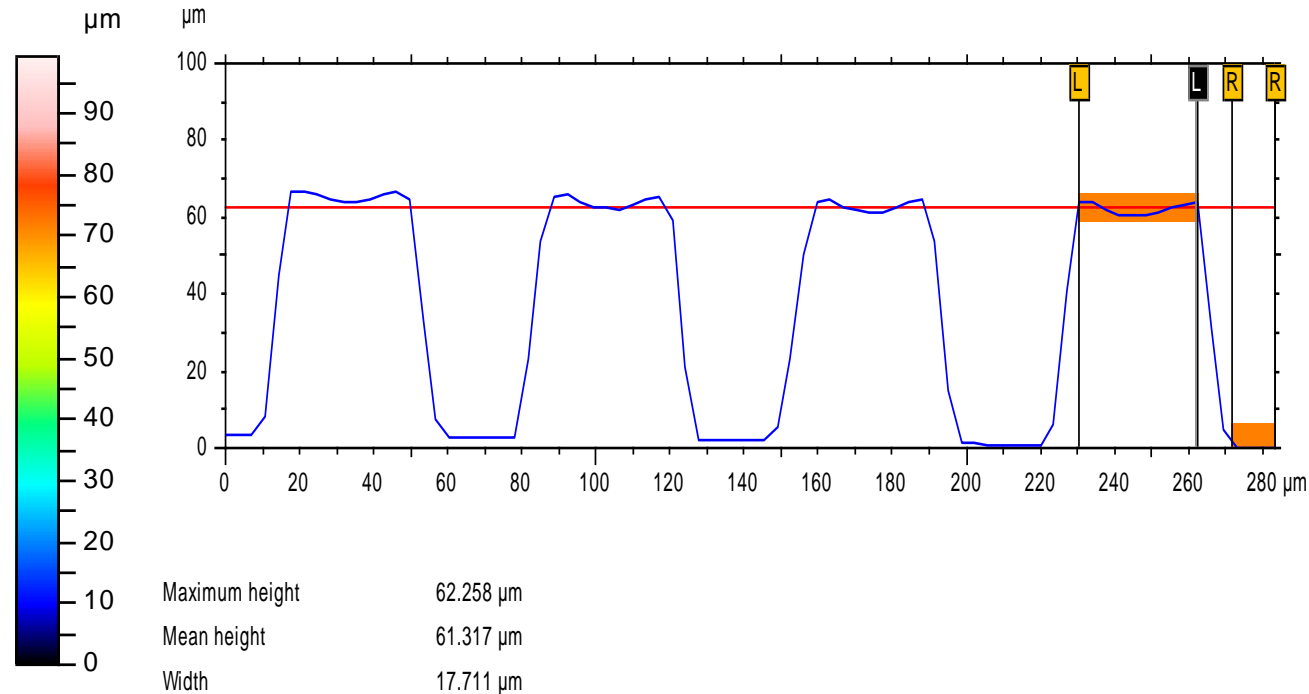


Intensity measurement

Thickness of photoresist (thickness mode)



Height measurement

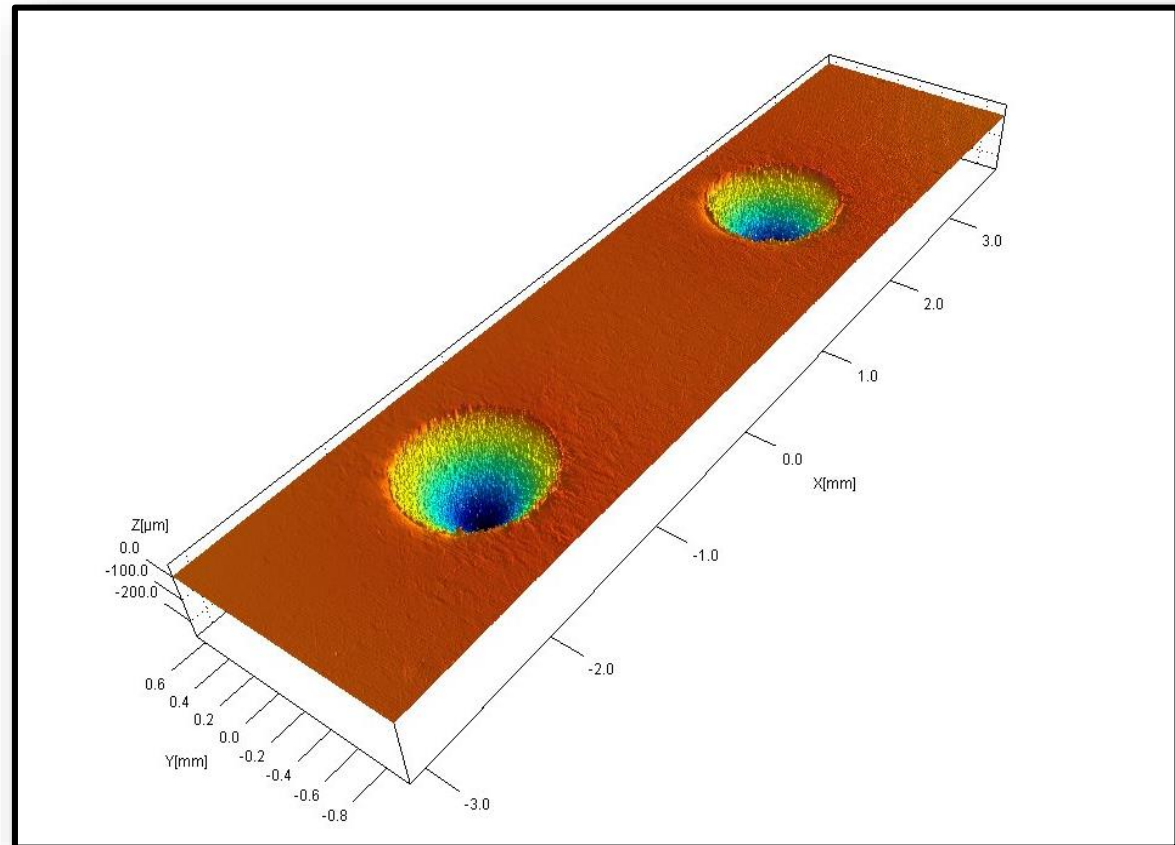
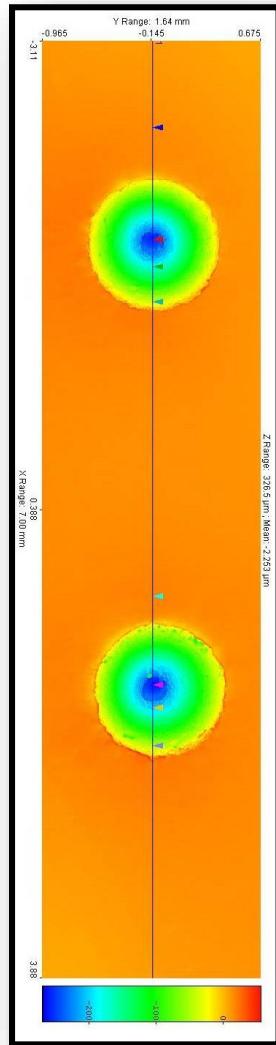


Extracted profile from the surface

2006-03-08 – 300Hz – 5 μm x 5 μm

Micro-Form Characterization

Modular optical pen type : CL2+MG70

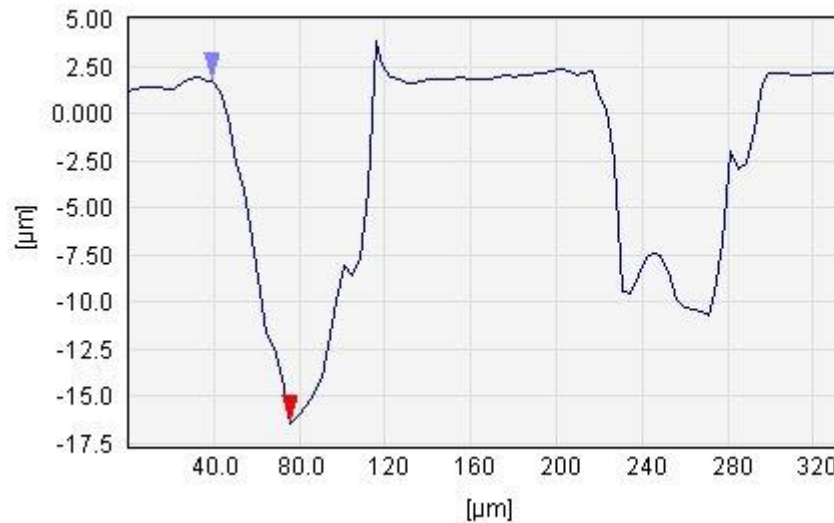
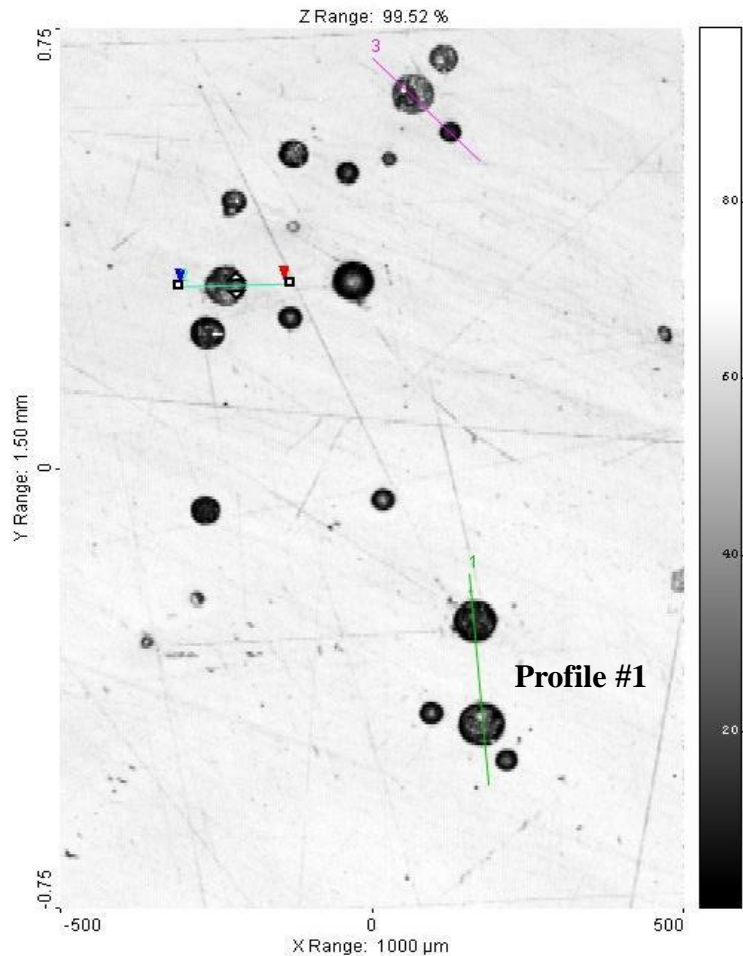


• 3D View

• Height Measurement

Wood Panel Topography

Modular optical pen type : CL2+MG70



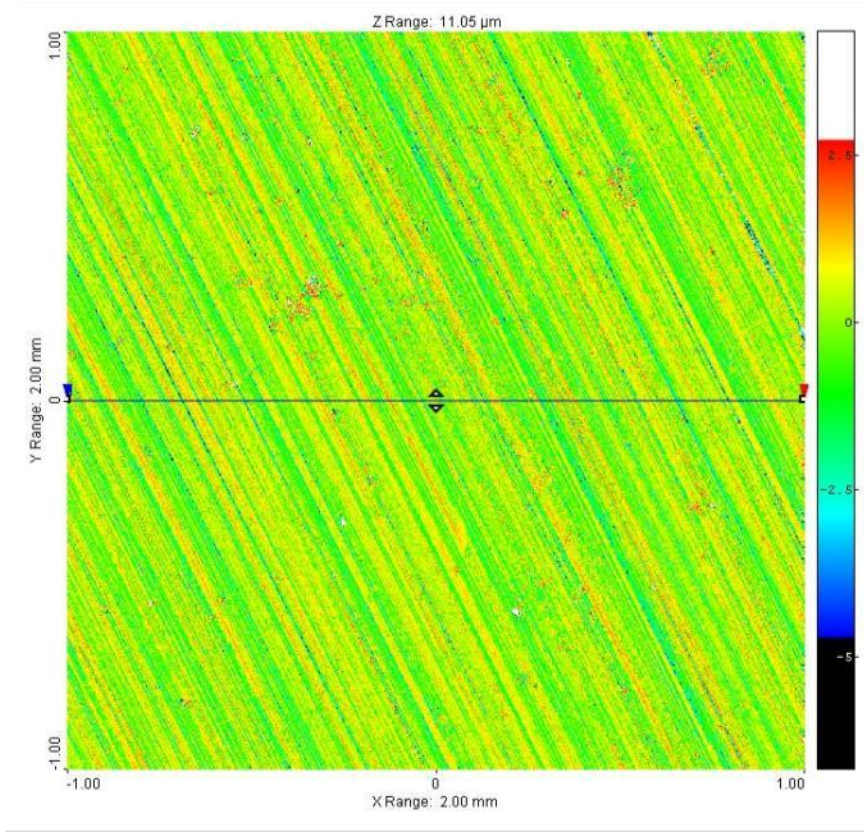
| | X[μm] | Y[μm] |
|-----------------------|-------------------------|--------------------|
| M1 | 39.691 | 1.773 |
| M2 | 75.773 | -16.46 |
| M2-M1 | 36.082 | -18.24 |
| dy/dx | -0.505 ~ -26.81° | |
| Mean 1-2: | -6.7631 μm | |
| Physical Image Coord: | 164.3, 252.3, -1.646E+4 | |

- *Z-measurement (profile#1)*

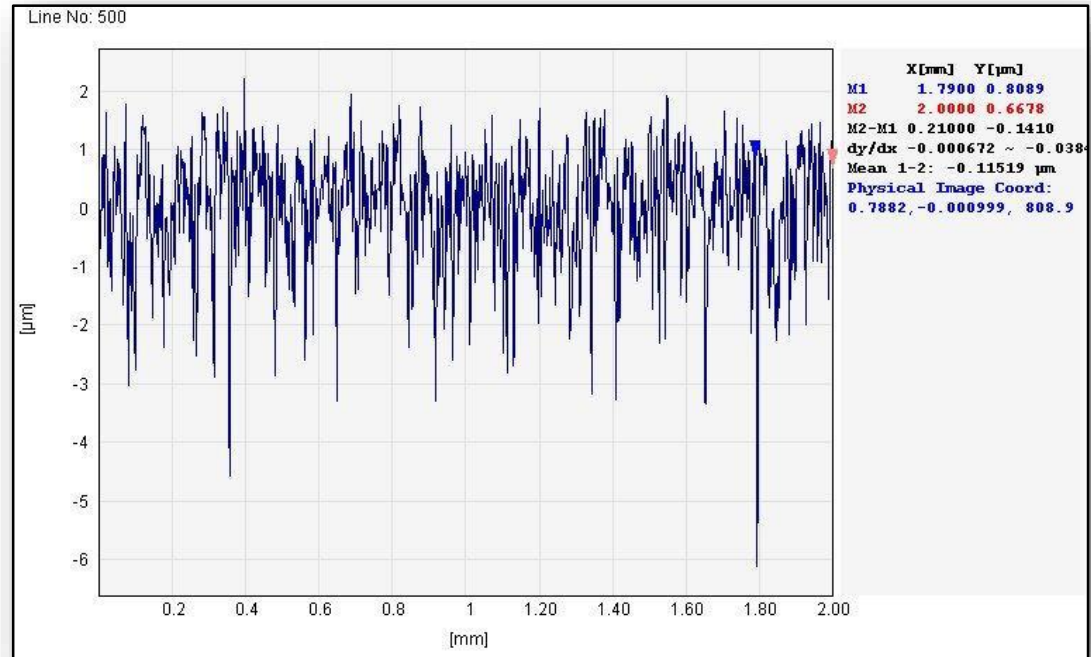
- *Intensity view*

Metal Roughness Measurements

Modular optical pen type : CL3+MG140



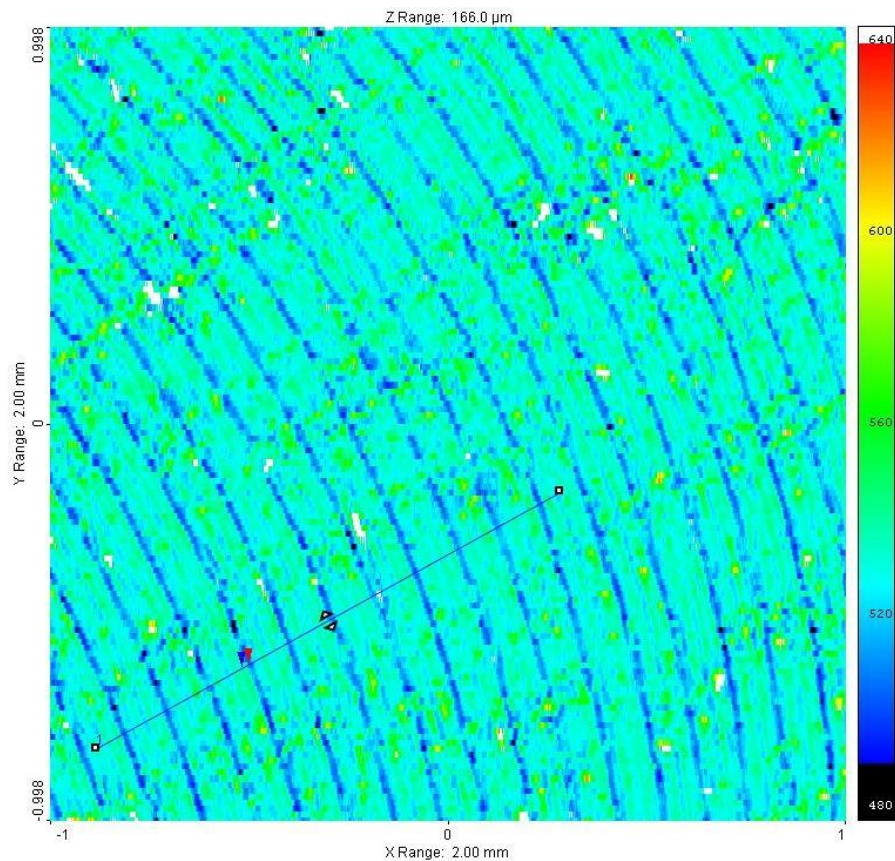
- *Altitude view*



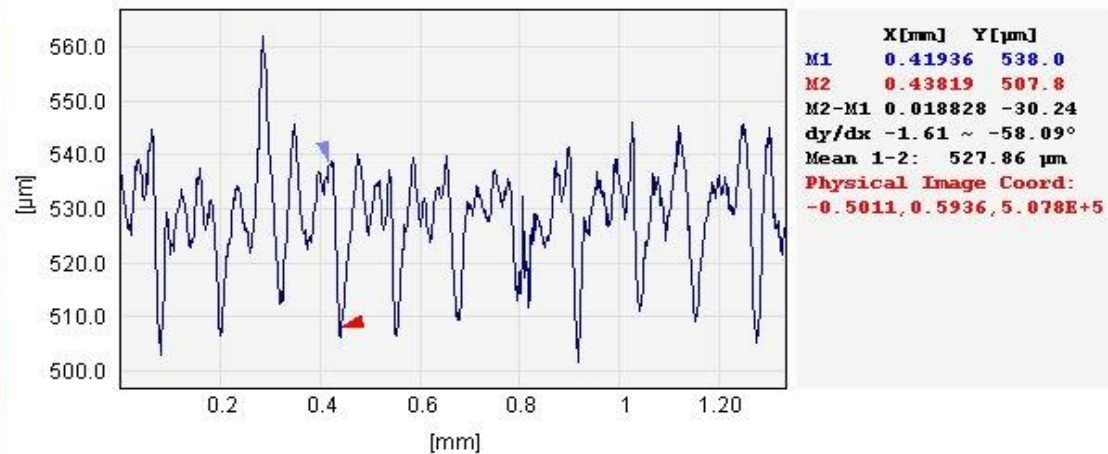
- *Extracted Profile*

Metal Roughness Measurements

Endoscopic optical pen type : ENDO 2.0



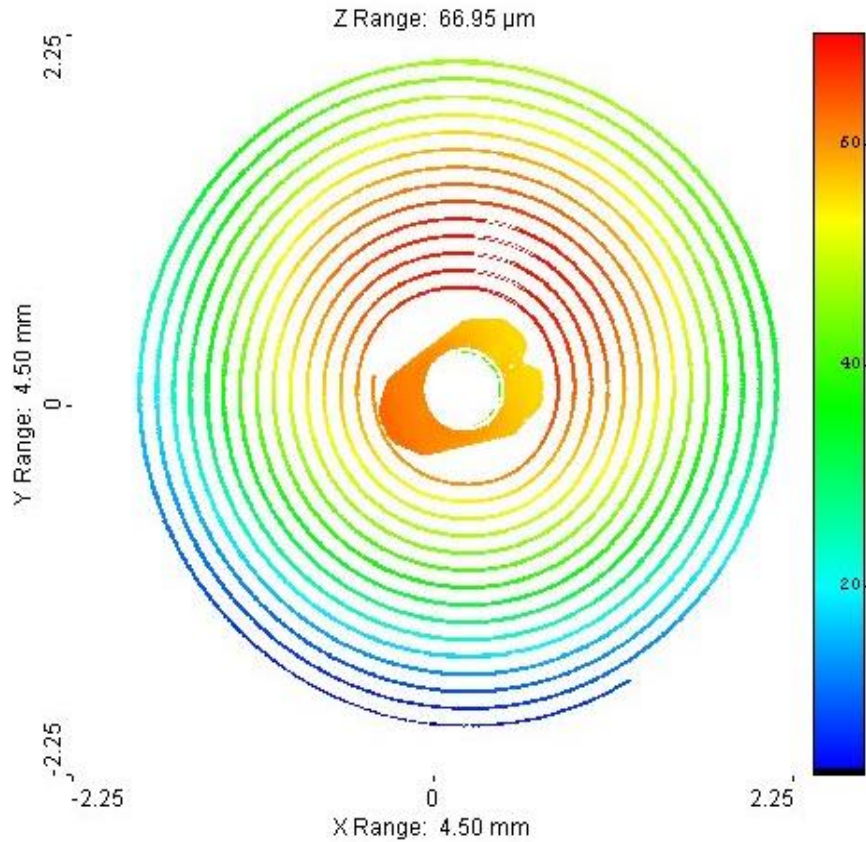
- *Altitude view*



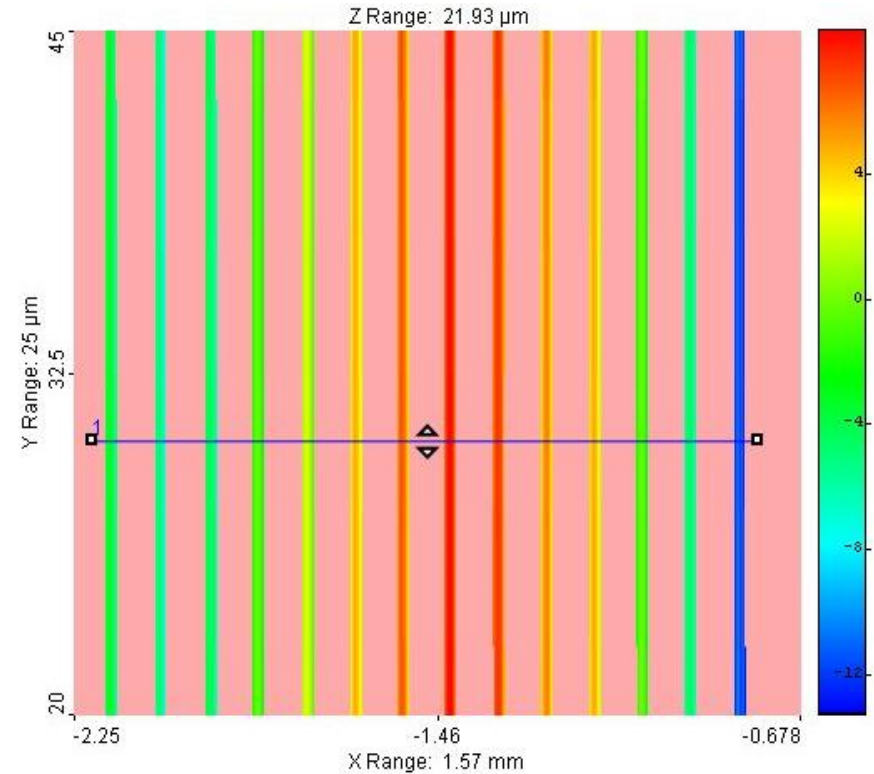
- *Extracted Profile*

Metallic Spiral Measurements

Modular optical pen type : CL0+MG210



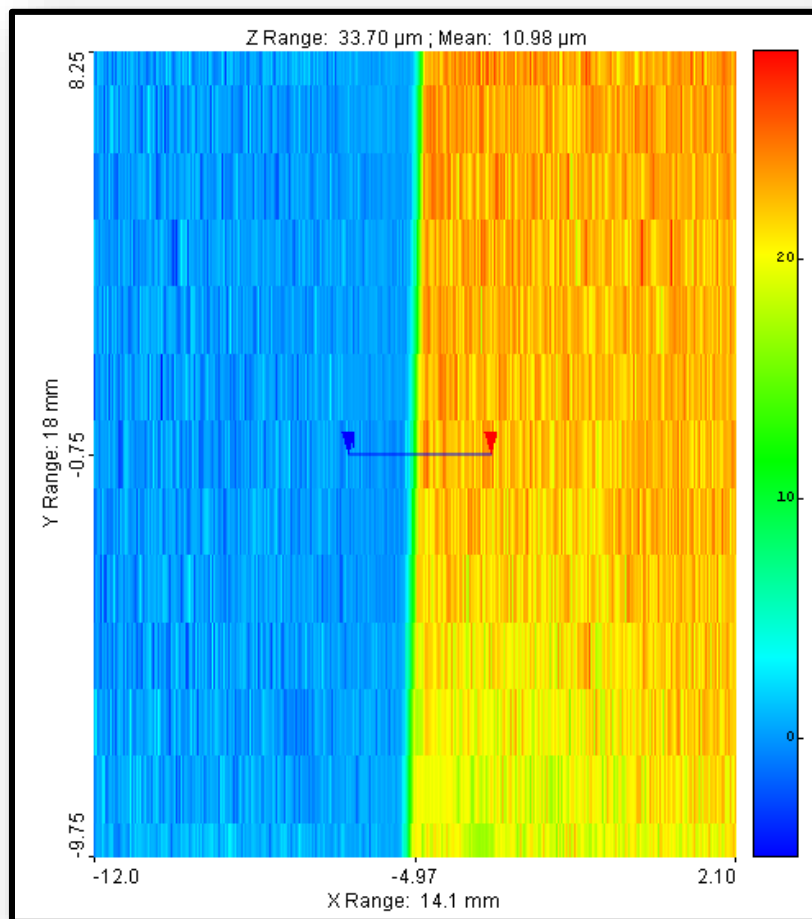
- *Altitude view*



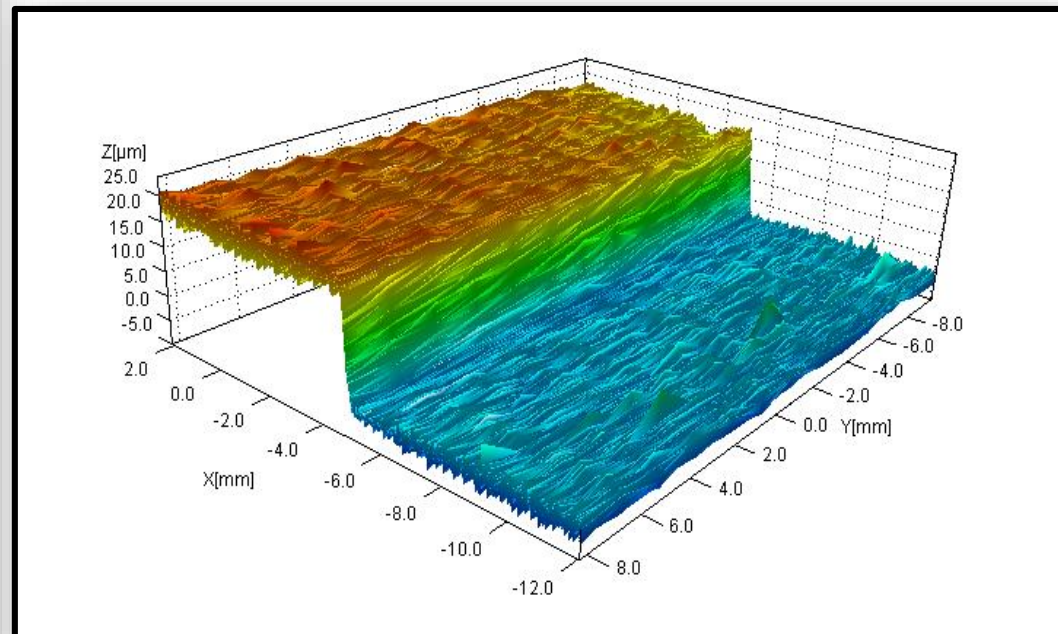
- *Detailed Altitude view*

Metallic piece topography

Modular optical pen type : CL2+MG140



- *Altitude view*

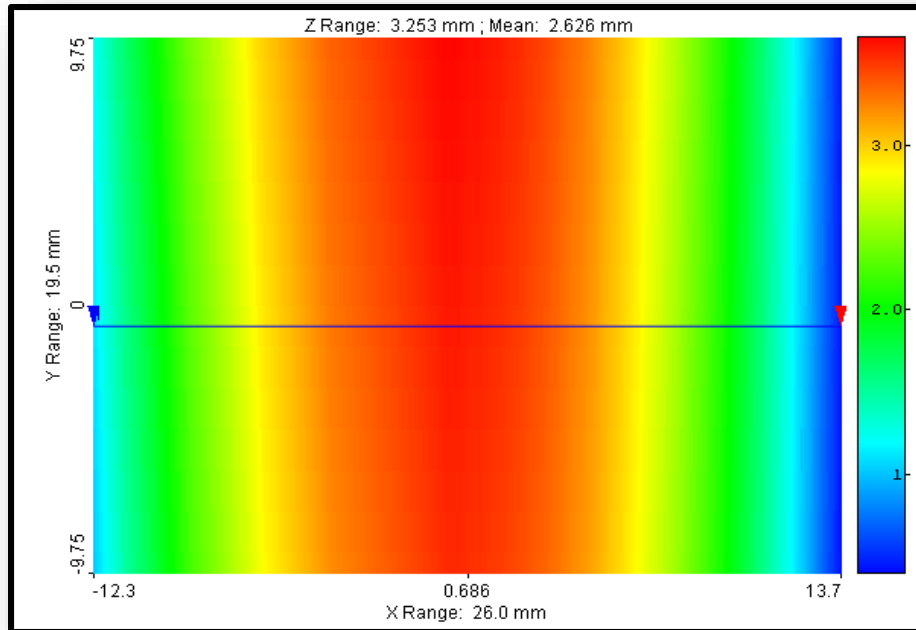


Step Height : 20 μm

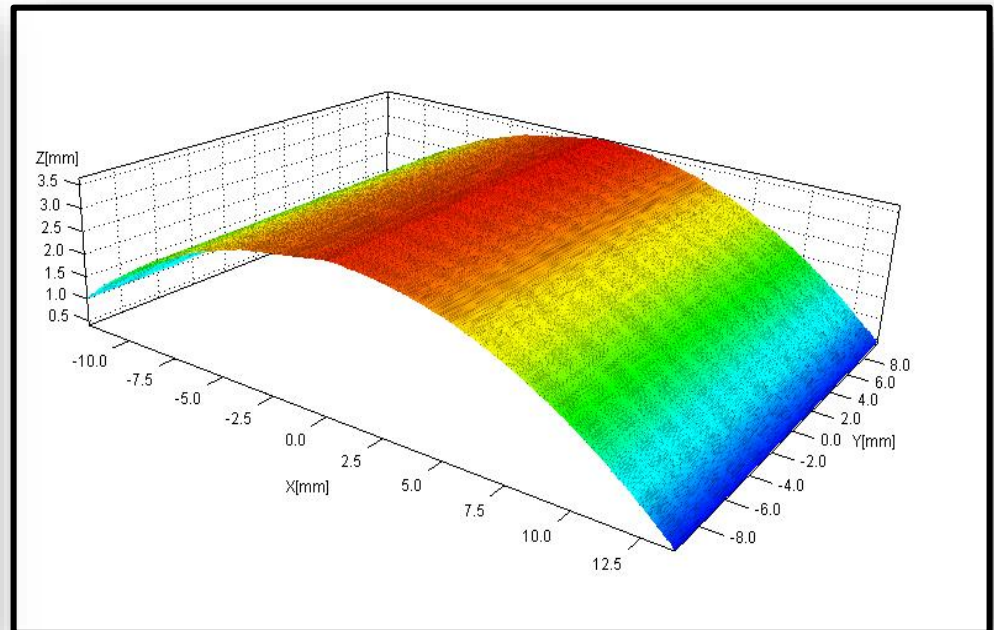
- *3D view*

Metallic piece topography

Modular optical pen type : CL2+MG140



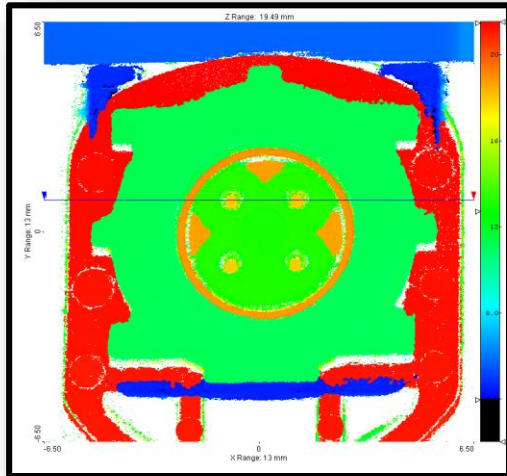
• *Altitude view*



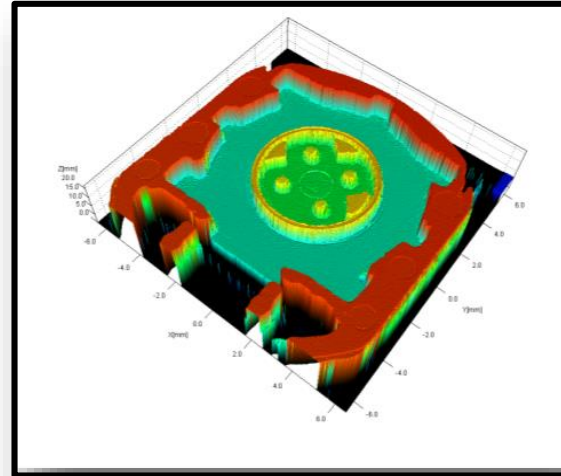
• *3D view*

Plastic connector measurements

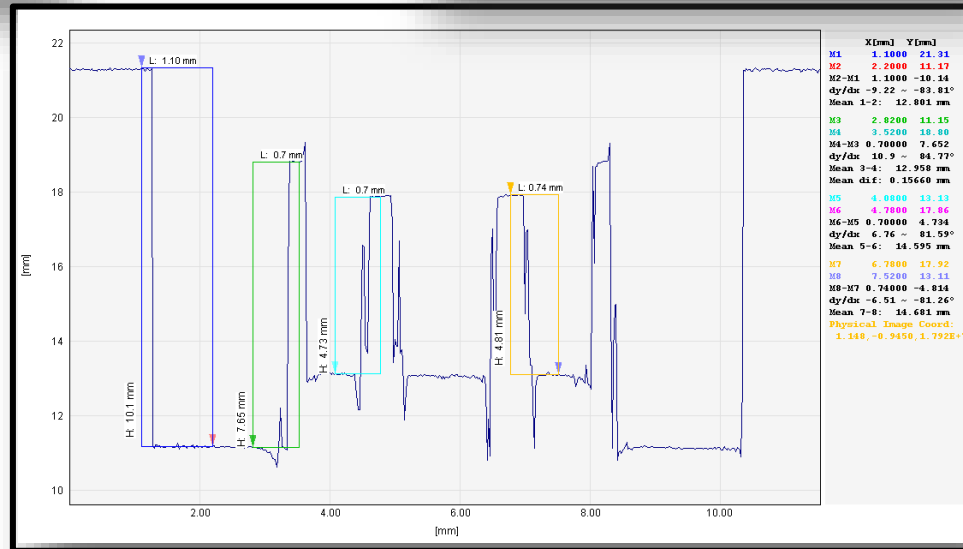
Modular optical pen type : CL6+MG20



• *Altitude view*



• *3D view*



• *Extracted Profile*